

TRANQUILITY® LARGE (TL) SERIES



COMMERCIAL VERTICAL PACKAGED HEAT PUMP - 50HZ

INSTALLATION, OPERATION & MAINTENANCE

97B0067N02

Revised: 5 February, 2016



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Tranquility® Large (TL) Series

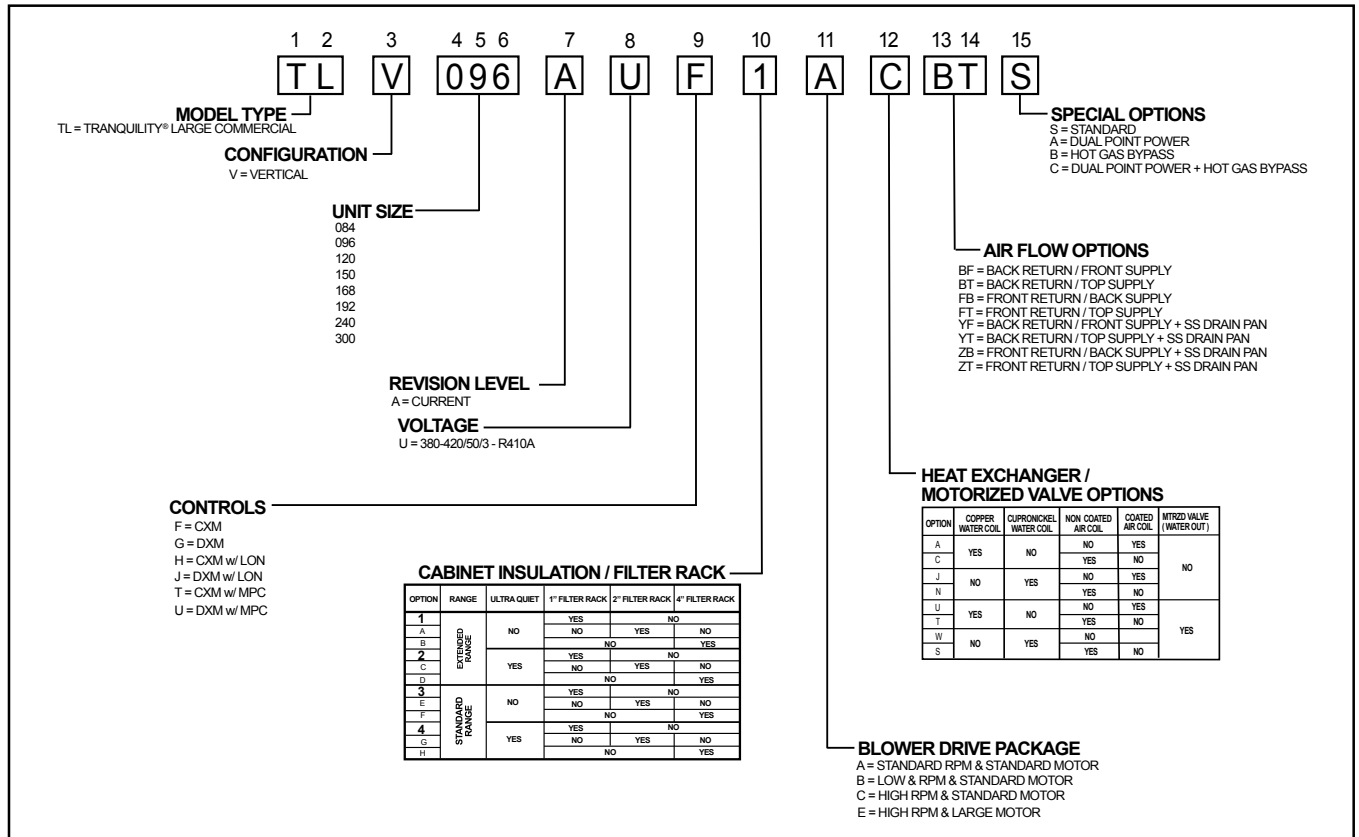
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Tranquility® Large (TL) Series

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Model Nomenclature



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General Information

Safety

Warnings, cautions, and notices appear throughout this manual. Read these items carefully before attempting any installation, service, or troubleshooting of the equipment.

DANGER: Indicates an immediate hazardous situation, which if not avoided will result in death or serious injury. DANGER labels on unit access panels must be observed.

WARNING: Indicates a potentially hazardous situation, which if not avoided could result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation or an unsafe practice, which if not avoided could result in minor or moderate injury or product or property damage.

NOTICE: Notification of installation, operation, or maintenance information, which is important, but which is not hazard-related.

⚠ WARNING! ⚠

WARNING! The EarthPure® Application and Service Manual should be read and understood before attempting to service refrigerant circuits with HFC-410A.

⚠ WARNING! ⚠

WARNING! To avoid the release of refrigerant into the atmosphere, the refrigerant circuit of this unit must be serviced only by technicians who meet local, state, and federal proficiency requirements.

⚠ CAUTION! ⚠

CAUTION! To avoid equipment damage, DO NOT use these units as a source of heating or cooling during the construction process. The mechanical components and filters will quickly become clogged with construction dirt and debris, which may cause system damage.

⚠ WARNING! ⚠

WARNING! The installation of water-source heat pumps and all associated components, parts, and accessories which make up the installation shall be in accordance with the regulations of ALL authorities having jurisdiction and MUST conform to all applicable codes. It is the responsibility of the installing contractor to determine and comply with ALL applicable codes and regulations.

⚠ WARNING! ⚠

WARNING! All refrigerant discharged from this unit must be recovered WITHOUT EXCEPTION. Technicians must follow industry accepted guidelines and all local, state, and federal statutes for the recovery and disposal of refrigerants. If a compressor is removed from this unit, refrigerant circuit oil will remain in the compressor. To avoid leakage of compressor oil, refrigerant lines of the compressor must be sealed after it is removed.

Inspection - Upon receipt of the equipment, carefully check the shipment against the bill of lading. Make sure all units have been received. Inspect the packaging of each unit, and inspect each unit for damage. Insure that the carrier makes proper notation of any shortages or damage on all copies of the freight bill and completes a common carrier inspection report. Concealed damage not discovered during unloading must be reported to the carrier within 15 days of receipt of shipment. If not filed within 15 days, the freight company can deny the claim without recourse. Note: It is the responsibility of the purchaser to file all necessary claims with the carrier. Notify your equipment supplier of all damage within fifteen (15) days of shipment.

Storage - Equipment should be stored in its original packaging in a clean, dry area. Store units in an upright position at all times.

Unit Protection - Cover units on the job site with either the original packaging or an equivalent protective covering. Cap the open ends of pipes stored on the job site. In areas where painting, plastering, and/or spraying has not been completed, all due precautions must be taken to avoid physical damage to the units and contamination by foreign material. Physical damage and contamination may prevent proper start-up and may result in costly equipment clean-up.

Examine all pipes, fittings, and valves before installing any of the system components. Remove any dirt or debris found in or on these components.

Pre-Installation - Installation, Operation, and Maintenance instructions are provided with each unit. Horizontal equipment is designed for installation above false ceiling or in a ceiling plenum. Other unit configurations are typically installed in a mechanical room. The installation site chosen should include adequate service clearance around the unit. Before unit start-up, read all manuals and become familiar with the unit and its operation. Thoroughly check the system before operation.

General Information

Prepare units for installation as follows:

1. Compare the electrical data on the unit nameplate with ordering and shipping information to verify that the correct unit has been shipped.
2. Keep the cabinet covered with the original packaging until installation is complete and all plastering, painting, etc. is finished.
3. Verify refrigerant tubing is free of kinks or dents and that it does not touch other unit components.
4. Inspect all electrical connections. Connections must be clean and tight at the terminals.
5. Some airflow patterns and some control box locations are field convertible. Locate the conversion section of this IOM.

⚠ CAUTION! ⚠

CAUTION! All three phase scroll compressors must have direction of rotation verified at start-up. Verification is achieved by checking compressor Amp draw. Amp draw will be substantially lower compared to nameplate values. Additionally, reverse rotation results in an elevated sound level compared to correct rotation. Reverse rotation will result in compressor internal overload trip within several minutes. Verify compressor type before proceeding.

⚠ CAUTION! ⚠

CAUTION! DO NOT store or install units in corrosive environments or in locations subject to temperature or humidity extremes (e.g., attics, garages, rooftops, etc.). Corrosive conditions and high temperature or humidity can significantly reduce performance, reliability, and service life. Always move and store units in an upright position. Tilting units on their sides may cause equipment damage.

⚠ CAUTION! ⚠

CAUTION! CUT HAZARD - Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing heat pumps.

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TLV Physical Data

Model	084	096	120	150	168	192	240	300
Compressor Quantity	Scroll (1)				Scroll (2)			
Factory Charge HFC-410a [kg] per circuit	3.97	4.42	6.35	7.03	3.97	4.42	6.35	7.03
Blower Motor								
Blower Motor Quantity	1							
Standard Motor [kw]	.75	1.12	1.49	2.24	1.49	2.24	3.73	3.73
Large Motor [kw]	1.12	1.49	2.24	3.73	2.24	3.73	5.60	5.60
Blower								
No. of Blowers	1				2			
Blower Wheel Size D x W [cm]	38.1 x 27.9			38.1 x 38.1	38.1 x 27.9			38.1 x 38.1
Water Connection Size								
FPT (in) [mm]	1-1/2" [38.1]			2" [50.8]				2-1/2" [63.5]
Coax Volume								
Volume [liters]	8.28		9.37	13.11	18.29		24.08	27.98
Condensate Connection Size								
FPT (in) [mm]	1" [25.4]							
Air Coil Data								
Air Coil Dimensions H x W [cm]	91.4 x 121.9				91.4 x 121.9			
Air Coil Total Face Area [m²]	1.11				2.22			
Air Coil Tube Size [cm]	3/8" [0.953]							
Air Coil Fin Spacing [fins per cm]	5.5			4.72	5.5			4.72
Air Coil Number of Rows	2		3	4	2		3	4
Miscellaneous Data								
Filter Standard - [25.4mm] Throwaway (qty) [cm]	(4) 45.74 x 63.5				(8) 45.74 x 63.5			
Weight - Operating [kg]	399		422	435	725		755	769
Weight - Packaged [kg]	406		429	442	739		769	782

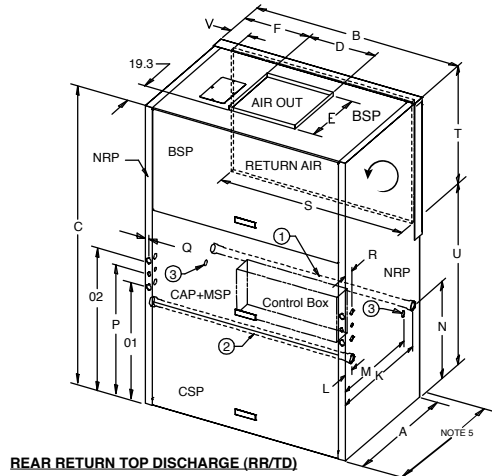
All units have grommet compressor mountings, and 2.2 cm & 3.49cm electrical knockouts.

Unit Maximum Water Working Pressure	
Options	Max Pressure [kPa]
Base Unit	2,068
Motorized Water Valve	2,068
Internal Secondary Pump	999

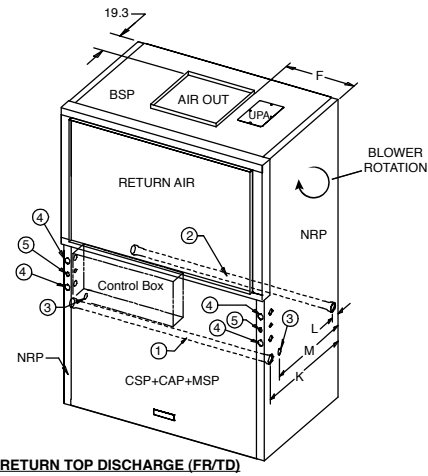
Use the lowest maximum pressure rating when multiple options are combined.

TLV084-150 Dimensional Data

ALL CONFIGURATIONS REQUIRE SERVICE ACCESS AREA DESCRIBED IN NOTES 7, 8, 9, AND 10.



REAR RETURN TOP DISCHARGE (RR/TD)



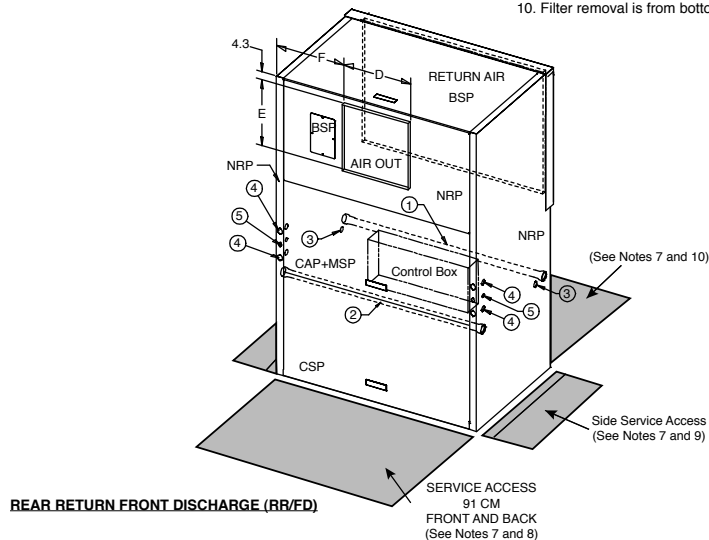
FRONT RETURN TOP DISCHARGE (FR/TD)

LEGEND	TLV084-120	TLV150
① Water Inlet (See Note 2)	1-1/2" FPT	2" FPT
② Water Outlet (See Note 2)	1-1/2" FPT	2" FPT
③ Condensate Drain (See Note 3)	1" FPT	
④ High Voltage Access (See Note 4)	3.49 cm	
⑤ Low Voltage Access (See Note 4)	2.2 cm	

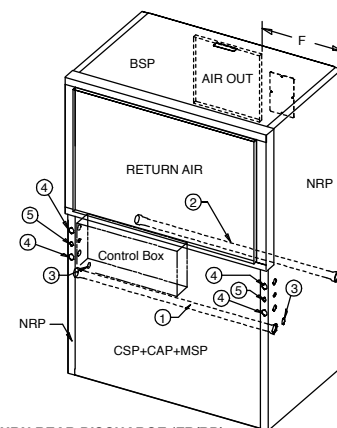
BSP - Blower Service Panel
 CAP - Control Access Panel
 CSP - Compressor Access Panel
 MSP - Motor Service Panel
 NRP - Non Removable Panel
 UPA - Upper Pulley Access

NOTES:

- All dimensions in cm.
- Water inlet and water outlet connections are available on either side (left or right) of the unit. Installer must plug water inlet/outlet not being connected to.
- Condensate drain is available on either side (left or right) of unit. Drain hose and drain connection will be tied inside the unit. Installer will untie the drain hose, form trap, and connect to the condensate drain hole of installer's choice.
- Electrical access is available on either side (left or right) of unit and is also available in the front on the left or right side of the unit.
- Overall Depth - Add 8 cm for 2.5 cm or 5 cm Filter Rack; 5.12" for 4" filter rack and for FD, RD additional 2.7cm for supply air duct flange.
- Overall cabinet height dimension does not include duct flange when in top discharge configuration.
- While access to all removable panels may not be required, installer should take care to comply with all building codes and allow adequate clearance for future field service.
- Units require 91 cm clearance for water connections, CAP, CSP, MSP and BSP service access.
- Side service access must be 9.4 cm on any side that connections are made. If no connections are made on a side then service access can be 1.5 cm minimum.
- Filter removal is from bottom of frame, allow 9.4 cm access for servicing.



