

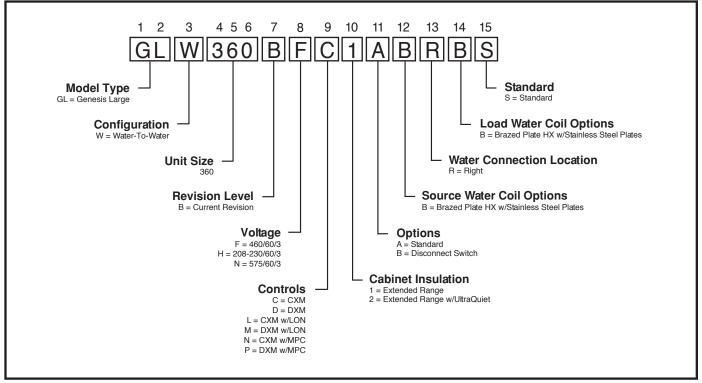
SUBMITTAL DATA - I-P UNITS	
Unit Designation: Double Click Here	
Job Name: Double Click Here	
Architect: Double Click Here	
Engineer: Double Click Here	
Contractor: Double Click Here	
PERFORMANCE DATA	
Cooling Capacity: Double Click Here	Btuh
EER: Double Click Here	
Heating Capacity: Double Click Here	Btuh
COP: Double Click Here	
Ambient Air Temp: Double Click Here	°F
Entering Source Water Temp (Clg): Double Clic	<mark>k</mark> °F
Entering Source Water Temp (Htg): <mark>Double Clic</mark>	<mark>k</mark> °F
Entering Load Water Temp (Clg): <mark>Double Click</mark>	°F
Entering Load Water Temp (Htg): Double Click	°F
Operating Weight: Double Click Here	(lb)
ELECTRICAL DATA	
Power Supply: Click Volts Click Phase Cli	ick _{Hz}
Minimum Circuit Ampacity: Click	
Maximum Overcurrent Protection: Click	



SUBMITTAL DATA - S-I UNITS	
Unit Designation: Double Click Here	
Job Name: Double Click Here	
Architect: Double Click Here	
Engineer: Double Click Here	
Contractor: Double Click Here	
PERFORMANCE DATA	
Cooling Capacity: Double Click Here	kW
EER: Double Click Here	
Heating Capacity: Double Click Here	kV
COP: Double Click Here	
Ambient Air Temp: Double Click Here	°(
Entering Source Water Temp (Clg): Double Click	<mark><</mark> °(
Entering Source Water Temp (Htg);Double Click	<mark><</mark> °(
Entering Load Water Temp (Clg): <mark>Double Click</mark>	٥(
Entering Load Water Temp (Htg): <mark>Double Click</mark>	°(
Operating Weight: <mark>Double Click Here</mark>	(kg
ELECTRICAL DATA	
Power Supply: Click Volts Click Phase Clic	ck Hz
Minimum Circuit Ampacity: Click	
Maximum Overcurrent Protection:	



GLW Series Nomenclature



Rev.: 10/04/05D



Performance Data ARI/ASHRAE/ISO 13256-2

ASHRAE/ARI/ISO 13256-2. English (IP) Units

	W	ater Loop	Heat Pum	ıp	Gro	ound Wate	er Heat Pu	mp	Ground Loop Heat Pump				
	Coc	oling	Hea	ting	Coc	oling	Hea	Heating		ling	Hea	ting	
Model	Indoor Outdoo	53.6°F or 86°F	Indoor Outdoo		Indoor Outdoo			Indoor 104°F Outdoor 50°F		53.6°F or 77°F	Indoor Outdoo	104°F or 32°F	
	Capacity Btuh	EER Btuh/W	Capacity Btuh	COP	Capacity Btuh	EER Btuh/W	Capacity Btuh	COP	Capacity Btuh	EER Btuh/W	Capacity Btuh	COP	
GLW360	283,000	12.4	424,000	4.4	310,000	17.2	342,000	3.7	293,000	13.9	270,000	3.0	

All ratings based upon 208V operation

Indoor coil also called "Load" and outdoor coil also called "Source"

ASHRAE/ARI/ISO 13256-2. Metric (SI) Units

	W	ater Loop	Heat Pur	пр	Gro	ound Wate	er Heat Pu	mp	Gr	Ground Loop Heat Pump			
	Coo	oling	Hea	Heating Cooling Heating		ting	Coc	oling	ng Heat				
Model		r 12°C or 30°C		⁻ 40°C or 20°C	Indoor Outdoo		Indooi Outdoo	r 40°C or 10°C	Indoor 12°C Outdoor 25°C		Indooi Outdo		
	Capacity Watts	EER W/W	Capacity Watts	COP	Capacity Watts	EER W/W	Capacity Watts	COP	Capacity Watts	EER W/W	Capacity Watts	COP	
GLW360	82,943	3.6	124,267	4.4	90,858	5.0	100,234	3.7	85,873	4.1	79,132	3.0	

All ratings based upon 208V operation

Indoor coil also called "Load" and outdoor coil also called "Source"



Performance Data GLW360 - Cooling

	SOL	URCE										LOAD)										
		Flow			Flow	45 gpm	1		Т			Flow 6	7.5 apr	n					Flow	90 gpm			
EWT °F	GPM	W	PD	EWT °F	TC Power HR	LWT	EER	WPD		TC	Power	HR	LWT	EER	W	PD	TC	Power	HR	LUMOT	EER -	W	PD
F		PSI	FT		MBtuh kW MBtuh	°F		PSI F	ти	//Btuh	kW	MBtuh	°F		PSI	PSI	MBtuh	kW	MBtuh	°F		PSI	PSI
				50	Operation Not Recor							ot Recor					298	15.3	350		19.5		
				60	323 15.7 377	45.7	20.6			340	15.9	394	50.0				348	16.0	402		21.7		
	45	2.4	5.5	70	371 16.4 427	53.6	22.6			391	16.7	448	58.5	23.4			401	16.9	459		23.8		
				<u>80</u> 90	421 17.2 479 473 18.0 534	61.3 69.0	24.5			445 503	17.6	505	66.8	25.4			458	17.8	518		25.8		
				90 50			26.3	ł			18.5	566	75.1				518	18.7 14.7	582 352		27.6		
				60	328 15.0 379	nmend 45.5	21.8			344	15.3	ot Recor 397	49.8				302 353	14.7	406		20.5 22.9		
50	67.5	5.1	11.8	70	376 15.7 430	53.3	23.9	2.2 5		397	16.0	452	58.3	24.8	4.8	11.1	408	16.2	463		25.2	8.2	18.9
00	07.0	0.1	11.0	80	428 16.5 484	61.0	26.0			454	16.8	511	66.6	27.0	4.0		467	17.0	526		27.4	0.2	10.0
				90	482 17.3 541	68.6	27.9			514	17.7	574	74.8	29.0			530	18.0	592		29.5		
				50	Operation Not Recor		led	t I		Opera	ation No	ot Recor	nmend	led			304	14.4	353		21.1		
				60	330 14.7 380	45.4	22.4			347	15.0	398	49.8				356	15.1	407	52.1	23.6		
	90	8.7	20.1	70	379 15.4 432	53.2	24.6			401	15.7	454	58.2	25.5			412	15.9	466	60.9	26.0		
				80	431 16.1 487	60.9	26.7			458	16.5	515	66.4	27.7			472	16.7	529		28.2		
				90	487 17.0 544	68.4	28.7			519	17.4	579	74.6				536	17.7	597		30.3		
				50	Operation Not Recor					<u> </u>		ot Recor					280	18.6	344	43.8	15.1		
	4-			60				19.1	384	50.6	16.7			326	19.2	392		16.9					
	45	2.4	5.5	 80	349 19.6 416 396 20.3 465	54.5 62.4	17.8 19.5			367 417	19.8 20.6	434 488	59.2 67.7	18.5 20.2			375 428	20.0 20.8	444 499	61.7 70.5	18.8 20.6		
				90	<u> </u>	70.2	21.1			417	20.6	488 544	76.1	20.2			428	20.8	499 558		20.6		
				50	Operation Not Recor				H			ot Recor					285	17.8	345	43.7	16.0		
				60	310 18.0 371	46.3	17.2			324	18.2	387	50.4				332	18.3	394	52.7	18.1		
70	67.5	5.1	11.8	70	355 18.6 419	54.3	19.1	2.2 5		374	18.8	438	59.0	19.9	4.8	11.1	383	18.9	448		20.2	8.2	18.9
				80	404 19.2 469	62.1	21.0			426	19.5	493	67.4	21.9			438	19.7	505		22.3		
				90	455 19.9 523	69.8	22.9			482	20.3	552	75.7	23.8			497	20.5	566	79.0	24.3		
				50	Operation Not Recor	nmend	led			Opera	ation No	ot Recor	nmend	led			287	17.3	346	43.7	16.5		
				60	312 17.6 372	46.2	17.7			327	17.8	388	50.3				335	17.9	396	52.6	18.7		
	90	8.7	20.1	70	358 18.1 420	54.1	19.8			377	18.3	440	58.9	20.6			387	18.5	450	-	21.0		
				80	408 18.7 471	61.9	21.8			431	19.0	496	67.3	22.7			443	19.1			23.1		
				90	459 19.3 526	69.6	23.7			488	19.7	555	75.5	24.7			503		571		25.2		
				50	Operation Not Recor					254 295	23.0	332	42.5	11.0			258 301	23.1	337		11.2		
	45	2.4	5.5	60 70	283 23.5 363 324 24.1 407	47.5 55.6	12.1 13.5			339	23.6 24.3	376 422	51.3 60.0	12.5 13.9			347	23.7 24.5	382 430	62.3	12.7 14.2		
	45	2.4	5.5	80	368 24.8 453	63.7	14.8			386	24.3	472	68.6	15.4			395	24.5	430	71.2	15.6		
				90	414 25.6 502	71.6	16.2			436	26.0	525	77.1	16.8			448	26.2	537	80.1	17.1		
				50		nmend				259	21.9	333	42.4	11.8			263	22.0	338	44.2	12.0		
				60	289 22.3 365	47.2	13.0			301	22.4	378	51.1	13.4			307	22.5	384	53.2	13.7		
90	67.5	5.1	11.8	70	331 22.8 409	55.3	14.5	2.2 5	5.1	347	23.0	425	59.7	15.1	4.8	11.1	355	23.1	434	62.1	15.4	8.2	18.9
				80	377 23.4 456	63.3	16.1			396	23.6	477	68.3	16.8			406	23.7	487		17.1		
				90	425 24.0 506	71.1	17.7			448	24.3	531	76.7	18.4			460	24.5	544		18.8		
				50	Operation Not Recor					261	21.4	334	42.3	12.2			266	21.5	339	44.1	12.4		
		0.7	00.1	60	291 21.7 365	47.1	13.4			304	21.9	379	51.0	13.9			311	21.9	385	53.1	14.2		
	90	8.7	20.1	70 80	335 22.2 410 381 22.7 458	55.2 63.1	15.1 16.8			351 401	22.3 22.9	427 479	59.6 68.1	15.7 17.5			359 411	22.4 23.0	435 490	62.0 70.9	16.0 17.9		
				90	430 23.2 509	70.9	18.5			401	23.5	534	76.6	17.5			411	23.0	548	79.6	19.7		
				50	Operation Not Recor					228	28.7	325	43.3	7.9			231	28.8	330	44.9	8.0		
				60	256 29.3 356	48.7	8.8			266	29.5	367	52.1	9.0			271	29.6	372	54.0	9.2		
	45	2.4	5.5	70	295 30.1 398	56.9	9.8			307	30.3	411	60.9	10.1			314	30.5	418	63.0	10.3		
	-			80	336 30.9 442	65.1	10.9			351	31.2	458	69.6	11.3			359	31.4	466	72.0	11.4		
				90	379 31.8 488	73.1	11.9			398	32.1	508	78.2	12.4			407	32.3	518	81.0	12.6		
				50	Operation Not Recor	nmend	led			233	27.4	327	43.1	8.5			238	27.5	331	44.8	8.7		
				60	263 27.9 358	48.4	9.4			273	28.0	369	51.9	9.8			279	28.1	374	53.8	9.9		
110	67.5	5.1	11.8	70	303 28.4 400	56.6	10.7	2.2 5		316	28.6	414	60.7	11.0	4.8	11.1	323	28.7	421	62.8	11.2	8.2	18.9
				80	346 29.1 445	64.7	11.9			362	29.3	462	69.3	12.4			370	29.4	470	71.8	12.6		
				90	<u>391 29.7 492</u>	72.7	13.1			411	30.0	513	77.8	13.7			421	30.2	524	80.7	14.0		
				50	Operation Not Recor					236 277	26.8	328 370	43.0	8.8			241 282	26.8 27.4	332	44.7	9.0		
	90	8.7	20.1	60 70	266 27.2 359 307 27.7 401	48.2 56.4	9.8 11.1			320	27.3 27.8	415	51.8 60.5	10.1 11.5			327	27.4	376 422	53.8 62.7	10.3		
	30	0.7	20.1	80	350 28.2 446	64.5	12.4			367	27.0	415	69.1	12.9			376	27.9	473	71.7	13.2		
				90	396 28.7 494	72.4	13.8			417	29.0	516	77.7	14.4			427	29.1	527		14.7		
								· · ·			20.0	010		· 7.4					0-1				5/23/05 JH

Interpolation is permissible; extrapolation is not. All performance data is based upon the lower of dual voltage rated units.