REAR RETURN FRONT DISCHARGE (RR/FD)



FRONT RETURN REAR DISCHARGE (FR/RD)

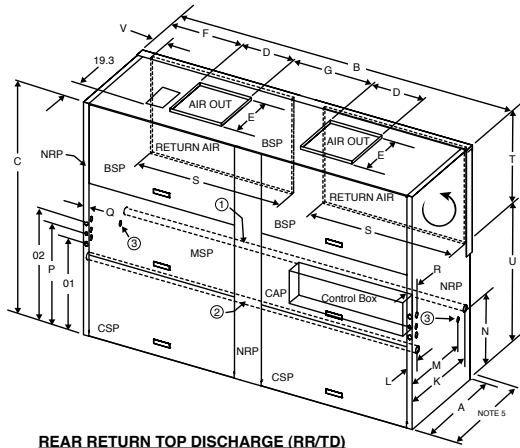
Model		Overall Cabinet			Discharge Connections Duct Flange			Water Connections				Electrical Knockouts					Return Air Connections Using Return Air Opening			
		A	B	C	D	E	F	K	L	M	N	O1	O2	P	Q	R	S	T	U	V
		Depth Note 5	Width	Height Note 6	Supply Width	Supply Depth		1 Water Inlet	2 Water Outlet	3 Condensate							Return Depth	Return Height		
084 -120	cm.	86.4	134.9	200.7	44.5	44.6	45.1	78.7	7.6	68.6	65.1	78.7	96.4	87.7	2.5	7.6	121.9	82.2	113.3	6.9
150	cm.	86.4	134.9	200.7	54.4	44.6	45.1	78.7	7.6	68.6	65.1	78.7	96.4	87.7	2.5	7.6	121.9	82.2	113.3	6.9

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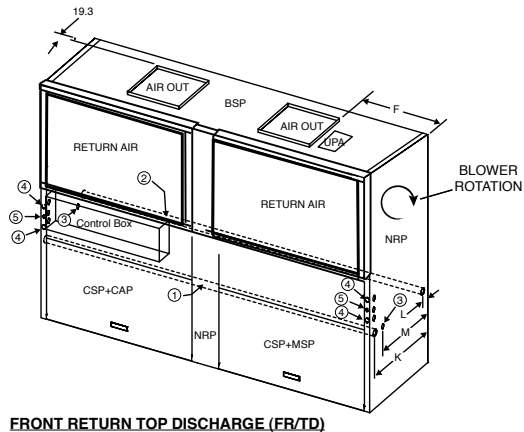
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TLV168-300 Dimensional Data

**ALL CONFIGURATIONS REQUIRE SERVICE ACCESS AREA
DESCRIBED IN NOTES 7, 8, 9, AND 10.**



REAR RETURN TOP DISCHARGE (RR/TD)

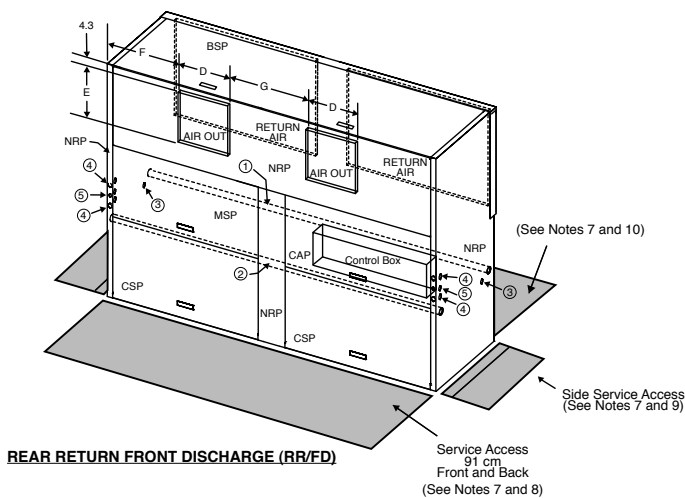


FRONT RETURN TOP DISCHARGE (FR/TD)

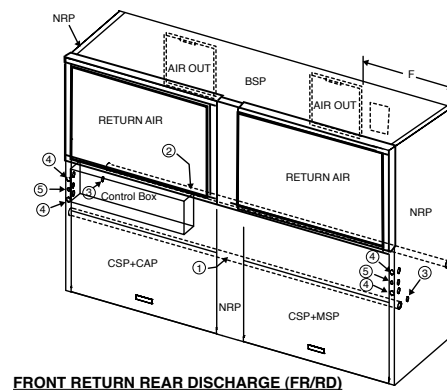
LEGEND		168-240	300
1. Water inlet (see note 2)		2" FPT	2 1/2" FPT
2. Water outlet (see note 2)		2" FPT	2 1/2" FPT
3. Condensate drain (see note 3)		1" FPT	
4. High voltage access (see note 4)		3.49 cm	
5. Low voltage access (see note 4)		2.2 cm	
BSP - Blower Service Panel CAP - Control Access Panel CSP - Compressor Access Panel MSP - Motor Service Panel NRP - Non Removable Panel UPA - Upper Pulley Access			

NOTES:

- All dimensions in cm.
- Water inlet and water outlet connections are available on either side (left or right) of the unit. Installer must plug water inlet/outlet not being connected to.
- Condensate drain is available on either side (left or right) of unit. Drain hose and drain connection will be tied inside the unit. Installer will untie the drain hose, form trap, and connect to the condensate drain hole of installer's choice.
- Electrical access is available on either side (left or right) of unit and is also available in the front on the left or right side of the unit.
- Overall Depth - Add 8 cm for 2.5 cm or 5 cm Filter Rack; 5.12" for 4" filter rack and for FD, RD additional 2.7 cm for supply air duct flange.
- Overall cabinet height dimension does not include duct flange when in top discharge configuration.
- While access to all removable panels may not be required, installer should take care to comply with all building codes and allow adequate clearance for future field service.
- Units require 91 cm clearance for water connections, CAP, CSP, MSP and BSP service access.
- Side service access must be 9.4 cm on any side that connections are made. If no connections are made on a side then service access can be 1.5 cm minimum.
- Filter removal is from bottom of frame, allow 9.4 cm access for servicing.



REAR RETURN FRONT DISCHARGE (RR/FD)



FRONT RETURN REAR DISCHARGE (FR/RD)

Model		Overall Cabinet			Discharge Connections Duct Flange				Water Connections				Electrical Knockouts					Return Air Connections Using Return Air Opening			
		A	B	C	D	E	F	G	K	L	M	N	O1	O2	P	Q	R	S	T	U	V
		Depth Note 5	Width	Height Note 6	Supply Width	Supply Depth			1 Water Inlet	2 Water Outlet	3 Condensate							Return Depth	Return Height		
168-240	cm.	86.4	270.9	200.7	44.5	44.6	45.1	79.4	78.7	7.6	68.6	65.1	78.7	96.4	87.8	2.5	7.6	121.9	82.2	113.3	6.9
300	cm.	86.4	270.9	200.7	54.4	44.6	45.1	59.4	78.7	7.6	68.6	65.1	78.7	96.4	87.8	2.5	7.6	121.9	82.2	113.3	6.9

Installation

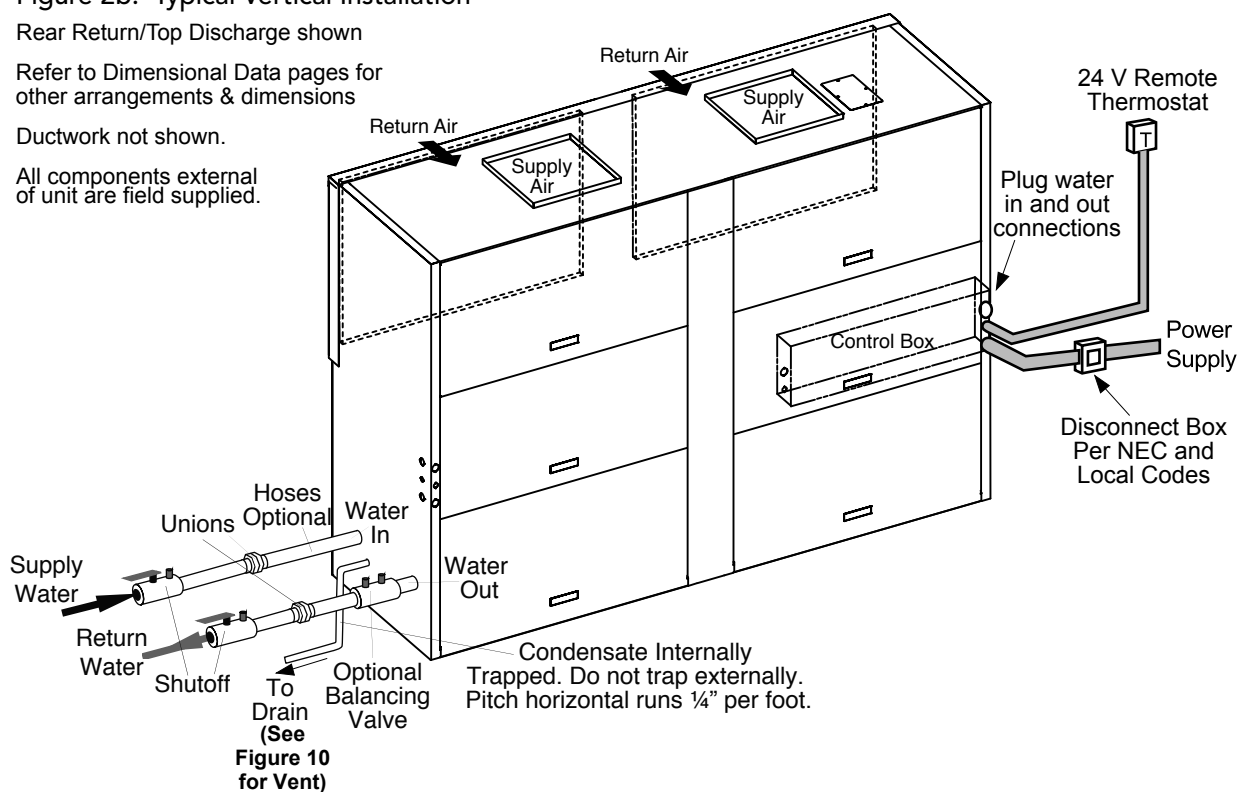
Figure 2b: Typical Vertical Installation

Rear Return/Top Discharge shown

Refer to Dimensional Data pages for other arrangements & dimensions

Ductwork not shown.

All components external of unit are field supplied.



Vertical Location and Access

TL units are not designed for outdoor installation. Locate the unit in an indoor area that allows enough space for installation and for service personnel to perform typical maintenance or repairs. TLV units are typically installed in a floor level closet or in a small mechanical room. Refer to Figure 2b for an illustration of a typical installation. Install units with adequate clearance to allow maintenance and servicing. Conform to the following guidelines when selecting unit location:

1. Provide adequate clearance for filter replacement and drain pan cleaning. DO NOT block filter access with piping, conduit or other materials. Refer to submittal drawing for Vertical Unit Dimensions.
2. Provide access for fan and fan motor maintenance and for servicing of the compressor and coils without removal of the unit.
3. Provide an unobstructed path to the unit within the closet or mechanical room to enable removal of the unit if necessary.
4. Provide access to water valves and fittings, and screwdriver access to the unit side panels, discharge collar and all electrical connections

Duct System Design & Installation Guidelines

The following application guidelines must be used when installing TLV units. Failure to follow these

guidelines could result in unsatisfactory unit performance and/or premature failure of some unit components. ClimateMaster will not warrant, or accept responsibility for products which fail, have defects, damage or insufficient performance as a result of improper application.

- The duct system must be sized to handle the airflow quietly and must not exceed the maximum allowable External Static Pressure. To maximize sound attenuation metal supply and return ducts should include internal insulation or be of duct board construction for the first 10 feet or end of first full-sized elbow.
- Install a flexible connector in all supply and return air ducts close to the unit to inhibit sound transfer to the ducts.
- Do not install uninsulated duct in an unconditioned space. The unit performance will be adversely affected and damage from condensate can occur.
- On units with multiple fan outlets a "pair of pants" duct connection must be used for proper air balance and distribution and to prevent fan oscillation.
- Include at least one 90-degree turn in supply air ducts to reduce noise transmission.
- Existing ducts must be checked to ensure proper size and configuration prior to installation of any replacement unit. Also inspect for and repair all air leaks in existing ducts.

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Installation

- Units may only be connected to a dedicated duct system. Consult the factory BEFORE connecting multiple units to a common duct system.
- Never connect a unit to a duct system with automatic or modulating dampers, VAV boxes, etc. in the supply air system. Never allow a situation where the total unit airflow can drop below the minimum required for proper unit operation.
- Never connect a bypass damper from the supply air duct to the return air duct. Never allow the return air temperature to drop below the minimum allowable normal temperature for proper unit operation.
- Do not use TLV units for 100% outdoor air treatment. Do not add hot-gas-bypass to "convert" a unit for outdoor air treatment. Always use a dedicated outdoor air unit for outdoor air treatment.
- Do not exceed 10% of the total unit airflow with untreated outdoor air.

Piping Installation

Installation of Supply and Return Piping

Follow these piping guidelines.

1. Install a drain valve at the base of each supply and return riser to facilitate system flushing.
2. Install shut-off / balancing valves and unions at each unit to permit unit removal for servicing.
3. Place strainers at the inlet of each system circulating pump.
4. Select the proper hose length to allow slack between connection points. Hoses may vary in length by +2% to -4% under pressure.
5. Refer to Table 1. Do not exceed the minimum bend radius for the hose selected. Exceeding the minimum bend radius may cause the hose to collapse which reduces water flow rate. Install an angle adapter to avoid sharp bends in the hose when the radius falls below the required minimum.

⚠ CAUTION! ⚠**CAUTION!** Piping must comply with all applicable codes.

Table 1: Metal Hose Minimum Bend Radii

Hoses in mm	Minimum Bend Radius
25.4mm	140mm
31.8mm	178mm
38.1mm	216mm

Insulation is not required on loop water piping except where the piping runs through unheated areas or outside the building or when the loop water temperature is below the minimum expected dew point of the pipe ambient. **Insulation is required if loop water temperature drops below the dew point.**

Pipe joint compound is not necessary when Teflon threaded tape is pre-applied to hose assemblies or when flared-end connections are used. If pipe joint compound is preferred, use compound only in small amounts on the male pipe threads of the fitting adapters. Prevent sealant from reaching the flared surfaces of the joint.

Note: When antifreeze is used in the loop, assure that it is compatible with Teflon tape or pipe joint compound employed.

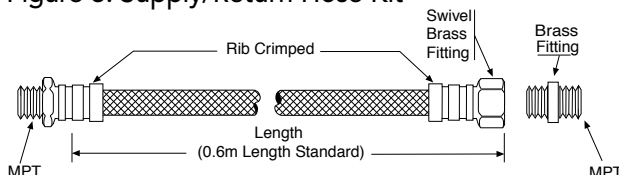
⚠ WARNING! ⚠

WARNING! Polyolester Oil, commonly known as POE oil, is a synthetic oil used in many refrigeration systems including those with HFC-410A refrigerant. POE oil, if it ever comes in contact with PVC or CPVC piping, may cause failure of the PVC/CPVC. PVC/CPVC piping should never be used as supply or return water piping with water source heat pump products containing HFC-410A as system failures and property damage may result.

⚠ WARNING! ⚠

WARNING! Do not bend or kink supply lines or hoses.