Performance Data GLW360 - Heating

	SOL	URCE												LOAI																
EWT		Flow		EWT	- 110	Deurs	Flow	45 gpn	n		D	110	Deure	Flow 6	67.5 gpi	m	140	PD	- 110	Deur	Flow	90 gpm	1	140	PD					
°F	GPM	PSI	PD FT	°F	HC MBtuh	Power kW	HE MBtuh	LWT °F	COP	PSI PSI	D FT	HC MBtuh	Power kW	HE MBtuh	LWT °F	COP	PSI	PD FT	HC MBtuh	Power kW	HE MBtuh	LWT °F	COP	PSI	PD FT					
		FOI		60	219	15.1	167	69.7	4.24	131		219	14.6	169	66.5	4.38	101		218	14.4	169	64.8	4.45	101						
20	00	10.4	24.0	80	220	18.9	155	89.8	3.41		F 1	220	18.3	157	86.5	3.53	4.0		220	18.0	159	84.9	3.58		100					
20	90	10.4	24.0	100	217	23.4	137	109.6		2.2	5.1	217	22.7	140	106.4		4.8	11.1	218	22.4	141	104.8	2.85	8.2	18.9					
				120 60	210 246	28.8 15.5	111 193	129.3	2.13			211 245	28.0 14.9	115 194	126.3	2.21			211 245	27.6	117 195	124.7 65.4	2.24							
	45		~ ~	80	246	19.3	180	90.9	3.74			246	18.6	183	87.3	3.88			246	18.3	184	85.5	3.95							
	45	2.6	6.0	100	244	24.0	162	110.9	2.98			245	23.2	166	107.3	3.09			245	22.8	167	105.5	3.15							
				<u>120</u> 60	239 253	29.8 15.6	138 200	130.7 71.2	2.35 4.76			240 253	28.8 15.0	142 202	127.1 67.5	2.44 4.94			241 253	28.4 14.7	144 203	125.4 65.6	2.49 5.03							
00	07.5	5.0	10.0	80	253	19.4	187	91.2	3.82		- - -	253	18.7	189	87.5	3.96	4.0		253	14.7	190	85.6	4.04		100					
30	67.5	5.6	12.9	100	250	24.2	168	111.1	3.03	2.2	5.1	251	23.3	171	107.4		4.8	11.1	251	22.9	173	105.6	3.21	8.2	18.9					
				120 60	244 257	29.9 15.6	142 203	130.9 71.4	2.39			245 257	28.9 15.0	146 205	127.3 67.6	2.48			246 257	28.5 14.8	149 206	125.5 65.7	2.53 5.10							
				80	257	19.5	190	91.4	3.86			257	15.0	192	87.6				257	14.8	194	85.7	4.09							
	90	9.5	21.9	100	253	24.2	170	111.3	3.06			254	23.4	174	107.5	3.18			254	23.0	176	105.6	3.24							
				120	246	30.0	144	131.0	2.41			248	29.0	149	127.4	2.50			248	28.5	151	125.5	2.55							
				60 80	287 285	16.0	232 217	92.7	5.25 4.20			287 286	15.4 19.1	234 220	68.5 88.5	5.47 4.38			287 286	15.1 18.7	236 222	66.4 86.3	5.58							
	45	2.4	5.5	100	282	24.8	197	112.6	3.33			283	23.8	201	108.4				283	23.4	203	106.3	3.55							
				120	277	30.9	172	132.3	2.63			278	29.7	177	128.3	2.74			279	29.2	179	126.2	2.80							
				60 80	296 293	16.1 20.0	241 225	73.1 93.0	5.38 4.30			297 294	15.5 19.2	244 229	68.8 88.7	5.61 4.49			297 294	15.2 18.8	245 230	66.6 86.5	5.73 4.59							
40	67.5	5.1	11.8	100	293	20.0	225	112.9	3.40	2.2	5.1	294	23.9	229	108.6	3.55	4.8	11.1	294	23.4	230	106.5	3.63	8.2	18.9					
				120	283	31.0	177	132.6	2.67			284	29.9	182	128.4	2.79			285	29.3	185	126.3	2.85							
				60	301	16.2	246	73.3	5.44			302	15.5	248	68.9	5.68			302	15.2	250	66.7	5.81							
	90	8.7	20.1	80 100	297 293	20.1 25.0	229 207	93.2 113.0	4.34 3.43			298 294	19.2 24.0	233 212	88.8 108.7	4.55 3.59			299 294	18.8 23.5	234 214	86.6 106.5	4.65 3.67							
				120	286	31.1	180	132.7	2.69			287	29.9	185	128.5	2.81			288	29.3	188	126.4	2.88							
				60	328	16.6	272	74.6	5.81	5.81	-	329	15.9	275	69.7	6.09			330	15.5	277	67.3	6.23							
	45	2.4	5.5	80 100	324 320	20.5 25.5	255 233	94.4 114.2			325 321	19.5 24.4	259 238	89.6 109.5	4.88 3.86			326 321	19.1 23.8	261 240	87.2 107.1	5.00 3.95								
				120	320	25.5	233	134.0									321	30.5	238	129.4				321	23.8	240	127.0	3.95		
				60	341	16.7	284	75.1	5.97			342	16.0	287	70.1	6.26			343	15.7	289	67.6	6.41							
50	67.5	5.1	11.8	80	335	20.6	265	94.9	4.77	2.2	5.1	336	19.7	269	90.0	5.02	4.8	11.1	337	19.2	271	87.5	5.14	8.2	18.9					
				100 120	329 322	25.7 32.0	241 212	114.6 134.3	3.75 2.94			330 323	24.5 30.6	247 219	109.8 129.6	3.95 3.09			331 324	23.9 29.9	249 222	107.4 127.2	4.05 3.17							
				60	347	16.8	290	75.4	6.05			348	16.1	294	70.3				349	15.7	296	67.7	6.50							
	90	8.7	20.1	80	340	20.7	270	95.1	4.82			342	19.7	275	90.1	5.08			343	19.3	277	87.6	5.21							
				100 120	333 325	25.8 32.1	246 216	114.8 134.5	3.79			335 327	24.6 30.7	251 222	109.9	4.00			336 328	24.0 30.0	254 226	107.5 127.3	4.10 3.20							
				60	373	17.2	315	76.6	6.37			375	16.4	319	71.1	6.70			376	16.0	321	68.3	6.87							
	45	2.4	5.5	80	366	21.0	295	96.3	5.10			368	20.0	300	90.9	5.39			369	19.5	302	88.2	5.54							
	40	2.4	0.0	100 120	360	26.2	270 241	116.0 135.7	4.02			361 354	24.9 31.2	276 248	110.7	4.25			362	24.3	279	108.1 127.9	4.37							
				60	353 389	32.8 17.4	330	77.2	3.16 6.56			391	16.6	335	130.5 71.6	3.33 6.91			355 393	30.4 16.2	251 337	68.7	7.09							
60	67.5	5.1	11.8	80	380	21.2	307	96.9	5.24	2.2	5.1	382	20.2	313	91.3	5.56	4.8	11.1	383	19.7	316	88.5	5.71	8.2	18.9					
00	07.5	0.1	11.0	100	371	26.4	281	116.5	4.12	2.2	5.1	373	25.0	288	111.1	4.37	ч.0		374	24.4	291	108.3	4.50	0.2	10.9					
				120 60	362 397	33.0 17.5	250 337	136.1 77.6	3.22 6.65			364 400	31.3 16.7	258 343	130.8 71.8	3.41 7.02			<u>365</u> 401	30.6 16.3	261 346	128.1 68.9	3.50 7.20							
	90	8.7	20.1	80	387	21.3	314	97.2	5.31			389	20.2	320	91.5	5.64			390	19.7	323	88.7	5.80							
	90	0.7	20.1	100	377	26.5	287	116.8	4.17			379	25.1	294	111.3	4.43			381	24.5	297	108.5	4.56							
				120 60	367 421	33.1	254 360	136.4	3.25			370 424	31.4 17.0	262 366	131.0 72.5	3.45 7.31			371 426	30.6 16.6	266 369	128.3 69.4	3.55 7.51							
	45			80	411	21.7	337	98.3	5.56			414	20.5	344	92.3				415	20.0	309	89.2	6.09							
	45	2.4	5.5	100	402	26.9	310	117.9	4.38			404	25.4	318	112.0	4.66			406	24.7	321	109.0	4.81							
				120 60	393 441	33.7	279 379	137.5 79.5	3.43			396 445	31.8 17.3	287 386	131.7 73.1	3.64 7.55			397 447	31.0 16.9	291 389	128.8 69.9	3.75 7.77							
=0				60 80	441	18.1 21.9	379	99.0	5.72			445	20.7	386	92.8	6.10			447	20.2	389	69.9 89.6	6.30							
70	67.5	5.1	11.8	100	416	27.1	324	118.5	4.50	2.2	5.1	419	25.6	332	112.4	4.80	4.8	11.1	421	24.9	336	109.4	4.96	8.2	18.9					
				120	405	33.9	290	138.1	3.50			408	32.0	299	132.1				410	31.2	303	129.1	3.85							
				60 80	451 437	18.3 22.0	389 361	80.0 99.4	7.24 5.81			455 440	17.4 20.8	396 369	73.5 93.0	7.67 6.20			458 442	17.0 20.3	400 373	70.1 89.8	7.89							
	90	8.7	20.1	100	424	27.3	331	118.9	4.55			440	25.7	339	112.7	4.87			442	25.0	344	109.5	5.03							
				120	411	34.0	295	138.3				415	32.1	305	132.3	3.78			416	31.2	310	129.3	3.90							
. –					olution is										_									Rev.	5/23/05					

Source heat exchanger antifreeze solution is required for applications with operation in the shaded areas shown above. Failure to comply will void the equipment warranty. Interpolation is permissible; extrapolation is not.

All performance data is based upon the lower of dual voltage rated units.

Performance data shown in shaded areas is based upon a 15% antifreeze solution.



Antifreeze Correction Table

			Cooling		Hea	ating	WPD
Antifreeze Type	Anitfreeze %		EWT 90°F		EWT	30°F	Corr. Fct.
	70	Total Cap	Sens Cap	Power	Htg Cap	Power	EWT 30°F
Water	10	1.000	1.000	1.000	1.000	1.000	1.000
	5	0.995	0.995	1.003	0.989	0.997	1.070
Propylene Glycol	15	0.986	0.986	1.009	0.968	0.990	1.210
	25	0.978	0.978	1.014	0.947	0.983	1.360
	5	0.997	0.997	1.002	0.989	0.997	1.070
Methanol	15	0.990	0.990	1.007	0.968	0.990	1.160
	25	0.982	0.982	1.012	0.949	0.984	1.220
	5	0.998	0.998	1.002	0.981	0.994	1.140
Ethanol	15	0.994	0.994	1.005	0.944	0.983	1.300
	25	0.986	0.986	1.009	0.917	0.974	1.360
	5	0.998	0.998	1.002	0.993	0.998	1.040
Ethylene Glycol	15	0.994	0.994	1.004	0.980	0.994	1.120
	25	0.988	0.988	1.008	0.966	0.990	1.200



Physical & Electrical Data

Physical Data

Model	360
Compressor (qty)	Scroll (2)
Factory Charge R22 (lbs) [kg]	9 [4.1]
Indoor/Load Water Connection	on Size
IPT (in)	2
Outdoor/Source Water Conn	ection Size
IPT (in)	2
Weight - Operating, (lbs) [kg]	955 [434]
Weight - Packaged, (lbs) [kg]	1005 [457]

Spring mounted compressor

Dedicated heating and cooling expansion valves with filter drier Insulated Source and Load Water Coils with brazed plate heat exchangers Check serial plate for refrigerant type