Figure 3: Supply/Return Hose Kit



Maximum allowable torque for brass fittings is 30 foot-pounds [41 N-m]. If a torque wrench is not available, tighten finger-tight plus one quarter turn. Tighten steel fittings as necessary.

Optional pressure-rated hose assemblies designed specifically for use with ClimateMaster units are available. Similar hoses can be obtained from alternate suppliers. Supply and return hoses are fitted with swivel-joint fittings at one end to prevent kinking during installation.

Refer to Figure 3 for an illustration of a Supply/Return Hose Kit. External Pipe Thread (MPT) adapters secure hose assemblies to the unit and risers. Install hose assemblies properly and check them regularly to avoid system failure and reduced service life.

⚠ CAUTION! ⚠

CAUTION! Corrosive system water requires corrosion resistant fittings and hoses and possibly water treatment.

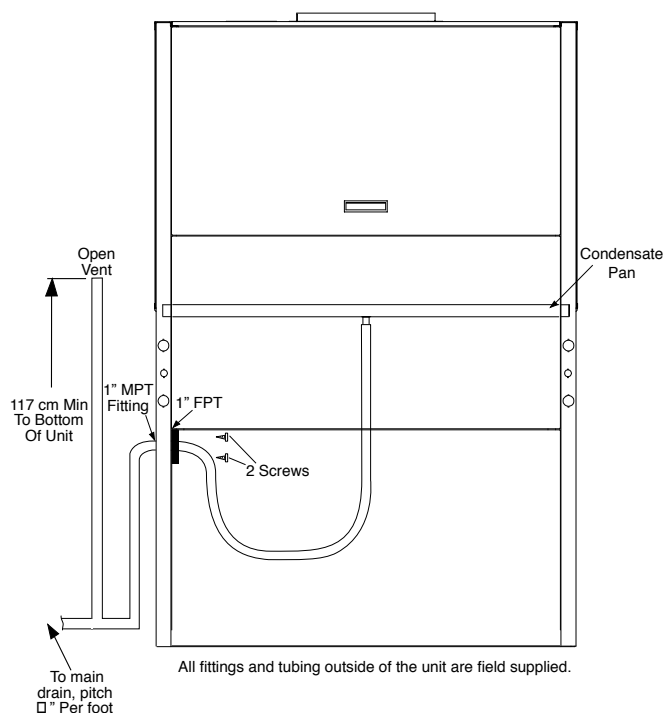
Condensate Installation

Condensate Piping - TLV - Remove KO on side that drain will be connected. Remove access panels. Inside of unit, untie and uncoil drain hose. Form trap in hose, make sure hose is not kinked or deformed. Connect plate assembly to side frame with 2 screws.

Outside of unit, connect 1" MPT fitting to plate assembly. Run line to building drain. Horizontal runs must be pitched 21 mm per m toward drain. Do not trap externally.

Figure 4 illustrates a typical trap and vent used with TL series equipment.

Figure 4: TLV



⚠ WARNING! ⚠

WARNING! Ensure condensate line is pitched toward drain 1/4" per foot [10mm per 46cm] of run.

Drain main or riser must be sized for all units connected to it.

Pipe Size	Connected kW
19mm	<14
25mm	<21
32mm	<105
38mm	<175
51mm	<527
76mm	<1055
102mm	<1758

*** Make sure all connections are secure and water tight.**

After drain is connected to main and all drain connections are secure and water tight, pour 1 liter of water into condensate pan. Water should drain out freely. Repair any leaks.

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Water-Loop Heat Pump Applications

Commercial systems typically include a number of units plumbed to a common piping system. Any unit plumbing maintenance work can introduce air into the piping system, therefore air elimination equipment is a major portion of the mechanical room plumbing. In piping systems expected to utilize water temperatures below 10°C, 13mm closed cell insulation is required on all piping surfaces to eliminate condensation. Metal to plastic threaded joints should never be employed due to their tendency to leak over time. All non-distributor class units include a low temperature-soldered bracket-supported FPT water connection. Teflon tape thread sealant is recommended to minimize internal fouling of the heat exchanger. Do not overtighten connections and route piping so as not to interfere with service or maintenance access. Hose kits are available from ClimateMaster in different configurations as shown in Figure 5 for connection between the TL Series and the piping system. The hose kits include shut off valves, P/T plugs for performance measurement, high pressure stainless steel braid hose, "Y" type strainer with blowdown valve, and "J" type swivel connection. Balancing valves to facilitate the balancing of the system, and an external low pressure drop solenoid valve for use in variable speed pumping systems, may also be included in the hose kit. The piping system should be flushed to remove dirt, piping chips, and

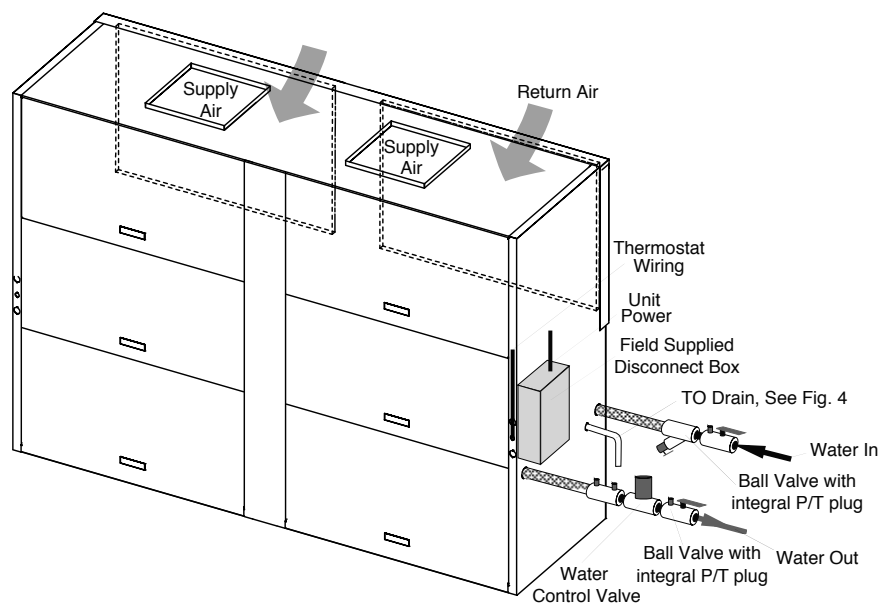
other foreign material prior to operation. See Piping System Cleaning and Flushing Procedures. The flow rate is usually set between 2.9 l/m and 4.5 l/m per kW of cooling capacity. ClimateMaster recommends 3.2 l/m per kW for most applications of water loop heat pumps. To insure proper maintenance and servicing, P/T ports are imperative for temperature and flow verification, as well as performance checks.

Cooling Tower/Boiler Systems typically utilize a common loop maintained 16-32°C. The use of a closed circuit evaporative cooling tower with a secondary heat exchanger between the tower and the water loop is recommended. If an open type cooling tower is used continuously, chemical treatment and filtering will be necessary.

Low Water Temperature Cutout Setting - CXM or DXM Control:

When an antifreeze is selected, the FP1 jumper (JW3) should be clipped to select the low temperature (Antifreeze -10.6°C) setpoint to avoid nuisance faults. See Low Water Temperature Cutout Selection. **NOTE THAT THE EXTENDED RANGE OPTION SHOULD BE SELECTED WHEN LOOP CONDITIONS ARE EXPECTED TO DROP BELOW 16°C.**

Figure 5: Typical Water Loop Application



Ground-Loop Heat Pump Applications

⚠ CAUTION! ⚠

CAUTION! The following instructions represent industry accepted installation practices for Closed Loop Earth Coupled Heat Pump Systems. They are provided to assist the contractor in installing trouble free ground loops. These instructions are recommended only. State and Local Codes **MUST** be followed and installation **MUST** conform to ALL applicable Codes. It is the responsibility of the Installing contractor to determine and comply with ALL applicable Codes and Regulations.

Pre-Installation - Prior to installation, locate and mark all existing underground utilities, piping, etc. Install loops for new construction before sidewalks, patios, driveways, and other construction has begun. During construction, accurately mark all ground loop piping on the plot plan as an aid in avoiding potential future damage to the installation.

Piping Installation - The typical closed loop ground source system is shown in Figure 6. All earth loop piping materials should be limited to only polyethylene fusion for inground sections of the loop. Galvanized or steel fitting should not be used at any time due to their tendency to corrode. All plastic to metal threaded fittings should be avoided due to their potential to leak in earth coupled applications and a flanged fitting substituted. P/T plugs should be used so that flow can be measured using the pressure drop of the unit heat exchanger in lieu of other flow measurement means. Earth loop temperatures can range between -4 to 43°C of flow, and 2.41 l/m to 3.23 l/m per kW of cooling capacity is recommended in these applications. Upon completion of the ground loop piping, pressure test the loop to assure a leak free system.

Flushing the Earth Loop - Upon completion of system installation and testing, flush the system to remove all foreign objects and purge to remove all air.

Figure 6: Typical Earth Loop Application

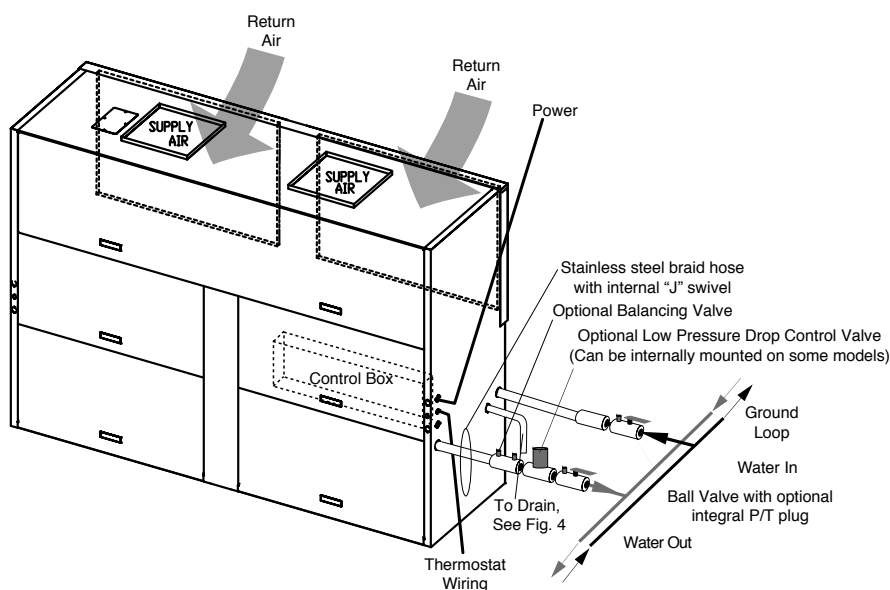


Table 2: Antifreeze Percentages by Volume

Type	Minimum Temperature for Low Temperature Protection			
	-12.2°C	-9.4°C	-6.7°C	-3.9°C
Methanol	25%	21%	16%	10%
100% USP food grade Propylene Glycol	38%	25%	22%	15%
Ethanol*	29%	25%	20%	14%

* Must not be denatured with any petroleum based product

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Ground-Loop Heat Pump Applications

Antifreeze - In areas where minimum entering loop temperatures drop below 5°C or where piping will be routed through areas subject to freezing, anti-freeze is needed. Alcohols and glycols are commonly used as antifreezes, however your local sales manager should be consulted for the antifreeze best suited to your area. Low temperature protection should be maintained to 9°C below the lowest expected entering loop temperature. For example, if -1°C is the minimum expected entering loop temperature, the leaving loop temperature would be -4 to -6°C and low temperature protection should be at -10°C e.g. $-1^{\circ}\text{C} - 9^{\circ}\text{C} = -10^{\circ}\text{C}$. All alcohols should be premixed and pumped from a reservoir outside of the building when possible or introduced under water level to prevent fuming. Initially calculate the total volume of fluid in the piping system. Then use the percentage by volume shown in Table 2 for the amount of antifreeze. Antifreeze concentration should be checked from a well mixed sample using a hydrometer to measure specific gravity.

Low Water Temperature Cut-Out Setting - CXM or DXM Control:

When an antifreeze is selected, the FP1 jumper (JW3) should be clipped to select the low temperature (Antifreeze -12.2°C) setpoint to avoid nuisance faults.

Ground-Water Heat Pump Applications

Shut off valves should be included in case of servicing. Boiler drains or other valves should be 'tee'd' into the line to allow acid flushing of just the heat exchanger. Pressure temperature plugs should be used so that flow and temperature can be measured. Piping materials should be limited to PVC SCH80 or copper. PVC or CPVC should never be used as they are incompatible with the POE oils used in HFC-410A products and piping system failure and property damage may result.

⚠ WARNING! ⚠

WARNING! Polyolester Oil, commonly known as POE oil, is a synthetic oil used in many refrigeration systems including those with HFC-410A refrigerant. POE oil, if it ever comes in contact with PVC or CPVC piping, may cause failure of the PVC/CPVC. PVC/CPVC piping should never be used as supply or return water piping with water source heat pump products containing HFC-410A as system failures and property damage may result.

Water quantity should be plentiful and of good quality. Consult Table 3 for water quality guidelines. The unit can be ordered with either a copper or cupro-nickel water heat exchanger. Consult Table 3 for recommendations. Copper is recommended for closed loop systems and open loop ground water systems that are not high in mineral content or corrosiveness. In conditions anticipating heavy scale formation or in brackish water, a cupro-nickel heat exchanger is recommended. In ground water situations

where scaling could be heavy or where biological growth such as iron bacteria will be present, a closed loop system is recommended. Heat exchanger coils may over time lose heat exchange capabilities due to a build up of mineral deposits inside. These can be cleaned only by a qualified service mechanic as acid and special pumping equipment are required. Desuperheater coils can likewise become scaled and possibly plugged. In areas with extremely hard water, the owner should be informed that the heat exchanger may require occasional acid flushing.

Expansion Tank and Pump - Use a closed, bladder-type expansion tank to minimize mineral formation due to air exposure. The expansion tank should be sized to handle at least one minute run time of the pump to prevent premature pump failure using its drawdown capacity rating. Discharge water from the unit is not contaminated in any manner and can be disposed of in various ways, depending on local building codes, i.e. recharge well, storm sewer, drain field, adjacent stream or pond, etc. Most local codes forbid the use of sanitary sewer for disposal. Consult your local building and zoning department to assure compliance in your area.

Water Control Valve - Note the placement of the water control valve. Always maintain water pressure in the heat exchanger by placing water control valves at the outlet of the unit to prevent mineral precipitation during the off-cycle. Pilot operated slow closing valves are recommended to reduce water hammer. If water hammer persists, a mini-expansion tank can be mounted on the piping to help absorb the excess hammer shock. Insure that the total 'VA' draw of the valve can be supplied by the unit transformer. For instance, the slow closing valve can draw up to 35VA. This can overload smaller 40 or 50 VA transformers depending on the other controls employed. A typical pilot operated solenoid valve draws approximately 15VA.

Flow Regulation - Flow regulation can be accomplished by two methods. Most water control valves have a built in flow adjustment. By measuring the pressure drop through the unit heat exchanger, flow rate can be determined and compared to Table 7. Since the pressure is constantly varying, two pressure gauges might be needed. Simply adjust the water control valve until the desired flow of 2.0 to 2.6 l/m per kW is achieved. Secondly, a flow control device may be installed. The devices are typically an orifice of plastic material that are designed to allow a specified flow rate. These are mounted on the outlet of the water control valve. On occasion, these valves can produce a velocity noise that can be reduced by applying some back pressure. This is accomplished by slightly closing the leaving isolation valve of the well water setup.

Ground-Water Heat Pump Applications

⚠ CAUTION! ⚠**CAUTION! Low Water Temperature Cut-Out**

Setting For all open loop systems the -1.1°C FP1 setting (factory setting-water) should be used to avoid freeze damage to the unit. See Low temperature protection selection for closed loop systems with antifreeze.

Table 3: Water Quality Standards

Water Quality Parameter	HX Material	Closed Recirculating	Open Loop and Recirculating Well		
Scaling Potential - Primary Measurement					
Above the given limits, scaling is likely to occur. Scaling indexes should be calculated using the limits below					
pH/Calcium Hardness Method	All	-	pH < 7.5 and Ca Hardness <100ppm		
Index Limits for Probable Scaling Situations - (Operation outside these limits is not recommended)					
Scaling indexes should be calculated at 66°C for direct use and HWG applications, and at 32°C for indirect HX use. A monitoring plan should be implemented.					
Ryznar Stability Index	All	-	6.0 - 7.5 If >7.5 minimize steel pipe use.		
Langelier Saturation Index	All	-	-0.5 to +0.5 If <-0.5 minimize steel pipe use. Based upon 66°C HWG and Direct well, 29°C Indirect Well HX		
Iron Fouling					
Iron Fe ²⁺ (Ferrous) (Bacterial Iron potential)	All	-	<0.2 ppm (Ferrous) If Fe ²⁺ (ferrous)>0.2 ppm with pH 6 - 8, O ₂ <5 ppm check for iron bacteria.		
Iron Fouling	All	-	<0.5 ppm of Oxygen Above this level deposition will occur.		
Corrosion Prevention					
pH	All	6 - 8.5 Monitor/treat as needed	6 - 8.5 Minimize steel pipe below 7 and no open tanks with pH <8		
Hydrogen Sulfide (H ₂ S)	All	-	<0.5 ppm At H ₂ S>0.2 ppm, avoid use of copper and copper nickel piping or HX's. Rotten egg smell appears at 0.5 ppm level. Copper alloy (bronze or brass) cast components are OK to <0.5 ppm.		
Ammonia ion as hydroxide, chloride, nitrate and sulfate compounds	All	-	<0.5 ppm		
Maximum Chloride Levels			Maximum Allowable at maximum water temperature.		
			10°C	24°C	38°C
	Copper	-	<20ppm	NR	NR
	Cupronickel	-	<150 ppm	NR	NR
	304 SS	-	<400 ppm	<250 ppm	<150 ppm
	316 SS	-	<1000 ppm	<550 ppm	< 375 ppm
	Titanium	-	>1000 ppm	>550 ppm	>375 ppm
Erosion and Clogging					
Particulate Size and Erosion	All	<10 ppm of particles and a maximum velocity of 1.8 m/s Filtered for maximum 841 micron [0.84 mm, 20 mesh] size.	<10 ppm (<1 ppm "sandfree" for reinjection) of particles and a maximum velocity of 1.8 m/s. Filtered for maximum 841 micron 0.84 mm, 20 mesh] size. Any particulate that is not removed can potentially clog components.		

The ClimateMaster Water Quality Table provides water quality requirements for ClimateMaster coaxial heat exchangers. The water should be evaluated by an independent testing facility comparing to this Table and when properties are outside of these requirements, an external secondary heat exchanger must be used to isolate the heat pump heat exchanger from the unsuitable water. Failure to do so will void the warranty for the coaxial heat exchanger and any other components damaged by a leak.

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Notes:

- Closed Recirculating system is identified by a closed pressurized piping system.
- Recirculating open wells should observe the open recirculating design considerations.
- NR - Application not recommended.
- "-" No design Maximum.

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Electrical Data

⚠ WARNING! ⚠

WARNING! To avoid possible injury or death due to electrical shock, open the power supply disconnect switch and secure it in an open position during installation.

⚠ CAUTION! ⚠

CAUTION! Use only copper conductors for field installed electrical wiring. Unit terminals are not designed to accept other types of conductors.

Standard Models

Model #	Voltage Code	Voltage	Min/Max Voltage	Blower Option	Compressor			Fan Motor FLA	Total Unit FLA	Min Circuit Amp	Max Fuse
					QTY	RLA	LRA				
TLV084	U	380-420/3/50	360/440	A, B, C	1	11.2	75.0	1.8	13.0	15.8	25
	U	380-420/3/50	360/440	E	1	11.2	75.0	2.5	13.7	16.5	25
TLV096	U	380-420/3/50	360/440	A, B, C	1	12.2	101.0	2.5	14.7	17.8	25
TLV120	U	380-420/3/50	360/440	A, B, C	1	16.7	111.0	3.6	20.3	24.5	40
	U	380-420/3/50	360/440	E	1	16.7	111.0	4.9	21.6	25.8	40
TLV150	U	380-420/3/50	360/440	A, B, C	1	18.6	118.0	4.9	23.5	28.2	45
	U	380-420/3/50	360/440	E	1	18.6	118.0	7.8	26.4	31.1	45
TLV168	U	380-420/3/50	360/440	A, B, C	2	11.2	75.0	3.4	25.8	28.6	35
TLV192	U	380-420/3/50	360/440	A, B, C	2	12.2	101.0	4.9	29.3	32.3	40
TLV240	U	380-420/3/50	360/440	A, B, C	2	16.7	111.0	7.8	41.2	45.4	60
TLV300	U	380-420/3/50	360/440	A, B, C	2	18.6	118.0	7.8	45.0	49.7	60
	U	380-420/3/50	360/440	E	2	18.6	118.0	12.2	49.4	54.0	70

Dual Point Power Models

Model #	Voltage Code	Voltage	Min/Max Voltage	Blower Option	Compressor Power Supply						Emergency Power Supply		
					QTY	RLA	LRA	Total Comp FLA	Comp MCA	Comp Max Fuse	Fan Motor FLA	Fan MCA	Fan Max Fuse
TLV084	U	380-420/3/50	360/440	A, B, C	1	11.2	75.0	11.2	14.0	25	1.8	2.3	15
	U	380-420/3/50	360/440	E	1	11.2	75.0	11.2	14.0	25	2.5	3.1	15
TLV096	U	380-420/3/50	360/440	A, B, C	1	12.2	101.0	12.2	15.3	25	2.5	3.1	15
TLV120	U	380-420/3/50	360/440	A, B, C	1	16.7	111.0	16.7	20.9	35	3.6	4.5	15
	U	380-420/3/50	360/440	E	1	16.7	111.0	16.7	20.9	35	4.9	6.1	15
TLV150	U	380-420/3/50	360/440	A, B, C	1	18.6	118.0	18.6	23.3	40	4.9	6.1	15
	U	380-420/3/50	360/440	E	1	18.6	118.0	18.6	23.3	40	7.8	9.8	15
TLV168	U	380-420/3/50	360/440	A, B, C	2	11.2	75.0	22.4	25.2	35	3.4	4.3	15
TLV192	U	380-420/3/50	360/440	A, B, C	2	12.2	101.0	24.4	27.4	35	4.9	6.1	15
TLV240	U	380-420/3/50	360/440	A, B, C	2	16.7	111.0	33.4	37.6	50	7.8	9.8	15
TLV300	U	380-420/3/50	360/440	A, B, C	2	18.6	118.0	37.2	41.9	60	7.8	9.8	15
	U	380-420/3/50	360/440	E	2	18.6	118.0	37.2	41.9	60	12.2	15.3	25

Electrical - Power Wiring

⚠ WARNING! ⚠

WARNING! To avoid possible injury or death due to electrical shock, open the power supply disconnect switch and secure it in an open position during installation.

⚠ CAUTION! ⚠

CAUTION! Use only copper conductors for field installed electrical wiring. Unit terminals are not designed to accept other types of conductors.

⚠ WARNING! ⚠

WARNING! Disconnect electrical power source to prevent injury or death from electrical shock.

General Line Voltage Wiring - Be sure the available power is the same voltage and phase as that shown on the unit serial plate. Line and low voltage wiring must be done in accordance with local codes or the National Electric Code, whichever is applicable.

TL Power Connection - Line voltage connection is made by connecting the incoming line voltage wires to the power block as shown in Figure 8. Consult Table 4a and 4b for correct fuse size.

420 Volt Operation - All 380 - 420 Volt units are factory wired for 380 Volt. The transformers may be switched to 420V operation as illustrated on the wiring diagram by switching the Violet (380V) and the Brown (420V) at the contactor terminal L2.

All field installed wiring, including electrical ground, must comply with the CE Standards as well as all applicable local codes.

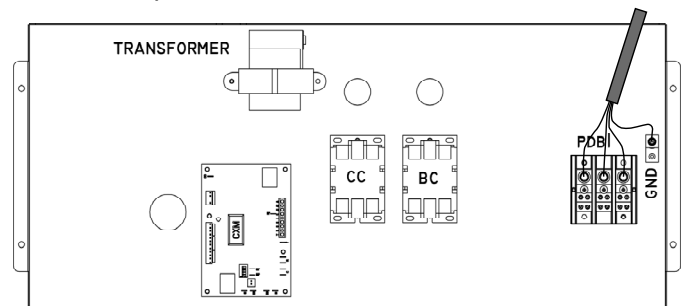
Refer to the unit wiring diagrams for fuse sizes and a schematic of the field connections which must be made by the installing (or electrical) contractor.

Consult the unit wiring diagram located on the inside of the compressor access panel to ensure proper electrical hookup.

All final electrical connections must be made with a length of flexible conduit to minimize vibration and sound transmission to the building.

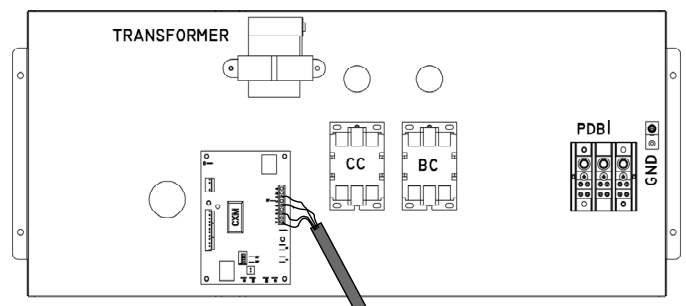
Thermostat Installation - The thermostat should be located on an interior wall in a larger room away from supply duct drafts. Do NOT locate the thermostat in areas subject to sunlight, drafts or on external walls. The wire access hole behind the thermostat may in certain cases need to be sealed to prevent erroneous temperature measurement. Position the thermostat backplate against the wall so that it appears level and so the thermostat wires protrude through the middle of the backplate. Mark the position of the backplate mounting holes and drill holes with a 4.5 mm bit. Install supplied anchors and secure plate to the wall. Thermostat wire must be 18 AWG wire. Wire the appropriate thermostat as shown in Figure 13 to the low voltage terminal strip in the CXM/DXM Control as shown in Figure 9 using 18 AWG thermostat wire of minimum length.

Figure 8: Typical TL Series Line Voltage Field Wiring



CONTROL BOX LAYOUT STANDARD

Figure 9: Low Voltage Field Wiring (CXM show) NOTE: For DXM, Y2 wiring at DXM1



CONTROL BOX LAYOUT STANDARD

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Electrical - Low Voltage

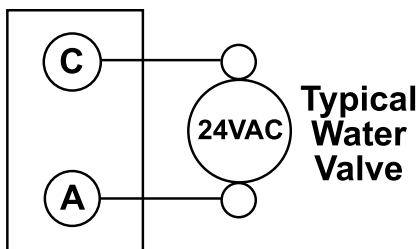
Low Water Temperature Cutout - FP1 - The CXM/DXM control allows the field selection of source fluid low temperature cutout points. The factory setting of FP1 is set for water (-1.1°C). In cold temperature applications jumper JW3 (FP1- antifreeze -12.2°C) should be clipped as shown in Figure 10 to change the setting to -12.2°C, a more suitable temperature when using antifreezes. It should be noted that the extended range option should be specified to operate the TL Series at entering water temperatures below 15°C.

Accessory Connections - A terminal paralleling the compressor contactor coil has been provided on the CXM/DXM control of the TL line. "A" has been provided to control accessory devices, such as water valves, electronic air cleaners, humidifiers, etc. Note: This terminal should be used only with 24 Volt signals and not line voltage signals. This signal operates with the compressor contactor. See Figure 11 or the wiring schematic for details.

Figure 11: Accessory Wiring

Water

Terminal Strip

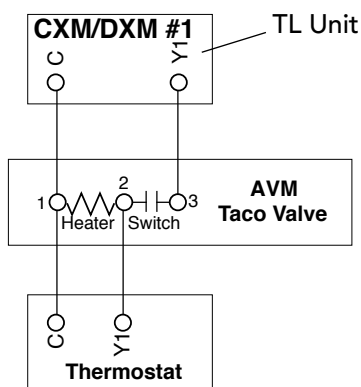


Solenoid Valves - When using external solenoid valves on ground water installations, a slow closing valve may be desired. Figure 11 illustrates a typical slow closing water control valve wiring which will limit wasted water during a lockout condition. A slow closing valve may be required to prevent water hammer. When using an AVM -Taco Slow Closing valve on TL Series equipment Figure 12 wiring should be utilized. The valve takes approximately 60 seconds to open (very little water will flow before 45 seconds) and it activates the compressor only after the valve is completely opened (by closing its end switch). Only relay or triac based electronic thermostats should be used with the AVM valve. When wired as shown, the valve will operate properly with the following notations:

1-The valve will remain open during a unit lockout.

2-The valve will draw approximately 25-35 VA through the "Y" signal of the thermostat. Note: This can overheat the anticipators of electromechanical thermostats. Therefore only relay or triac based thermostats should be used.

Figure 12: Well Water AVM Valve Wiring



⚠ CAUTION! ⚠

CAUTION! Many units are installed with a factory or field supplied manual or electric shut-off valve. **DAMAGE WILL OCCUR** if shut-off valve is closed during unit operation. A high pressure switch must be installed on the heat pump side of any field provided shut-off valves and connected to the heat pump controls in series with the built-in refrigerant circuit high pressure switch to disable compressor operation if water pressure exceeds pressure switch setting. The field installed high pressure switch shall have a cut-out pressure of 2068 kPa and a cut-in pressure of 1723 kPa. This pressure switch can be ordered from ClimateMaster with a 1/4" internal flare connection as part number 39B0005N02.

CXM/DXM, LonWorks or MPC Control Operation

Note: See CXM/DXM AOM (part #97B0003N08) or Lon Controller AOM (97B0013N01) and MPC AOM (97B0031N01) included with any unit utilizing the Lon or MPC Controller Option.