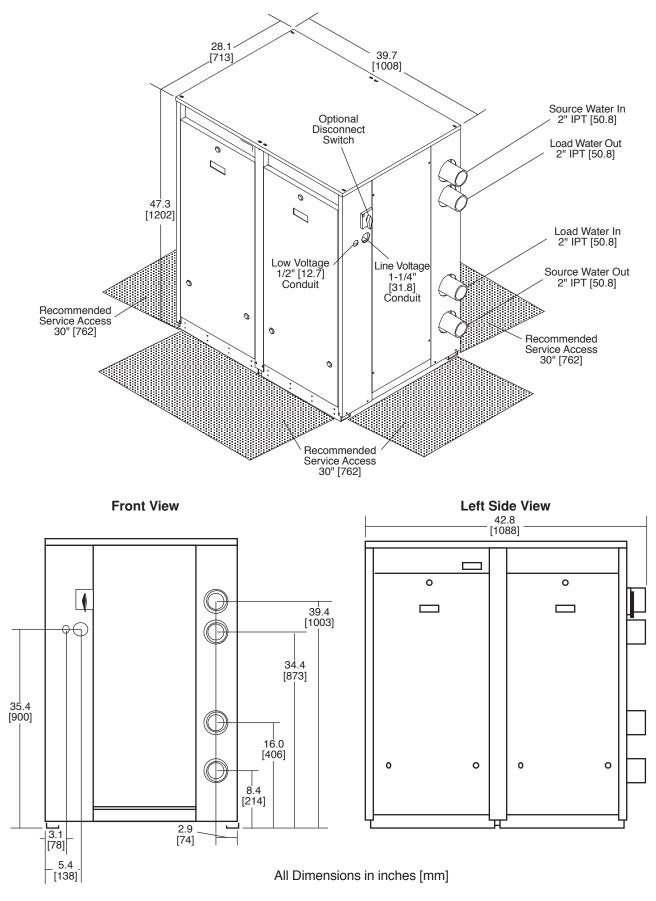
Electrical Data

Model	Voltage	Voltaga	Min/Max	Compressor			Total Unit	Min Circuit	Max Fuse/
Model	Code	Voltage	Voltage	QTY	RLA	LRA	FLA	Amps	HACR
	Н	208-230/60/3	197/254	2	41.0	350.0	82.0	92.3	125
CLW/060	F	460/60/3	414/506	2	21.8	158.0	43.6	49.0	70
GLW360	Ν	575/60/3	518/633	2	17.3	125.0	34.6	38.9	50
	U	380-420/50/3	342/462	2	21.8	167.0	43.6	49.0	70