Electrical - Thermostat

Typical Thermostat Selection and Wiring - Practically any multi-stage contact type thermostat will work with the TL Series. Figure 13a and 13b show typical thermostat wiring. **Thermostats with Triac outputs are not compatible with CXM boards.**

Figure 13a: Typical Manual Changeover 2 heat/ 2 cool thermostat wiring with TL unit & CXM

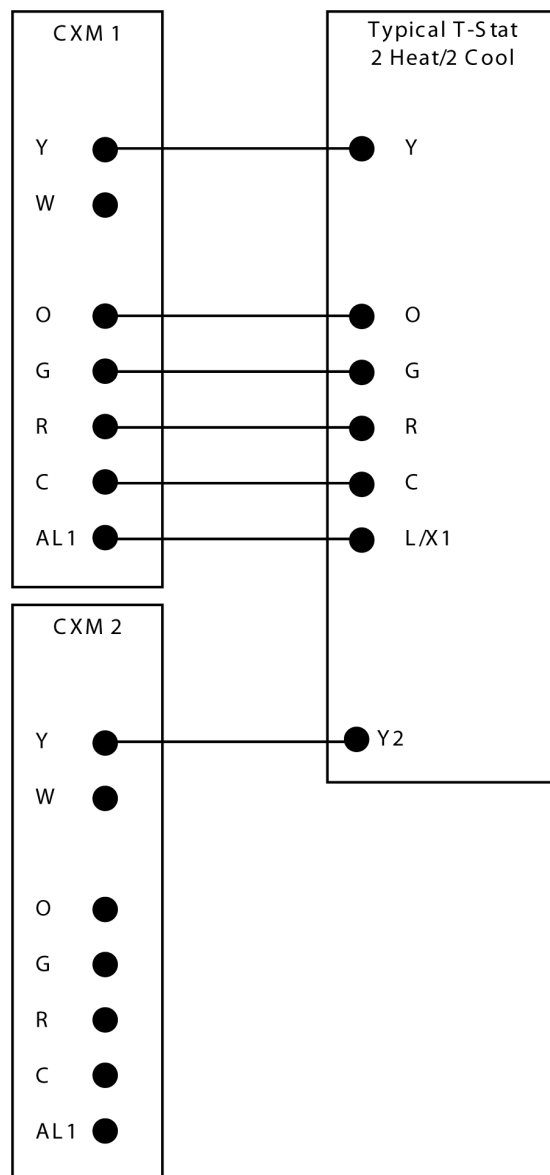
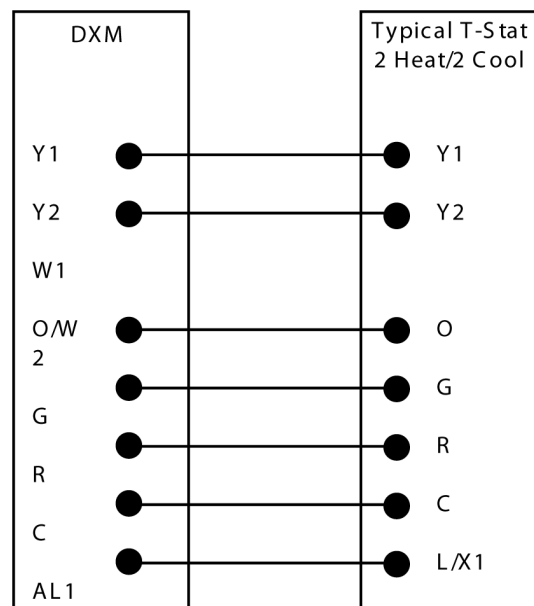


Figure 13b: Typical Manual Changeover 2 heat/ 2 cool thermostat wiring with TL unit & DXM



* NOTE: For units with two (2) DXM boards all thermostat connections will be made to the "Master" DXM board. DO NOT connect thermostat wiring to the "Slave" DXM board.

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TLV Series Wiring Diagram Matrix

Only representative diagrams of CXM and DXM Options are presented in this submittal.
All diagrams can be located online at climatemaster.com using the part numbers presented below.

Model	Wiring Diagram Part Number	Electrical V HZ PH	Control
TLV 084-150	96B0113N04	380/420-50-3	CXM
	96B0113N05		DXM
TLV 168-300	96B0113N10		CXM
	96B0113N11		DXM
TLV 168-300 with ISP	96B0113N13		CXM
	96B0113N14		DXM
TLV 084-150 with ISP	96B0113N15		CXM
	96B0113N16		DXM

[illegible]

TLV084-150 H, F, N with DXM Schematic



CXM Controls

CXM Control - For detailed control information, see CXM or DXM Application, Operation and Maintenance (AOM) manual (part # 97B0003N12 or part #97B0003N13).

Field Selectable Inputs - Test mode: Test mode allows the service technician to check the operation of the control in a timely manner. By momentarily shorting the test terminals, the CXM control enters a 20 minute test mode period in which all time delays are sped up 15 times. Upon entering test mode, the status LED will flash a code representing the last fault. For diagnostic ease at the thermostat, the alarm relay will also cycle during test mode. The alarm relay will cycle on and off similar to the status LED to indicate a code representing the last fault, at the thermostat. Test mode can be exited by shorting the test terminals for 3 seconds.

Retry Mode: If the control is attempting a retry of a fault, the status LED will slow flash (slow flash = one flash every 2 seconds) to indicate the control is in the process of retrying.

Field Configuration Options - Note: In the following field configuration options, jumper wires should be clipped **ONLY** when power is removed from the CXM control.

Water coil low temperature limit setting: Jumper 3 (JW3-FP1 Low Temp) provides field selection of temperature limit setting for FP1 of -1°C or -12°C] (refrigerant temperature).

Not Clipped = -1°C. Clipped = -12°C.

Air coil low temperature limit setting: Jumper 2 (JW2-FP2 Low Temp) provides field selection of temperature limit setting for FP2 of -1°C or -12°C (refrigerant temperature). Note: This jumper should only be clipped under extenuating circumstances, as recommended by the factory.

Not Clipped = -1°C. Clipped = -12°C.

Alarm relay setting: Jumper 1 (JW1-AL2 Dry) provides field selection of the alarm relay terminal AL2 to be jumpered to 24VAC or to be a dry contact (no connection).

Not Clipped = AL2 connected to R. Clipped = AL2 dry contact (no connection).

DIP Switches - Note: In the following field configuration options, DIP switches should only be changed when power is removed from the CXM control.

DIP switch 1: Unit Performance Sentinel Disable - provides field selection to disable the UPS feature. On = Enabled. Off = Disabled.

DIP switch 2: Stage 2 Selection - provides selection of whether compressor has an "on" delay. If set to stage 2, the compressor will have a 3 second delay before energizing. Also, if set for stage 2, the alarm relay will NOT cycle during test mode.

On = Stage 1. Off = Stage 2

DIP switch 3: Not Used.

DIP switch 4: DDC Output at EH2 - provides selection for DDC operation. If set to "DDC Output at EH2," the EH2 terminal will continuously output the last fault code of the controller. If set to "EH2 normal," EH2 will operate as standard electric heat output.

On = EH2 Normal. Off = DDC Output at EH2.

Note: Some CXM controls only have a 2 position DIP switch package. If this is the case, this option can be selected by clipping the jumper which is in position 4 of SW1.

Jumper not clipped = EH2 Normal. Jumper clipped = DDC Output at EH2.

DIP switch 5: Factory Setting - Normal position is "On." Do not change selection unless instructed to do so by the factory.

Table 6a: CXM/DXM LED And Alarm Relay Operations

Description of Operation	LED	Alarm Relay
Normal Mode	On	Open
Normal Mode with UPS Warning	On	Cycle (closed 5 sec., Open 25 sec.)
CXM is non-functional	Off	Open
Fault Retry	Slow Flash	Open
Lockout	Fast Flash	Closed
Over/Under Voltage Shutdown	Slow Flash	Open (Closed after 15 minutes)
Test Mode - No fault in memory	Flashing Code 1	Cycling Code 1
Test Mode - HP Fault in memory	Flashing Code 2	Cycling Code 2
Test Mode - LP Fault in memory	Flashing Code 3	Cycling Code 3
Test Mode - FP1 Fault in memory	Flashing Code 4	Cycling Code 4
Test Mode - FP2 Fault in memory	Flashing Code 5	Cycling Code 5
Test Mode - CO Fault in memory	Flashing Code 6	Cycling Code 6
Test Mode - Over/Under shutdown in memory	Flashing Code 7	Cycling Code 7
Test Mode - UPS in memory	Flashing Code 8	Cycling Code 8
Test Mode - Swapped Thermistor	Flashing Code 9	Cycling Code 9

-Slow Flash = 1 flash every 2 seconds

-Fast Flash = 2 flashes every 1 second

-Flash code 2 = 2 quick flashes, 10 second pause, 2 quick flashes, 10 second pause, etc.

-On pulse 1/3 second; off pulse 1/3 second

▲ CAUTION! ▲

CAUTION! Do not restart units without inspection and remedy of faulting condition. Equipment damage may occur.

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DXM Controls

DXM Control - For detailed control information, see CXM AOM (part # 97B0003N12), DXM AOM (part #97B0003N13), Lon controller AOM (part #97B0013N01) or MPC AOM (part # 97B0031N01).

Table 6b: DXM LED And Alarm Relay Operations

Description of Operation	Status LED (green)	Test LED (yellow)	Fault LED (red)	Alarm Relay
Normal mode	On	-	Off	Open
Normal mode with UPS	On	-	Flashing Code 8	Cycle (closed 5 sec, open 25 sec)
DXM is non-functional	Off	Off	Off	Open
Fault Retry	Slow Flash	-	Flashing fault code	Open
Lockout	Fast Flash	-	Flashing fault code	Closed
Test Mode	-	On	-	-
Night Setback	Flashing Code 2	-	-	-
ESD	Flashing Code 3	-	-	-
Invalid T-stat Inputs	Flashing Code 4	-	-	-
HP Fault	Slow Flash	-	Flashing Code 2	Open
LP Fault	Slow Flash	-	Flashing Code 3	Open
LT1 Fault	Slow Flash	-	Flashing Code 4	Open
LT2 Fault	Slow Flash	-	Flashing Code 5	Open
CO Fault	Slow Flash	-	Flashing Code 6	Open
Over/Under Voltages	Slow Flash	-	Flashing Code 7	Open (closed after 15 minutes)

- Slow Flash = 1 flash every 2 seconds
- Fast Flash = 2 flashes every 1 second
- Flash code 2 = 2 quick flashes, 10 second pause, 2 quick flashes, 10 second pause, etc.
- On pulse 1/3 second; off pulse 1/3 second

Field Selectable Inputs - Test mode: Test mode allows the service technician to check the operation of the control in a timely manner. By momentarily shorting the test terminals, the DXM control enters a 20 minute test mode period in which all time delays are sped up 15 times. Upon entering test mode, the status LED will flash a code representing the last fault. For diagnostic ease at the thermostat, the alarm relay will also cycle during test mode. The alarm relay will cycle on and off similar to the status LED to indicate a code representing the last fault, at the thermostat. Test mode can be exited by shorting the test terminals for 3 seconds.

Retry mode: If the control is attempting a retry of a fault, the status LED will slow flash (slow flash = one flash every 2 seconds) to indicate the control is in the process of retrying.

Field Configuration Options - Note: In the following field configuration options, jumper wires should be clipped ONLY when power is removed from the DXM control.

Water coil low temperature limit setting: Jumper 3 (JW3-FP1 Low Temp) provides field selection of temperature limit setting for FP1 of -1°C or -12°C (refrigerant temperature).

Not Clipped = -1°C. Clipped = -12°C.

Air coil low temperature limit setting: Jumper 2 (JW2-FP2 Low Temp) provides field selection of temperature limit setting for FP2 of -1°C or -12°C] (refrigerant temperature). Note: This jumper should only be clipped under extenuating circumstances, as recommended by ClimateMaster technical services.

Not Clipped = -1°C. Clipped = -12°C.

Alarm relay setting: Jumper 4 (JW4-AL2 Dry) provides field selection of the alarm relay terminal AL2 to be jumpered to 24VAC or to be a dry contact (no connection).

Not Clipped = AL2 connected to R.
Clipped = AL2 dry contact (no connection).

Low pressure normally open: Jumper 1 (JW1-LP norm open) provides field selection for low pressure input to be normally closed or normally open.

Not Clipped = LP normally closed. Clipped = LP normally open.

DIP Switches - Note: In the following field configuration options, DIP switches should only be changed when power is removed from the DXM control.

DIP Package #1 (S1) - DIP Package #1 has 8 switches and provides the following setup selections:

1.1 - Unit Performance Sentinel (UPS) disable: DIP Switch 1.1 provides field selection to disable the UPS feature.

On = Enabled. Off = Disabled.

1.2 - Compressor relay staging operation: DIP 1.2 provides selection of compressor relay staging operation. The compressor relay can be selected to turn on with a stage 1 or stage 2 call from the thermostat. This is used with dual stage units (2 compressors where 2 DXM controls are being used) or with master/slave applications. In master/slave applications, each compressor and fan will stage according to its appropriate DIP 1.2 setting. If set to stage 2, the compressor will have a 3 second on-delay before energizing during a Stage 2 demand. Also, if set for stage 2, the alarm relay will NOT cycle during test mode. On = Stage 1. Off = Stage 2.

DXM Controls

1.3 - Thermostat type (heat pump or heat/cool): DIP 1.3 provides selection of thermostat type. Heat pump or heat/cool thermostats can be selected. When in heat/cool mode, Y1 is the input call for cooling stage 1; Y2 is the input call for cooling stage 2; W1 is the input call for heating stage 1; and O/W2 is the input call for heating stage 2. In heat pump mode, Y1 is the input call for compressor stage 1; Y2 is the input call for compressor stage 2; W1 is the input call for heating stage 3 or emergency heat; and O/W2 is the input call for reversing valve (heating or cooling, depending upon DIP 1.4).

On = Heat Pump. Off = Heat/Cool.

1.4 - Thermostat type (O/B): DIP 1.4 provides selection of thermostat type for reversing valve activation. Heat pump thermostats with "O" output (reversing valve energized for cooling) or "B" output (reversing valve energized for heating) can be selected with DIP 1.4. On = HP stat with "O" output for cooling. Off = HP stat with "B" output for heating.

1.5 - Dehumidification mode: DIP 1.5 provides selection of normal or dehumidification fan mode. In dehumidification mode, the fan speed relay will remain off during cooling stage 2. In normal mode, the fan speed relay will turn on during cooling stage 2.

On = Normal fan mode. Off = Dehumidification mode.

1.6 - DDC output at EH2: DIP 1.6 provides selection for DDC operation. If set to "DDC Output at EH2," the EH2 terminal will continuously output the last fault code of the controller. If set to "EH2 normal," EH2 will operate as standard electric heat output.

On = EH2 Normal. Off = DDC Output at EH2.

1.7 - Boilerless operation: DIP 1.7 provides selection of boilerless operation. In boilerless mode, the compressor is only used for heating when FP1 is above the temperature specified by the setting of DIP 1.8. Below DIP 1.8 setting, the compressor is not used and the control goes into emergency heat mode, staging on EH1 and EH2 to provide heating.

On = normal. Off = Boilerless operation.

1.8 - Boilerless changeover temperature: DIP 1.8 provides selection of boilerless changeover temperature setpoint. Note that the FP1 thermistor is sensing refrigerant temperature between the coaxial heat exchanger and the expansion device (TXV). Therefore, the 10°C setting is not 10°C water, but approximately 16°C EWT.

On = 10°C. Off = 16°C.

2.2 - Accessory1 relay personality: DIP 2.2 provides selection of ACC 1 relay personality (relay operation/ characteristics). See table 6c for description of functionality.

2.3 - Accessory1 relay personality: DIP 2.3 provides selection of ACC 1 relay options. See table 6c for description of functionality.

2.4 - Accessory2 relay personality: DIP 2.4 provides selection of ACC 2 relay personality (relay operation/ characteristics). See table 6c for description of functionality.

2.5 - Accessory2 relay personality: DIP 2.5 provides selection of ACC 2 relay personality (relay operation/ characteristics). See table 6c for description of functionality.

2.6 - Accessory2 relay personality: DIP 2.6 provides selection of ACC 2 relay options. See table 6c for description of functionality.

2.7 - Auto dehumidification fan mode or high fan mode: DIP 2.7 provides selection of auto dehumidification fan mode or high fan mode. In auto dehumidification mode, the fan speed relay will remain off during cooling stage 2 IF the H input is active. In high fan mode, the fan enable and fan speed relays will turn on when the H input is active.

On = Auto dehumidification mode. Off = High fan mode.

2.8 - Special factory selection: DIP 2.8 provides special factory selection. Normal position is "On". Do not change selection unless instructed to do so by the factory.