HACR circuit breaker in USA only

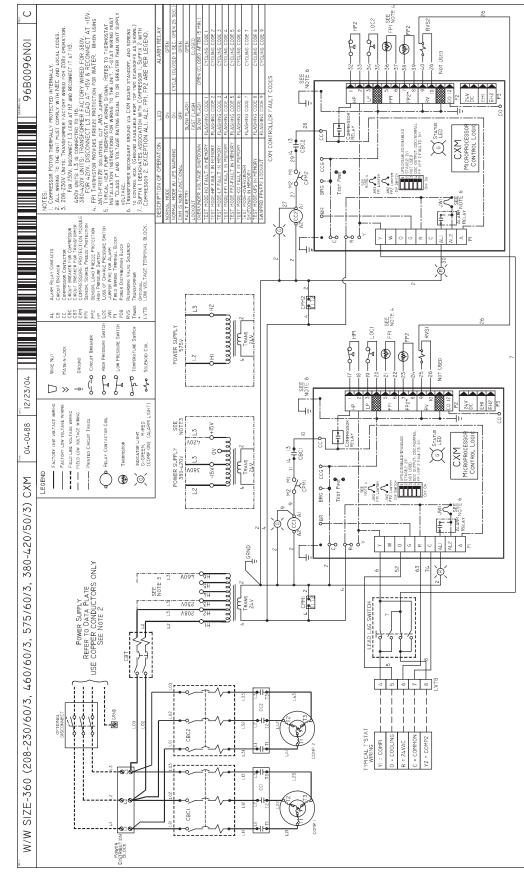


Dimensional Data



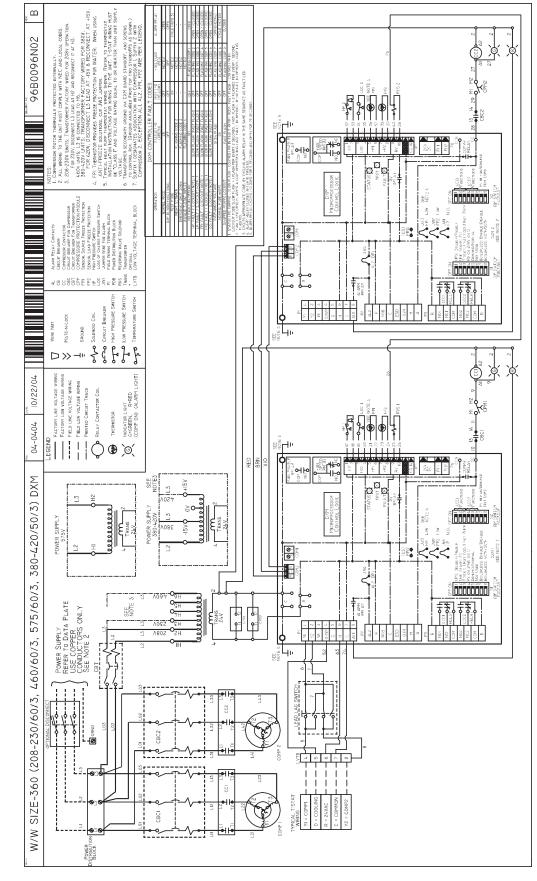


Typical Wiring Diagram Three Phase GLW Units With CXM Controller



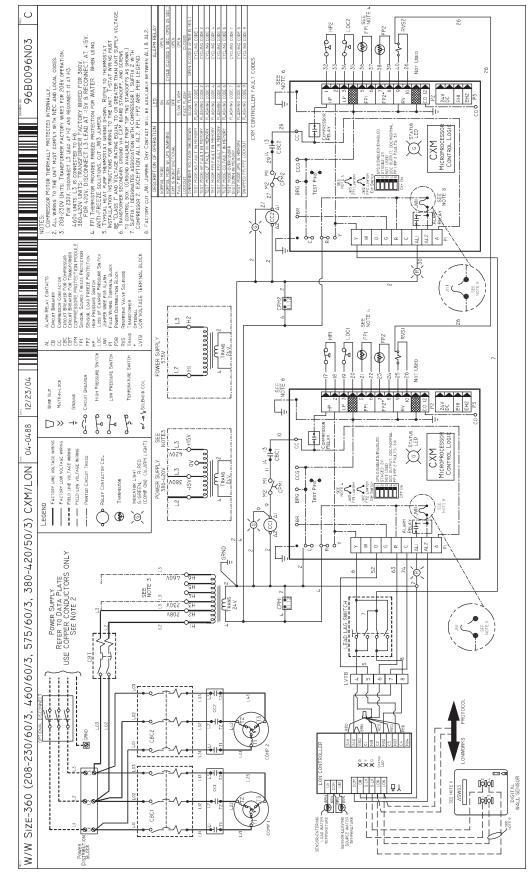


Typical Wiring Diagram Three Phase GLW Units With DXM Controller





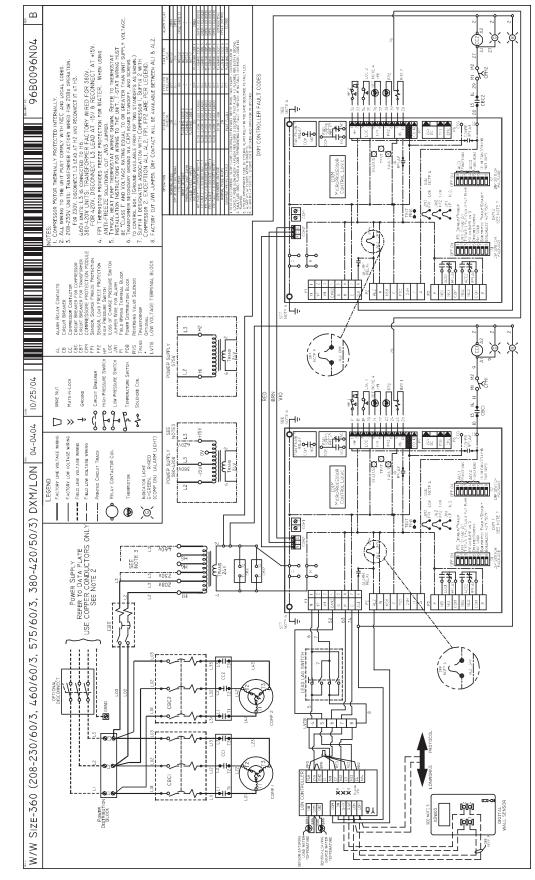
Typical Wiring Diagram Three Phase GLW Units With CXM & LON Controller



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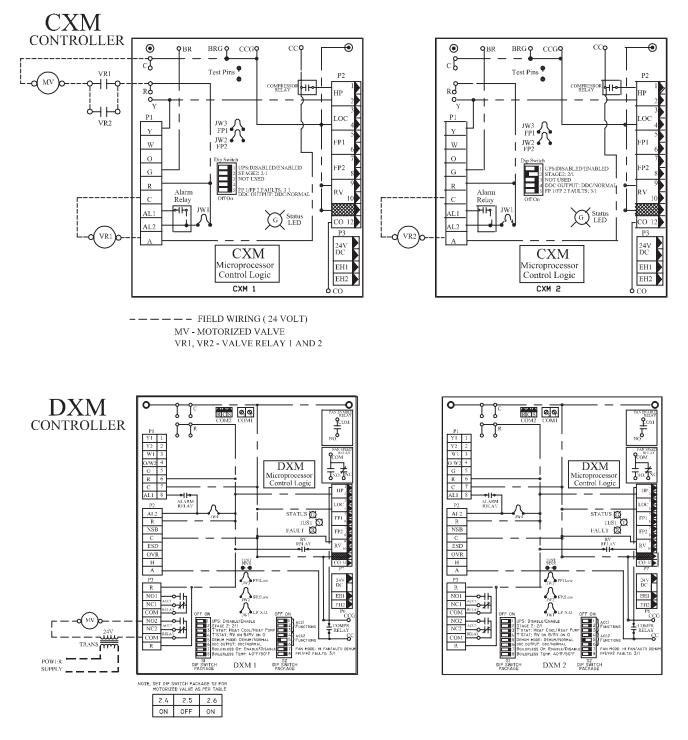


Typical Wiring Diagram Three Phase GLW Units With DXM & LON Controller





Typical Wiring Diagram Three Phase GLW Units With Motorized Water Valve



A WARNING

Never jumper terminal "A" from CXM or DXM board #1 to CXM or DXM board #2.



Brazed Plate Heat Exchanger Corrosion Resistance

CORROSION RESISTANCE OF COPPER AND STAINLESS STEEL

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- GLW360

CORROSION RESISTANCE OF COPPER AND STAINLESS STEEL IN CBEs; POINTS TO MEASURE AND CHECK IN A WATER ANALYSIS

The resistance guide below is an attempt to give a picture of the corrosion resistance of stainless steel of type **AISI 316** and pure **Copper** (99.9%) in water, to a number of important chemical factors. The actual corrosion is however a very complex process influenced by many different factors in combination. This table is therefore a considerable simplification and should not be overvalued!

EXPLANATIONS

Good resistance under normal conditions

0 Corrosion problems may occur especially when more factors are valued 0

Use is not recommended
Use is not recommended

					1000	
WATER CONTAINING	CONCENTRATION	Time Limits	AISI 316	254 SMO	Copper Alloy	Nickel Alloy
	(mg/l or ppm)	Analyze before				
Alkalinity (HCO₃ ⁻)	<70	Within 24 Hours	+	+	0	+
	70-300		+	+	+	+
	>300		+	+	0/+	+
Sulfate (SO ₄ ²⁻)	< 70	No limit	+	+	+	+
	70-300		+	+	0/-	+
	> 300		0	0	-	+
HCO3 ⁻ / SO4 ²⁻	> 1.0	No limit	+	+	+	+
	< 1.0		+	+	0/-	+
Electrical Conductivity	< 10 µS/cm	No limit	+	+	0	+
	10 - 500 µS/cm		+	+	+	+
	> 500 µS/cm		+	+	0	+
pН	< 6.0	Within 24 Hours	0	0	0	+
	6.0 - 7.5		0/+	+	0	+
	7.5 - 9.0		+	+	+	+
	> 9.0		+	+	0	+
Ammonium (NH₄⁺)	< 2	Within 24 Hours	+	+	+	+
	2-20		+	+	0	+
	> 20		+	+	-	+
Chlorides (Cl ⁻) Please also	< 300	No limit	+	+	+	+
see table below	> 300		0	+	0/+	+
Free chlorine (Cl 2)	< 1	Within 5 hours	+	+	+	+
	1-5		+	+	0	+
	> 5		0/+	+	0/-	+
Hydrogen Sulfide (H 2S)	< 0.05	No limit	+	+	+	+
	> 0.05		+	+	0/-	+
Free(aggressive)	< 5	No limit	+	+	+	+
Carbon Dioxide (CO 2)	5-20		+	+	0	+
	>20		+	+	-	+
Total Hardness (°dH)	4.0 - 8.5	No limit	+	+	+	+
Nitrate (NO ₃)	< 100	No limit	+	+	+	+
	> 100		+	+	0	+
Iron (Fe)	< 0.2	No limit	+	+	+	+
	> 0.2		+	+	0	+
Aluminum (Al)	< 0.2	No limit	+	+	+	+
· · /	> 0.2		+	+	0	+
Manganese (Mn)	< 0.1	No limit	+	+	+	+

The information in this document is subject to change without prior notice.