Table 6c: Accessory DIP Switch Settings

DIP 2.1	DIP 2.2	DIP 2.3	ACC1 Relay Option
On	On	On	Cycle with fan
Off	On	On	Digital NSB
On	Off	On	Water Valve - slow opening
On	On	Off	OAD
Off	Off	Off	Reheat Option - Humidistat
Off	On	Off	Reheat Option - Dehumidistat
DIP 2.4	DIP 2.5	DIP 2.6	ACC2 Relay Option
On	On	On	Cycle with compressor
Off	On	On	Digital NSB
On	Off	On	Water Valve - slow opening
On	On	Off	OAD

All other DIP combinations are invalid

DIP Package #2 (S2) - DIP Package #2 has 8 switches and provides the following setup selections:

2.1 - Accessory1 relay personality: DIP 2.1 provides selection of ACC1 relay personality (relay operation/ characteristics). See table 6c for description of functionality.

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Safety Features

Safety Features – CXM/DXM Control

The safety features below are provided to protect the compressor, heat exchangers, wiring and other components from damage caused by operation outside of design conditions.

Anti-short cycle protection: The control features a 5 minute anti-short cycle protection for the compressor.

Note: The 5 minute anti-short cycle also occurs at power up.

Random start: The control features a random start upon power up of 5-80 seconds.

Fault Retry: In Fault Retry mode, the Status LED begins slowly flashing to signal that the control is trying to recover from a fault input. The control will stage off the outputs and then “try again” to satisfy the thermostat input call. Once the thermostat input call is satisfied, the control will continue on as if no fault occurred. If 3 consecutive faults occur without satisfying the thermostat input call, the control will go into “lockout” mode. The last fault causing the lockout will be stored in memory and can be viewed at the “fault” LED (DXM board) or by going into test mode (CXM board). **Note:** FP1/FP2 faults are factory set at only one try.

Lockout: In lockout mode, the status LED will begin fast flashing. The compressor relay is turned off immediately. Lockout mode can be “soft” reset by turning off the thermostat (or satisfying the call). A “soft” reset keeps the fault in memory but resets the control. A “hard” reset (disconnecting power to the control) resets the control and erases fault memory.

Lockout with emergency heat: While in lockout mode, if W becomes active (CXM), emergency heat mode will occur. If DXM is configured for heat pump thermostat type (DIP 1.3), emergency heat will become active if O/W2 is energized.

High pressure switch: When the high pressure switch opens due to high refrigerant pressures, the compressor relay is de-energized immediately since the high pressure switch is in series with the compressor contactor coil. The high pressure fault recognition is immediate (does not delay for 30 continuous seconds before de-energizing the compressor).

High pressure lockout code = 2

Example: 2 quick flashes, 10 sec pause, 2 quick flashes, 10 sec. pause, etc.

Low pressure switch: The low pressure switch must be open and remain open for 30 continuous seconds during “on” cycle to be recognized as a low pressure fault. If the low pressure switch is open for 30 seconds prior to compressor power up it will be considered a low pressure (loss of charge) fault. The low pressure switch input is bypassed for the initial 120 seconds of a compressor run cycle.

Low pressure lockout code = 3

Water coil low temperature (FP1): The FP1 thermistor temperature must be below the selected low temperature limit setting for 30 continuous seconds during a compressor run cycle to be recognized as a FP1 fault. The FP1 input is bypassed for the initial 120 seconds of a compressor run cycle. FP1 is set at the factory for one try. Therefore, the control will go into lockout mode once the FP1 fault has occurred.

FP1 lockout code = 4

Air coil low temperature (FP2): The FP2 thermistor temperature must be below the selected low temperature limit setting for 30 continuous seconds during a compressor run cycle to be recognized as a FP2 fault. The FP2 input is bypassed for the initial 60 seconds of a compressor run cycle. FP2 is set at the factory for one try. Therefore, the control will go into lockout mode once the FP2 fault has occurred.

FP2 lockout code = 5

Condensate overflow: The condensate overflow sensor must sense overflow level for 30 continuous seconds to be recognized as a CO fault. Condensate overflow will be monitored at all times.

CO lockout code = 6

Over/under voltage shutdown: An over/under voltage condition exists when the control voltage is outside the range of 19VAC to 30VAC. Over/under voltage shutdown is a self-resetting safety. If the voltage comes back within range for at least 0.5 seconds, normal operation is restored. This is not considered a fault or lockout. If the CXM/DXM is in over/under voltage shutdown for 15 minutes, the alarm relay will close.

Over/under voltage shut down code = 7

Safety Features

Unit Performance Sentinel-UPS (patent pending): The UPS feature indicates when the heat pump is operating inefficiently. A UPS condition exists when:

- a) In heating mode with compressor energized, FP2 is greater than 52°C for 30 continuous seconds, or:
- b) In cooling mode with compressor energized, FP1 is greater than 52°C for 30 continuous seconds, or:
- c) In cooling mode with compressor energized, FP2 is less than 4.5°C for 30 continuous seconds.

If a UPS condition occurs, the control will immediately go to UPS warning. The status LED will remain on as if the control is in normal mode. Outputs of the control, excluding LED and alarm relay, will NOT be affected by UPS. The UPS condition cannot occur during a compressor off cycle. During UPS warning, the alarm relay will cycle on and off. The cycle rate will be "on" for 5 seconds, "off" for 25 seconds, "on" for 5 seconds, "off" for 25 seconds, etc.

UPS warning code = 8

Swapped FP1/FP2 thermistors: During test mode, the control monitors to see if the FP1 and FP2 thermistors are in the appropriate places. If the control is in test mode, the control will lockout with code 9 after 30 seconds if:

- a) The compressor is on in the cooling mode and the FP1 sensor is colder than the FP2 sensor, or:
- b) The compressor is on in the heating mode and the FP2 sensor is colder than the FP1 sensor.

Swapped FP1/FP2 thermistor code = 9.

ESD (DXM only): The ESD (Emergency Shut Down) mode can be enabled from an external common signal to terminal ESD to shut down the unit. The green status light will flash code 3 when the unit is in ESD mode.

ESD mode = code 3 (green "status" LED)

Diagnostic Features - The LED on the CXM board advises the technician of the current status of the CXM control. The LED can display either the current CXM mode or the last fault in memory if in test mode. If there is no fault in memory, the LED will flash Code 1 (when in test mode).

The green status LED and red fault LED on the DXM board advise the technician of the current status of the DXM control. The status LED will indicate the current mode that the DXM control is in. The fault LED will ALWAYS flash a code representing the LAST fault in memory. If there is no fault in memory, the fault LED will flash Code 1. The yellow test LED will turn on when in test mode. CAUTION: Do not restart units without inspection and remedy of faulting condition. Damage may occur.

CXM/DXM Control Start-up Operation - The control will not operate until all inputs and safety controls are checked for normal conditions. The compressor will have a 5 minute anti-short cycle delay at power-up. The first time after power-up that there is a call for compressor, the compressor will follow a 5 to 80 second random start delay. After the random start delay and anti-short cycle delay, the compressor relay will be energized. On all subsequent compressor calls, the random start delay is omitted.

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Blower Adjustment

⚠ CAUTION! ⚠

Always disconnect all power supply(s) to unit prior to making belt or sheave adjustments. Inadvertently starting of the motor can cause damage to the equipment and personal injury.

Airflow and External Static Pressure**Selection Adjustment**

The TL Series is available with standard, low, and high static options. These options will substitute a different blower drive sheave for each static range. In addition certain static ranges may require the optional large fan motor. Please specify static range and motor horsepower when ordering. See model nomenclature.

Sheave Adjustment

The TL Series is supplied with variable sheave drive on the fan motor to adjust for differing airflows at various ESP conditions. Select an airflow requirement on the left side of the table, then move horizontally to right under the required ESP. Note the sheave turns open, rpm and horsepower for that condition. Fully closed the sheave will produce the highest static capability (higher rpm). To adjust sheave position: loosen belt tension and remove belt, loosen set screw on variable sheave (on fan motor) and open sheave to desired position. Retighten set screw and replace belt and set belt tension as below.

Sheave and Pulley Alignment

Verify belt is straight, misalignment will cause premature belt failure. Adjust sheave if needed.

Belt Tensioning

An overly loose belt will, upon motor start, produce a slippage 'squeel' and cause premature belt failure and or intermittent airflow. An overly tight belt can cause premature motor or blower bearing failure.

Belt Tensioning Procedure - TLV

Blower motors for TLV models are slide base mounted. To adjust the belt tension:

1. Loosen the four (4) bolts that lock the base to the slide rails.
2. Insert a socket into the opening at the front of the base assembly.
3. Turn counter clock wise to tighten or clock wise to loosen the belt.
4. The belt should be tensioned using a tension gauge method such as the Browning Belt Tensioner to set proper belt tension (see next page).
5. After belt tension is set secure the (4) locking bolts.

Notes:

- Motor position should not need adjustment.
- Motor sheave position is at mid position of each sheave. Thus the motor sheave is typically 2.5 turns open on a 5 turn sheave.

Special Note for AHRI Testing

Note 1: All TLV084 ratings @ 2800CFM (1321 l/s w/21GPM (1.33 l/s). Sheave setting for AHRI is 3.5 turns open.

Note 2: All TLV096 ratings @ 3200CFM (1510 l/s) w/24GPM (1.51 l/s). Sheave setting for AHRI is 3.0 turns open.

Note 3: All TLV120 ratings @ 4000CFM (1888 l/s) w/30GPM (1.89 l/s). Sheave setting for AHRI is 2.5 turns open.

Note 4: Cooling capacities based upon 80.6°F DB, 66.2°F WB entering air temperature.

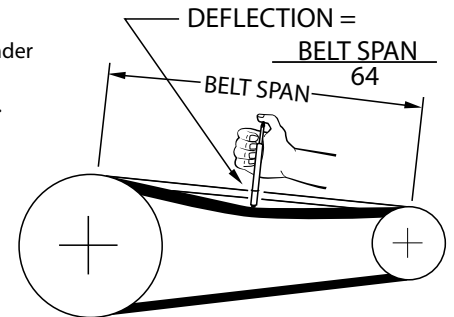
Note 5: Heating capacities based upon 68°F DB, 59°F WB entering air temperature.

Note 6: All ratings based upon operation at lower voltage of dual voltage rated models.

Tensioning V-Belt Drives

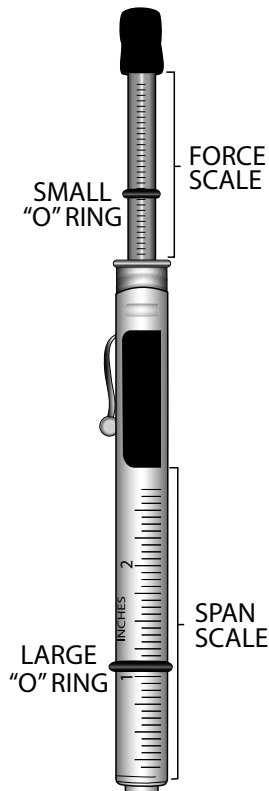
General Rules of Tensioning

1. Ideal tension is the lowest tension at which the belt will not slip under peak load conditions.
2. Check tension frequently during the first 24-48 hours of operation.
3. Over tensioning shortens belt and bearing life.
4. Keep belts free from foreign material which may cause slip.
5. Make V-drive inspection on periodic basis. Tension when slipping. Never apply belt dressing as this will damage the belt and cause early failure.



Tension Measurement Procedure

1. Measure the belt span (see sketch).
2. Position bottom of the large "O" ring on the span scale at the measured belt span.
3. Set the small "O" ring on the deflection force scale to zero.
4. Place the tension checker squarely on one belt at the center of the belt span. Apply a force on the plunger and perpendicular to the belt span until the bottom of the large "O" ring is even with the top of the next belt or with the bottom of a straight edge laid across the sheaves.
5. Remove the tension checker and read the force applied from the bottom of the small "O" ring on the deflection force scale.
6. Compare the force you have applied with the values given in the table below. The force should be between the minimum and maximum shown. The maximum value is shown for "New Belt" and new belts should be tensioned at this value to allow for expected tension loss. Used belts should be maintained at the minimum value as indicated in the table below.



NOTE: The ratio of deflection to belt span is 1:64.

			Belt Deflection Force			
			Super Gripbelts and Unnotched Gripbands		Gripnotch Belts and Notched Gripbands	
Cross Section	Smallest Sheave Diameter Range	RPM Range	Used Belt	New Belt	Used Belt	New Belt
A, AX	7.6 - 9.1	1000 - 2500 2501 - 4000	16.458 12.454	24.464 18.682	18.237 15.123	27.133 22.240
	9.6 - 12.2	1000 - 2500 2501 - 4000	20.016 16.902	30.246 25.354	22.240 19.126	32.915 28.467
	12.7 - 17.8	1000 - 2500 2501 - 4000	24.019 20.906	35.584 31.136	25.354 22.685	41.811 33.805
B, BX	8.6 - 10.7	860- 2500 2501 - 4000	- -	- -	21.795 18.682	32.026 27.578
	11.2 - 14.2	860- 2500 2501 - 4000	23.574 20.016	35.139 29.802	36.029 31.581	46.704 40.477
	14.7 - 21.8	860- 2500 2501 - 4000	28.022 26.688	41.811 39.587	37.808 32.470	56.045 48.483

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Blower Sheave Information

Table 4a: TLV Blower Sheave and Belt Information

Model	Configuration Return/Supply	Component	Drive Package				
			A	B	C	D	E
84	Back or Front/Top Back/Front Front/ Back	Blower Sheave	BK95 X 2.5	BK110 X 2.5	BK95 X 2.5	N/A	BK95 X 2.5
		Motor Sheave	1VP40 X 2.2	1VP34 X 2.2	1VP50 X 2.2		1VP50 X 2.2
		Motor kW	0.75	0.75	0.75		1.1
		Belt	BX79	BX81	BX81		BX81
96		Blower Sheave	BK95 X 2.5	BK110 X 2.5	BK95 X 2.5	N/A	N/A
		Motor Sheave	1VP40 X 2.2	1VP34 X 2.2	1VP50 X 2.2		
		Motor kW	1.1	1.1	1.1		
		Belt	BX79	BX81	BX81		
120		Blower Sheave	BK95 X 2.5	BK110 X 2.5	BK95 X 2.5	N/A	BK95 X 2.5
		Motor Sheave	1VP44 X 2.2	1VP40 X 2.2	1VP60 X 2.2		1VP60 X 2.2
		Motor kW	1.5	1.5	1.5		2.2
		Belt	BX80	BX81	BX82		BX82
150		Blower Sheave	BK95 X 2.5	BK110 X 2.5	BK95 X 2.5	N/A	BK95 X 2.5
		Motor Sheave	1VP50 X 2.2	1VP50 X 2.2	1VP62 X 2.2		1VP65 X 2.9
		Motor kW	2.2	2.2	2.2		3.7
		Belt	BX81	BX83	BX83		BX79
168	Back or Front/Top Back/Front Front/ Back	Blower Sheave	BK95H X 3.0	BK110H X 3.0	BK95H X 3.0	N/A	N/A
		Motor Sheave	1VP44 X 2.2	1VP40 X 2.2	1VP50 X 2.2		
		Motor kW	1.5	1.5	1.5		
		Belt	BX80	BX81	BX81		
192		Blower Sheave	BK95H X 3.0	BK110H X 3.0	BK95H X 3.0	N/A	N/A
		Motor Sheave	1VP44 X 2.2	1VP40 X 2.2	1VP50 X 2.2		
		Motor kW	2.2	2.2	2.2		
		Belt	BX80	BX81	BX81		
240		Blower Sheave	BK90H X 3.0	BK110H X 3.0	BK95H X 3.0	N/A	N/A
		Motor Sheave	1VP44 X 2.9	1VP44 X 2.9	1VP60 X 2.9		
		Motor kW	3.7	3.7	3.7		
		Belt	B76	BX80	BX78		
300		Blower Sheave	BK105H X 3.0	BK110H X 3.0	BK95H X 3.0	N/A	BK95H X 3.0
		Motor Sheave	1VP60 X 2.9	1VP50 X 2.9	1VP60 X 2.9		1VP60 X 2.9
		Motor kW	3.7	3.7	3.7		5.6
		Belt	BX80	BX80	BX78		BX78

Dimensions are in cm.