Brazed Plate Heat Exchanger Corrosion Resistance

CORROSION RESISTANCE OF COPPER AND STAINLESS STEEL

© SWEP INTERNATIONAL

SWEP'S CHOICE OF CHANNEL PLATE MATERIAL

CHLORIDE	MAXIMUM TEMPERATURE											
CONTENT	60°C	80°C	120°C	130°C								
= 10 ppm	SS 304	SS 304	SS 304	SS 316								
= 25 ppm	SS 304	SS 304	SS 316	SS 316								
= 50 ppm	SS 304	SS 316	SS 316	Ti / 254 SMO								
= 80 ppm	SS 316	SS 316	SS 316	Ti / 254 SMO								
= 150 ppm	SS 316	SS 316	Ti / 254 SMO	Ti / 254 SMO								
= 300 ppm	SS 316	Ti / 254 SMO	Ti / 254 SMO	Ti / 254 SMO								
> 300 ppm	Ti / 254 SMO	Ti / 254 SMO	Ti / 254 SMO	Ti / 254 SMO								

The information in this document is subject to change without prior notice.



Genesis Large Water-to-Water (GLW) Series 60Hz Engineering Specifications Rev.: 08/16/05 Page 1

General:

Furnish and install ClimateMaster "Genesis" Water Source Heat Pumps, as indicated on the plans. Equipment shall be completely assembled, piped and internally wired. Capacities and characteristics as listed in the schedule and the specifications that follow.

Water-to-Water Heat Pumps:

Units shall be supplied completely factory built for an entering source water temperature range from 20° to 110°F (-6.7° to 43.3°C) and entering (heating) load water temperature range from 60° to 120°F (15.6° to 48.9°C) or entering (cooling) load water temperature range of 50° to 90°F (10.0° to 32.2°C) as standard. Equivalent units from other manufacturers can be proposed provided approval to bid is given 10 days prior to bid closing. All equipment listed in this section must be rated in accordance with American Refrigeration Institute / International Standards Organization (ARI / ISO) and Canadian Standards Association (CSA-US). All units shall be fully quality tested by factory run testing under normal operating conditions and water flow rates as described herein. Quality control system shall automatically perform via computer: triple leak check, pressure tests, evacuate and accurately charge system, perform detailed heating and cooling mode tests, and quality cross check all operational and test conditions to pass/fail data base. **Units tested without water flow are not acceptable.**

Basic Construction:

All units must have a minimum of four access panels for serviceability of compressor compartment. Units having only one access panel to compressor shall not be acceptable.

The heat pumps shall be fabricated from heavy gauge steel with powder coat paint finish. Both sides of the steel shall be painted for added protection. All interior surfaces shall be lined with 3/8 inch (9.5mm) thick, acoustic type foam insulation.

Standard cabinet panel insulation must meet NFPA 90A requirements, air erosion and mold growth limits of UL-181, stringent fungal resistance test per ASTM-C1071 and ASTM G21, and shall meet zero level bacteria growth per ASTM G22. *Unit insulation must meet these stringent requirements or unit(s) will not be accepted.*

Cabinets shall have separate entrance connectors for line voltage and low voltage control wiring. All factory-installed wiring passing through factory knockouts and openings shall be protected from sheet metal edges at openings by plastic ferrules. Supply and return water connections shall be copper IPT fittings. All water connections and electrical knockouts must be in the compressor compartment corner post as to not interfere with the serviceability of unit. Contractor shall be responsible for any extra costs involved in the installation of units that do not have this feature. Contractor must ensure that units can be easily removed for servicing and coordinate locations of electrical conduit and lights with the electrical contractor.

Unit(s) shall have exterior indicator lights showing, 1) compressor operation (on/off) and 2) unit "fault" status. An "A/B" switch shall allow the selection of compressor operation sequence. Contractor shall be responsible for providing control circuitry and indicator lights for units not providing these features.

Option: UltraQuiet package shall consist of sound attenuating blanket on both compressors to reduce radiated noise.

Refrigerant Circuit:

Units shall have two sealed, isolated refrigerant circuits, each including a high efficiency scroll compressor designed for heat pump operation, a thermostatic expansion valve for refrigerant metering, a reversing valve, two brazed plate refrigerant to water heat exchangers utilizing stainless steel plates, and safety controls including a high pressure switch, low pressure switch, and low water temperature sensors. Access fittings shall be factory installed on high and low pressure refrigerant lines to facilitate field service. Activation of any safety device shall prevent compressor operation via a microprocessor lockout circuit.

Hermetic compressors shall be internally sprung. The compressor(s) shall be mounted on a large heavy gauge compressor base pan, which is then isolated from the cabinet base with rubber grommets for maximized vibration attenuation. Compressor shall have thermal overload protection. Refrigerant to water heat exchangers shall be brazed plate type with stainless steel plates, rated to withstand 435 PSIG (2997 kPa) working refrigerant pressure and 435 PSIG (2997 kPa) working water pressure.

Refrigerant metering shall be accomplished by thermostatic expansion valve only. Expansion valves shall be dual port balanced types with external equalizer for optimum refrigerant metering. Units shall be designed and tested for operating ranges of entering water temperatures from 20° to 110°F (-6.7° to 43.3°C). Reversing valve shall be four-way solenoid activated refrigerant valve, which shall default to heating mode should the solenoid fail to function.

Electrical:

A control box shall be located within the unit compressor compartment and shall contain a 75VA transformer, 24 volt activated, 3 pole compressor contactor, terminal block for thermostat wiring and solid-state controller for complete unit operation. Reversing valve wiring shall be routed through this electronic controller. Units shall be name-plated for use with time delay fuses or HACR



Genesis Large Water-to-Water (GLW) Series 60Hz Engineering Specifications Rev.: 08/16/05 Page 2

circuit breakers. Unit controls shall be 24 Volt and provide heating or cooling as required by the remote aquastat / sensor. A compressor solid state protection module shall be supplied on each circuit for compressor overload protection. Circuit breakers shall be provided on each compressor power circuit for short circuit protection.