Blower Performance

TLV 084 Blower Performance

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
755.2	BkW			0.12	0.15	0.13	0.19	0.22	0.24	0.26	0.30	0.31	0.33	0.37	0.39		
	Sheave/Mtr			B	B	A	A	A	A	C	C	C	C	C	C		
	RPM			388	437	482	527	564	599	630	663	690	716	744	767		
	Turns Open			3.5	1.5	5	3.5	2.5	1.5	5.5	4.5	3.5	2.5	2	1		
802.4	BkW			0.13	0.16	0.15	0.20	0.24	0.25	0.28	0.32	0.34	0.36	0.40	0.42		
	Sheave/Mtr			B	B	A	A	A	A	C	C	C	C	C	C		
	RPM			392	440	485	529	566	601	633	666	693	720	747	771		
	Turns Open			3	1.5	5	3.5	2	1.5	5.5	4.5	3	2.5	2	1		
849.6	BkW			0.14	0.17	0.17	0.22	0.25	0.27	0.29	0.33	0.36	0.38	0.42			
	Sheave/Mtr			B	B	A	A	A	A	C	C	C	C	C			
	RPM			395	444	488	530	568	603	636	668	697	723	751			
	Turns Open			2.5	1	5	3.5	2	1	5	4	3	2	1.5			
896.8	BkW			0.15	0.18	0.19	0.23	0.27	0.28	0.31	0.35	0.38	0.41	0.45			
	Sheave/Mtr			B	B	A	A	A	C	C	C	C	C	C			
	RPM			399	447	491	532	571	606	639	671	700	727	754			
	Turns Open			2.5	1	4.5	3	2	5.5	5	4	3	2	1.5			
944.0	BkW		0.11	0.16	0.19	0.21	0.25	0.28	0.30	0.33	0.37	0.40	0.43	0.47			
	Sheave/Mtr		B	B	A	A	A	A	C	C	C	C	C	C			
	RPM		352	403	450	493	534	573	608	641	673	703	730	757			
	Turns Open		4.5	2.5	5.5	4.5	3	2	5.5	4.5	4	2.5	2	1.5			
991.2	BkW		0.12	0.18	0.22	0.25	0.28	0.31	0.33	0.37	0.40	0.44	0.48	0.52			
	Sheave/Mtr		B	B	A	A	A	A	C	C	C	C	C	C			
	RPM		362	410	457	499	537	577	612	647	678	710	737	764			
	Turns Open		4.5	2	5.5	4.5	3	1.5	5.5	4.5	3.5	2.5	1.5	1			
1038.4	BkW		0.17	0.21	0.24	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.52	0.55			
	Sheave/Mtr		B	B	A	A	A	A	C	C	C	C	C	C			
	RPM		375	424	467	507	548	584	621	653	684	716	743	772			
	Turns Open		4	2	5	4	2.5	1.5	5	4.5	3.5	2.5	1.5	1			
1085.6	BkW		0.18	0.22	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.52	0.55				
	Sheave/Mtr		B	B	A	A	A	A	C	C	C	C	C				
	RPM		387	435	476	518	555	590	627	659	692	721	751				
	Turns Open		3.5	1.5	5	4	2.5	1.5	5	4	3	2	1.5				
1132.8	BkW	0.18	0.22	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.52	0.55	0.59				
	Sheave/Mtr	B	B	B	A	A	A	A	C	C	C	C	C				
	RPM	353	403	446	485	527	563	600	633	665	697	726	756				
	Turns Open	4.5	3	1.5	4.5	3.5	2.5	1	5	4	3	2	1.5				
1180.0	BkW	0.21	0.23	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.55	0.59	0.63				
	Sheave/Mtr	B	B	B	A	A	A	A	C	C	C	C	C				
	RPM	362	411	452	495	532	567	604	636	670	700	729	759				
	Turns Open	4	2.5	1	4.5	3.5	2	1	4.5	4	3	2	1				
1227.2	BkW	0.22	0.25	0.32	0.36	0.40	0.43	0.47	0.51	0.55	0.58	0.62	0.66				
	Sheave/Mtr	B	B	A	A	A	A	C	C	C	C	C	C				
	RPM	377	420	460	500	536	570	606	638	671	701	729	759				
	Turns Open	3.5	2	5.5	4	3	2	5.5	4.5	3.5	2.5	2	1				
1274.4	BkW	0.25	0.28	0.32	0.36	0.40	0.44	0.48	0.52	0.55	0.59	0.63	0.67				
	Sheave/Mtr	B	B	A	A	A	A	C	C	C	C	C	C				
	RPM	381	423	463	504	539	576	609	641	674	703	734	762				
	Turns Open	3.5	2	5.5	4	3	1.5	5.5	4.5	3.5	2.5	1.5	1				
1321.6	BkW	0.25	0.29	0.33	0.37	0.40	0.48	0.52	0.55	0.59	0.63	0.67	0.70				
	Sheave/Mtr	B	B	A	A	A	A	C	C	C	C	C	C				
	RPM	390	431	474	510	545	581	613	647	677	706	737	764				
	Turns Open	3	1.5	5	3.5	2.5	1.5	5.5	4	3.5	2.5	1.5	1				
1368.8	BkW	0.29	0.33	0.37	0.40	0.44	0.48	0.55	0.59	0.63	0.67	0.70	0.78				
	Sheave/Mtr	B	B	A	A	A	A	C	C	C	C	C	E				
	RPM	399	440	481	517	551	586	618	651	681	710	740	767				
	Turns Open	2.5	1.5	5	3.5	2	1	5	4	3	2	1.5	1				
1416.0	BkW	0.32	0.37	0.40	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.78	0.82				
	Sheave/Mtr	B	B	A	A	A	A	C	C	C	C	E	E				
	RPM	412	455	492	526	563	595	628	658	687	718	745	774				
	Turns Open	2.5	1	4.5	3	2	1	5	4	3	2	1.5	1				

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 096 Blower Performance

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
849.6	BkW	0.10	0.14	0.17	0.17	0.22	0.25	0.27	0.29	0.33	0.36	0.38	0.42				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	343	395	444	488	530	568	603	636	668	697	723	751				
	Turns Open	5	3	6	5	3.5	2.5	1.5	5	4	3	2.5	1.5				
896.8	BkW	0.11	0.15	0.18	0.19	0.23	0.27	0.28	0.31	0.35	0.38	0.41	0.45				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	348	399	447	491	532	571	606	639	671	700	727	754				
	Turns Open	4.5	3	6	5	3.5	2	1.5	5	4	3	2.5	1.5				
944.0	BkW	0.11	0.16	0.19	0.21	0.25	0.28	0.30	0.33	0.37	0.40	0.43	0.47				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	352	403	450	493	534	573	608	641	673	703	730	757				
	Turns Open	4.5	3	5.5	4.5	3	2	1	5	4	2.5	2	1.5				
991.2	BkW	0.12	0.18	0.22	0.25	0.28	0.31	0.33	0.37	0.40	0.44	0.48	0.52				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	362	410	457	499	537	577	612	647	678	710	737	764				
	Turns Open	4	2.5	5.5	4.5	3	2	1	4.5	3.5	2.5	2	1				
1038.4	BkW	0.17	0.21	0.24	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.52	0.55				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	375	424	467	507	548	584	621	653	684	716	743	772				
	Turns Open	4	2	5	4.5	3	1.5	1	4.5	3.5	2.5	2	1				
1085.6	BkW	0.16	0.18	0.22	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.52	0.55				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	339	387	435	476	518	555	590	627	659	692	721	751				
	Turns Open	5	3.5	6	5	4	2.5	1.5	5.5	4.5	3	2.5	1.5				
1132.8	BkW	0.18	0.22	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.52	0.55	0.59				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	353	403	446	485	527	563	600	633	665	697	726	756				
	Turns Open	4.5	3	6	5	3.5	2.5	1.5	5.5	4	3	2	1.5				
1180.0	BkW	0.21	0.23	0.25	0.29	0.33	0.37	0.40	0.44	0.48	0.55	0.59	0.63				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	362	411	452	495	532	567	604	636	670	700	729	759				
	Turns Open	4.0	2.5	5.5	4.5	3.5	2	1	5	4	3	2	1				
1227.2	BkW	0.22	0.25	0.32	0.36	0.40	0.43	0.47	0.51	0.55	0.58	0.62	0.66				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	377	420	460	500	536	570	606	638	671	701	729	759				
	Turns Open	3.5	2	5.5	4.5	3	2	1	5	3.5	2.5	2	1				
1274.4	BkW	0.25	0.28	0.32	0.36	0.40	0.44	0.48	0.52	0.55	0.59	0.63	0.67				
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	381	423	463	504	539	576	609	641	674	703	734	762				
	Turns Open	3.5	2	5	4	3	1.5	1	5	3.5	2.5	2	1				
1321.6	BkW	0.25	0.29	0.33	0.37	0.40	0.48	0.52	0.55	0.59	0.63	0.67					
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C				
	RPM	390	431	474	510	545	581	613	647	677	706	737					
	Turns Open	3	2	5	4	3	1.5	1	4.5	3.5	2.5	2					
1368.8	BkW	0.29	0.33	0.37	0.40	0.44	0.48	0.55	0.59	0.63	0.67	0.70					
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C				
	RPM	399	440	481	517	551	586	618	651	681	710	740					
	Turns Open	3	6	4.5	3.5	2.5	1.5	5.5	4.5	3	2.5	1.5					
1416.0	BkW	0.32	0.37	0.40	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.78					
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C				
	RPM	412	455	492	526	563	595	628	658	687	718	745					
	Turns Open	2.5	5.5	4.5	3.5	2	1	5	4	3	2	1.5					
1463.2	BkW	0.33	0.40	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.74	0.78					
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C				
	RPM	421	459	499	533	569	600	633	663	691	722	749					
	Turns Open	2	5.5	4	3	2	1	5	4	3	2	1.5					
1510.4	BkW	0.37	0.40	0.48	0.52	0.55	0.63	0.67	0.70	0.74	0.78	0.85					
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C	C				
	RPM	441	478	513	549	581	614	644	672	703	730	759					
	Turns Open	6	5	4	2.5	1.5	1	4.5	3.5	2.5	2	1.5					
1557.6	BkW	0.40	0.48	0.52	0.55	0.62	0.67	0.70	0.74	0.78	0.85	0.92					
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C	C				
	RPM	456	495	529	561	595	625	656	685	712	741	767					
	Turns Open	5.5	4.5	3.5	2	1	5.5	4	3	2.5	2	1					
1604.8	BkW	0.47	0.52	0.55	0.59	0.63	0.70	0.74	0.78	0.85	0.89	0.93					
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C	C				
	RPM	471	506	539	574	604	633	664	692	721	747	773					
	Turns Open	5.5	4	3	1.5	1	5	4	3	2	1.5	1					
1652.0	BkW	0.48	0.55	0.59	0.63	0.70	0.74	0.78	0.85	0.92	0.96						
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C	C				
	RPM	486	520	555	586	615	647	674	704	730	756						
	Turns Open	5	3.5	2.5	1	5.5	4.5	4	3	2	1.5						

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Blower Performance

TLV 120 Blower Performance

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
1085.6	BkW			0.18	0.19	0.22	0.27	0.30	0.34	0.37	0.42	0.45	0.48	0.52	0.55	0.60	0.63
	Sheave/Mtr			B	B	B	A	A	A	A	A	A	C	C	C	C	C
	RPM			376	423	466	503	543	580	616	649	682	712	742	770	797	822
	Turns Open			6	4.5	3	6	5	4	3	2	1	5.5	4.5	4	3	2.5
1132.8	BkW			0.19	0.22	0.27	0.30	0.34	0.37	0.42	0.45	0.52	0.52	0.57	0.60	0.67	0.70
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C	C	C	C
	RPM			395	439	481	517	555	592	626	659	691	722	751	779	805	831
	Turns Open			5.5	4	2.5	5.5	4.5	3.5	2.5	1.5	6	5.5	4.5	3.5	3	2
1180.0	BkW			0.22	0.25	0.30	0.33	0.37	0.40	0.45	0.48	0.55	0.60	0.63	0.67	0.70	0.75
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C	C	C	C
	RPM			412	455	496	530	567	603	637	669	701	730	759	787	813	839
	Turns Open			5	3	1.5	5.5	4	3	2	1	6	5	4	3.5	2.5	1.5
1227.2	BkW		0.22	0.25	0.30	0.33	0.37	0.40	0.45	0.48	0.55	0.60	0.63	0.67	0.70	0.75	0.78
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		385	430	471	506	544	579	614	647	679	710	739	768	795	822	847
	Turns Open		6	4	2.5	6	5	3.5	2.5	1.5	1	5.5	4.5	4	3	2	1.5
1274.4	BkW		0.25	0.30	0.33	0.37	0.40	0.45	0.48	0.55	0.60	0.63	0.67	0.70	0.75	0.78	0.82
	Sheave/Mtr		B	B	B	A	A	A	A	A	C	C	C	C	C	C	C
	RPM		403	446	486	520	556	591	625	657	689	719	748	776	803	830	855
	Turns Open		5	3.5	2	5.5	4.5	3.5	2.5	1	6	5.5	4.5	3.5	3	2	1
1321.6	BkW	0.25	0.30	0.33	0.37	0.40	0.45	0.48	0.52	0.60	0.63	0.67	0.70	0.75	0.78	0.82	0.90
	Sheave/Mtr	B	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	377	421	462	501	534	569	603	636	668	698	728	757	785	812	838	860
	Turns Open	6	4.5	3	6	5	4	3	2	1	6	5	4	3.5	2.5	1.5	1
1368.8	BkW	0.30	0.33	0.37	0.40	0.45	0.48	0.52	0.55	0.63	0.67	0.70	0.75	0.78	0.85	0.90	0.93
	Sheave/Mtr	B	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	395	438	478	515	547	582	615	647	678	708	737	765	793	819	845	868
	Turns Open	5.5	4	2.5	6	4.5	3.5	2.5	1.5	1	5.5	5	4	3	2.5	1.5	0.5
1416.0	BkW	0.33	0.37	0.40	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.89	0.93	1.00
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C	C	C	C	C	C
	RPM	414	453	491	529	563	595	626	659	689	717	745	774	801	826	851	877
	Turns Open	4.5	3.5	2	5.5	4.5	3.5	2.5	1.5	6	5.5	4.5	3.5	3	2	1	0.5
1463.2	BkW	0.37	0.40	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.89	0.93	1.00	1.08
	Sheave/Mtr	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C
	RPM	431	469	504	542	575	607	637	670	699	726	754	783	809	834	859	884
	Turns Open	4	3	6	5	4	3	2	1	6	5	4.5	3.5	2.5	2	1	0.5
1510.4	BkW	0.40	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.93	0.96	1.00	1.08	1.14
	Sheave/Mtr	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C
	RPM	448	485	520	556	588	619	649	680	708	736	765	791	817	841	868	891
	Turns Open	3.5	2	5.5	4.5	3.5	2.5	1.5	1	5.5	5	4	3	2.5	1.5	0.5	0
1557.6	BkW	0.44	0.48	0.52	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.93	0.96	1.00	1.08	1.11	1.15
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C	C	C	C	C	C
	RPM	464	500	537	570	601	631	662	691	718	745	774	799	824	849	875	898
	Turns Open	3	1.5	5	4	3	2	1.5	6	5.5	4.5	4	3	2	1.5	0.5	0
1604.8	BkW	0.48	0.52	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.93	0.96	1.00	1.08	1.11	1.15	
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C	
	RPM	480	515	551	583	613	642	674	701	728	754	783	808	833	857	882	
	Turns Open	2.5	6	4.5	3.5	3	2	1	6	5	4.5	3.5	2.5	2	1	0	
1652.0	BkW	0.52	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.93	0.96	1.00	1.08	1.15	1.19	1.23	
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C	
	RPM	496	530	565	596	625	654	684	711	738	766	792	816	841	867	890	
	Turns Open	2	5.5	4	3.5	2.5	1.5	6	5.5	4.5	4	3	2.5	1.5	1	0	
1699.2	BkW	0.55	0.63	0.67	0.70	0.78	0.82	0.85	0.93	1.00	1.04	1.08	1.15	1.19	1.23	1.30	
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	C	C	C	C	C	
	RPM	511	544	578	608	637	668	695	722	748	776	800	825	849	874	897	
	Turns Open	6	5	3.5	3	2	1	6	5	4.5	3.5	3	2	1.5	0.5	0	
1746.4	BkW	0.63	0.67	0.70	0.78	0.85	0.89	0.93	1.00	1.04	1.08	1.15	1.23	1.26	1.30		
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	C	C	C	C		
	RPM	526	561	592	621	649	679	706	732	758	785	809	833	857	882		
	Turns Open	5.5	4.5	3.5	2.5	1.5	1	5.5	5	4	3.5	2.5	2	1	0.5		
1793.6	BkW	0.67	0.70	0.78	0.82	0.85	0.93	1.00	1.04	1.08	1.15	1.23	1.26	1.30	1.38		
	Sheave/Mtr	A	A	A	A	A	C	C	C	C	C	C	C	C	C		
	RPM	544	575	605	633	661	691	717	742	767	794	818	842	867	890		
	Turns Open	5	4	3	2	1	6	5.5	4.5	4	3	2	1.5	0.5	0		
1840.8	BkW	0.70	0.78	0.85	0.89	0.93	1.00	1.08	1.11	1.15	1.23	1.30	1.34	1.38	1.45		
	Sheave/Mtr	A	A	A	A	A	C	C	C	C	C	C	C	C	E		
	RPM	555	589	618	646	676	702	728	753	779	803	827	850	875	898		
	Turns Open	4.5	3.5	2.5	1.5	6	6	5	4	3.5	2.5	2	1	0.5	0		