Solid State Control System (CXM):

Units shall have a solid-state control system. **Units utilizing electro-mechanical control shall not be acceptable.** The control system microprocessor board shall be specifically designed to protect against building electrical system noise contamination, EMI, and RFI interference. The control system shall interface with a heat pump type thermostat. The control system shall have the following features:

- a. Anti-short cycle time delay on compressor operation.
- b. Random start on power up mode.
- c. Low voltage protection.
- d. High voltage protection.
- e. Unit shutdown on high or low refrigerant pressures.
- f. Unit shutdown on low water temperature.
- g. Option to reset unit at thermostat or disconnect.
- h. Automatic intelligent reset. Unit shall automatically reset the unit 5 minutes after trip if the fault has cleared. If a fault occurs 3 times sequentially without thermostat meeting temperature, then lockout requiring manual reset will occur.
- i. Ability to defeat time delays for servicing.
- j. Light emitting diode (LED) on circuit board to indicate high pressure, low pressure, low voltage, high voltage, freeze protection, condensate overflow, and control voltage status.
- k. The low-pressure switch shall not be monitored for the first 120 seconds after a compressor start command to prevent nuisance safety trips.
- I. 24V output to cycle a motorized water valve or other device with compressor contactor.
- m. Unit Performance Sentinel (UPS). The UPS warns when the heat pump is running inefficiently.
- n. Source water coil low temperature sensing (selectable for water or anti-freeze).
- o. Load water coil low temperature sensing.

NOTE: Units not providing the 7 safety protections of anti-short cycle, low voltage, high voltage, high refrigerant pressure, low pressure (loss of charge), source water coil low water temperature sensing and load water coil low water temperature sensing will not be accepted.

Option: Enhanced solid state control system (DXM)

Control shall have all of the above mentioned features of the CXM control system along with the following expanded features:

- a. Removable thermostat connector.
- b. Minimized reversing valve operation (Unit control logic shall only switch the reversing valve when cooling is demanded for the first time. The reversing valve shall be held in this position until the first call for heating, ensuring quiet operation and increased valve life.).
- c. Ability to work with heat pump or heat/cool (Y, W) type controls.
- d. Ability to work with controls using O or B reversing valve control.
- e. Emergency shutdown contacts.
- f. Relay to operate an external damper.
- g. Relay to start system pump.
- h. 75 VA control transformer. Control transformer shall have load side short circuit and overload protection via a built in circuit breaker.

Option: Lonworks interface system

Units shall have all the features listed above (either CXM or DXM) and the control board will be supplied with a LONWORKS interface board, which is LONMark certified. This will permit all units to be daisy chained via a 2-wire twisted pair shielded cable. The following points must be available at a central or remote computer location:

- a. Source leaving water temperature
- b. Load leaving water temperature
- c. Command of temperature setpoint
- d. Cooling status
- e. Heating status
- f. Low temperature sensor alarm
- g. Low pressure sensor alarm
- h. High pressure switch alarm



Genesis Large Water-to-Water (GLW) Series 60Hz Engineering Specifications Rev.: 08/16/05 Page 3

- i. Hi/low voltage alarm
- j. Unoccupied / occupied command
- k. Cooling command
- I. Heating command
- m. Fault reset command
- n. Itemized fault code revealing reason for specific shutdown fault (any one of 7)

This option also provides the upgraded 75VA control transformer with load side short circuit and overload protection via a built in circuit breaker.

Option: MPC (Multiple Protocol Control) interface system

Units shall have all the features listed above (either CXM or DXM) and the control board will be supplied with a Multiple Protocol interface board. Available protocols are BACnet MS/TP, Modbus, or Johnson Controls N2. The choice of protocol shall be field selectable/changeable via the use of a simple selector switch. Protocol selection shall not require any additional programming or special external hardware or software tools. This will permit all units to be daisy chain connected by a 2-wire twisted pair shielded cable. The following points must be available at a central or remote computer location:

- a. Source leaving water temperature
- b. Load leaving water temperature
- c. Command of space temperature setpoint
- d. Cooling status
- e. Heating status
- f. Low temperature sensor alarm
- g. Low pressure sensor alarm
- h. High pressure switch alarm
- i. Hi/low voltage alarm
- j. Unoccupied / occupied command
- k. Cooling command
- I. Heating command
- m. Fault reset command
- n. Itemized fault code revealing reason for specific shutdown fault (any one of 7)

This option also provides the upgraded 75VA control transformer with load side short circuit and overload protection via a built in circuit breaker.

Warranty:

Climate Master shall warranty equipment for a period of 12 months from start up or 18 months from shipping (which ever occurs first).

Option: Extended 4-year compressor warranty covers compressor for a total of 5 years.

Option: Extended 4-year refrigeration circuit warranty covers coils, reversing valve, expansion valve and compressor for a total of 5 years.

Option: Extended 4-year control board warranty covers the CXM/DXM control board for a total of 5 years.

FIELD INSTALLED OPTIONS

Hose Kits:

All units shall be connected with hoses. The hoses shall be 2 feet (61cm) long, braided stainless steel; fire rated hoses complete with adapters. Only fire rated hoses will be accepted.

Valves:

The following valves are available and will be shipped loose:

- a. Ball valve; bronze material, standard port full flow design, IPT connections.
- b. Ball valve with memory stop and PT Port; standard port full flow design, IPT connections.
- c. "Y" strainer with cap; bronze material, IPT connections.
- d. "Y" strainer with blowdown valve; bronze material, IPT connections.
- e. Motorized water valve; slow acting, 24v, IPT connections.

Hose Kit Assemblies:



Genesis Large Water-to-Water (GLW) Series 60Hz Engineering Specifications Rev.: 08/16/05 Page 4

The following assemblies ship with the valves already assembled to the hose described:

- a. Supply and return hoses having ball valve with PT port.
- b. Supply hose having ball valve with PT port; return hose having automatic flow regulator valve (Measureflo) with PT ports, and ball valve.
- c. Supply hose having "Y" strainer with blowdown valve, and ball valve with PT port; return hose having automatic flow regulator (Measureflo) with PT ports, and ball valve.



Submittal Change Log

Date:	Item:	Action:
11/30/05	Various	Formatting changes
08/18/05	Specifications	Updated CXM verbiage
06/09/05	All	Corrected part number from LC283 to LC282
05/23/05	Model Nomenclature	Updated model nomenclature for revision B
05/23/05	Performance Data - Cooling	Updated operational data for low load EWT/flow rate
05/23/05	Performance Data - Heating	Added notes on antifreeze requirements
05/23/05	Wiring Diagrams	Added wiring diagrams for motorized valves
05/23/05	Heat Exchangers	Added information on brazed plate heat exchangers
05/23/05	Specifications	Updated specifications to match other products
05/23/05	Added Change Log	