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

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Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 120 Blower Performance

Table Continued from Previous Page

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
1888.0	BkW	0.78	0.82	0.85	0.93	1.00	1.08	1.11	1.15	1.23	1.30	1.34	1.38	1.50	1.53		
	Sheave/Mtr	A	A	A	A	C	C	C	C	C	C	C	C	E	E		
	RPM	572	601	630	657	686	712	737	762	789	812	836	859	883	905		
	Turns Open	4	3	2	1	6	5.5	4.5	4	3	2.5	1.5	1	0	0		
1935.2	BkW	0.85	0.89	0.93	1.00	1.08	1.11	1.15	1.23	1.30	1.38	1.41	1.50	1.53			
	Sheave/Mtr	A	A	A	A	C	C	C	C	C	C	C	E	E			
	RPM	589	617	645	672	700	726	751	775	801	824	847	872	894			
	Turns Open	3.5	2.5	1.5	1	6	5	4.5	3.5	2.5	2	1	0.5	0			
1982.4	BkW	0.93	0.96	1.00	1.08	1.15	1.19	1.23	1.30	1.38	1.50	1.53	1.56				
	Sheave/Mtr	A	A	A	C	C	C	C	C	C	E	E	E				
	RPM	605	633	660	689	714	739	763	790	813	836	858	882				
	Turns Open	3	2	1	6	5.5	4.5	4	3	2	1.5	1	0.5				
2029.6	BkW	0.96	1.00	1.08	1.15	1.23	1.26	1.30	1.38	1.50	1.53	1.60	1.68				
	Sheave/Mtr	A	A	A	C	C	C	C	C	E	E	E	E				
	RPM	621	649	675	703	728	752	776	802	827	847	869	893				
	Turns Open	2.5	1.5	1	6	5	4	3.5	2.5	2	1.5	1	0				
2076.8	BkW	1.040	1.08	1.15	1.23	1.30	1.38	1.41	1.50	1.53	1.60	1.68	1.75				
	Sheave/Mtr	A	A	C	C	C	C	C	E	C	E	E	E				
	RPM	637	664	690	717	742	766	791	814	836	858	882	904				
	Turns Open	2	1	6	5.5	4.5	4	3	2	2	1	0.5	0				
2124.0	BkW	1.11	1.15	1.23	1.30	1.38	1.45	1.53	1.56	1.60	1.68	1.75					
	Sheave/Mtr	A	A	C	C	C	C	E	E	C	E	E					
	RPM	653	679	707	731	755	779	804	826	848	870	893					
	Turns Open	1.5	1	5.5	5	4	3.5	3	2	1.5	1	0					

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 150 Blower Performance

All Data is Wet Coil

Airflow l/s		Pa	Airflow (l/s) at External Static Pressure (Pa)														
			0	25	50	75	100	125	150	175	200	225	250	275	300	325	350
1321.6	BkW						0.34	0.37	0.42	0.49	0.52	0.57	0.64	0.72	0.79	0.87	0.94
	Sheave/Mtr						B	B	A	A	A	A	A	A	C	C	C
	RPM						533	572	606	640	676	712	746	783	821	859	901
	Turns Open						5.5	4	6	5	4	3	2	1	5.5	4.5	3
1368.8	BkW						0.37	0.42	0.45	0.52	0.57	0.60	0.67	0.75	0.81	0.90	0.97
	Sheave/Mtr						B	B	A	A	A	A	A	A	C	C	C
	RPM						544	582	619	652	686	719	754	789	823	860	902
	Turns Open						5	4	5.5	4.5	3.5	2.5	1.5	1	5.5	4	3
1416.0	BkW					0.37	0.42	0.45	0.52	0.57	0.60	0.67	0.75	0.79	0.82	0.94	1.02
	Sheave/Mtr					B	B	B	A	A	A	A	A	C	C	C	C
	RPM					521	558	595	628	663	697	728	762	796	828	863	903
	Turns Open					6	4.5	3.5	5.5	4.5	3.5	2.5	1.5	6	5	4	3
1463.2	BkW					0.42	0.45	0.52	0.55	0.60	0.64	0.72	0.78	0.82	0.90	0.97	1.05
	Sheave/Mtr					B	B	A	A	A	A	A	A	C	C	C	C
	RPM					536	572	608	640	674	705	737	769	799	832	866	904
	Turns Open					5.5	4	6	5	4	3	2	1	6	5	4	3
1510.4	BkW					0.45	0.49	0.55	0.60	0.67	0.70	0.75	0.85	0.90	0.97	1.05	1.12
	Sheave/Mtr					B	B	A	A	A	A	A	A	C	C	C	C
	RPM					548	585	618	652	685	715	747	778	807	836	868	905
	Turns Open					5	3.5	5.5	4.5	3.5	2.5	1.5	1	5.5	5	3.5	3
1557.6	BkW				0.45	0.48	0.52	0.60	0.64	0.70	0.78	0.82	0.90	0.93	1.00	1.08	1.15
	Sheave/Mtr				B	B	A	A	A	A	A	A	A	C	C	C	C
	RPM				522	562	599	631	664	694	725	756	784	815	845	874	906
	Turns Open				6	4.5	6	5.5	4	3	2.5	1.5	1	5.5	4.5	3.5	3
1604.8	BkW				0.48	0.52	0.57	0.63	0.67	0.75	0.82	0.85	0.93	1.00	1.08	1.15	1.20
	Sheave/Mtr				B	B	A	A	A	A	A	A	C	C	C	C	C
	RPM				537	576	612	643	676	705	736	763	793	823	850	880	908
	Turns Open				5.5	4	5.5	5	4	3	2	1	6	5	4.5	3.5	2.5
1652.0	BkW				0.52	0.57	0.60	0.67	0.75	0.78	0.85	0.93	1.00	1.05	1.12	1.20	1.23
	Sheave/Mtr				B	B	A	A	A	A	A	A	C	C	C	C	C
	RPM				551	589	622	655	685	716	746	776	802	829	858	886	913
	Turns Open				5	3.5	5.5	4.5	3.5	2.5	2	1	6	5	4	3	2.5
1699.2	BkW		0.52	0.55	0.60	0.67	0.75	0.78	0.85	0.93	0.97	1.05	1.08	1.15	1.23	1.30	
	Sheave/Mtr		B	B	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM		526	565	600	634	665	696	727	754	783	809	837	865	891	919	
	Turns Open		6	4.5	6	5	4	3	2	1.5	6	5.5	4.5	4	3	2.5	
1746.4	BkW		0.55	0.63	0.67	0.70	0.78	0.85	0.93	0.97	1.00	1.08	1.15	1.23	1.30	1.38	
	Sheave/Mtr		B	B	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM		541	579	613	647	677	707	737	764	793	818	846	871	898	926	
	Turns Open		5.5	4	5.5	4.5	4	3	2	1.5	6	5.5	4.5	3.5	3	2	
1793.6	BkW	0.55	0.63	0.67	0.70	0.78	0.85	0.93	0.96	1.00	1.08	1.15	1.23	1.30	1.38	1.45	
	Sheave/Mtr	B	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	519	554	591	626	659	688	718	746	774	802	829	855	879	905	931	
	Turns Open	6	5	3.5	5.5	4.5	3.5	2.5	2	1	5.5	5	4.5	3.5	2.5	2	
1840.8	BkW	0.59	0.63	0.70	0.78	0.85	0.89	0.93	1.00	1.08	1.15	1.23	1.30	1.38	1.45	1.52	
	Sheave/Mtr	B	B	A	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	531	569	605	639	669	702	729	757	785	811	838	862	887	913	938	
	Turns Open	5.5	4.5	6	5	4	3	2.5	1.5	1	5.5	5	4	3.5	2.5	2	
1888.0	BkW	0.63	0.70	0.78	0.85	0.89	0.93	1.00	1.08	1.15	1.23	1.26	1.30	1.38	1.45	1.53	
	Sheave/Mtr	B	B	A	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	545	582	618	651	683	710	739	767	794	821	845	870	895	920	945	
	Turns Open	5	4	5.5	4.5	4	3	2	1.5	6	5.5	4.5	4	3	2.5	2	
1935.2	BkW	0.63	0.70	0.78	0.82	0.85	0.93	1.00	1.08	1.15	1.23	1.26	1.30	1.38	1.45	1.53	1.60
	Sheave/Mtr	B	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	523	560	596	631	661	692	722	750	778	804	831	854	879	904	928	951
	Turns Open	6	4.5	3.5	5.5	4.5	3.5	2.5	1.5	1	6	5	4.5	3.5	3	2	1.5

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

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Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 150 Blower Performance

Table Continued from Previous Page

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
1982.4	BkW	0.70	0.74	0.78	0.85	0.93	1.00	1.08	1.15	1.19	1.23	1.30	1.38	1.45	1.53	1.60	1.68
	Sheave/Mtr	B	B	A	A	A	A	A	A	A	C	C	C	C	C	C	C
	RPM	538	574	609	640	673	703	733	761	788	812	838	863	888	912	934	958
	Turns Open	5.5	4	6	5	4	3	2	1.5	1	5.5	5	4	3.5	2.5	2	1.5
2029.6	BkW	0.70	0.78	0.85	0.93	1.00	1.08	1.15	1.19	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75
	Sheave/Mtr	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C
	RPM	553	588	620	653	685	715	744	771	796	822	847	872	896	919	942	966
	Turns Open	5	3.5	5.5	4.5	3.5	2.5	2	1	6	5.5	4.5	4	3	2.5	1.5	1
2076.8	BkW	0.78	0.85	0.93	1.00	1.08	1.15	1.19	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83
	Sheave/Mtr	B	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C
	RPM	568	602	633	666	697	726	755	782	806	832	857	881	904	927	950	973
	Turns Open	4.5	3	5	4	3.5	2.5	1.5	1	6	5	4.5	3.5	3	2	1.5	1
2124.0	BkW	0.85	0.90	0.97	1.05	1.12	1.20	1.27	1.35	1.42	1.50	1.57	1.65	1.72	1.80	1.87	
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C	
	RPM	581	613	646	678	706	735	763	791	817	842	867	889	912	935	958	
	Turns Open	4	6	4.5	4	3	2	1.5	6	5.5	4.5	4	3	2.5	2	1.5	
2171.2	BkW	0.89	0.93	1.00	1.08	1.15	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C	C	C	C	C	
	RPM	598	623	656	687	715	744	772	799	825	850	872	896	919	942	963	
	Turns Open	3.5	5.5	4.5	3.5	2.5	2	1	6	5.5	4.5	3.5	3	2	1.5	1	
2218.4	BkW	0.93	1.00	1.08	1.15	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C	C	C	C	C	
	RPM	605	637	666	697	727	755	783	809	835	858	882	905	928	951	973	
	Turns Open	6	5	4	3	2.5	1.5	1	5.5	5	4	3.5	2.5	2	1.5	1	
2265.6	BkW	1.00	1.08	1.15	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	C	C	C	C	C	
	RPM	618	647	678	708	738	766	793	819	844	867	891	914	937	959	980	
	Turns Open	5.5	4.5	4	3	2	1	6	5.5	4.5	4	3	2.5	1.5	1.5	1	
2312.8	BkW	1.08	1.15	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12	
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	C	C	C	C	C	
	RPM	631	662	690	720	749	777	803	827	852	877	900	923	946	966	988	
	Turns Open	5.5	4	3.5	2.5	1.5	1	6	5	4.5	3.5	3	2	1.5	1	1	
2360.0	BkW	1.15	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12		
	Sheave/Mtr	A	A	A	A	A	C	C	C	C	C	C	C	C	C		
	RPM	642	672	702	731	760	785	811	837	862	886	909	932	953	975		
	Turns Open	5	4	3	2	1.5	6	5.5	4.5	4	3	2.5	1.5	1	1		
2407.2	BkW	1.23	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12			
	Sheave/Mtr	A	A	A	A	A	C	C	C	C	C	C	C	C			
	RPM	655	685	714	743	769	798	822	847	872	896	917	940	962			
	Turns Open	4.5	3.5	2.5	1.5	1	6	5	4.5	3.5	3	2.5	1.5	1			
2454.4	BkW	1.30	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12	2.24			
	Sheave/Mtr	A	A	A	A	C	C	C	C	C	C	C	C	E			
	RPM	668	697	726	752	782	806	832	857	882	903	926	949	971			
	Turns Open	4	3	2.5	1.5	6	5.5	5	4	3.5	2.5	2	1	0			
2501.6	BkW	1.38	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12	2.20	2.31			
	Sheave/Mtr	A	A	A	A	C	C	C	C	C	C	C	C	E			
	RPM	680	709	737	763	790	817	842	867	889	912	935	957	979			
	Turns Open	3.5	3	2	1	6	5.5	4.5	4	3	2	2	1	0			
2548.8	BkW	1.45	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12	2.20	2.31				
	Sheave/Mtr	A	A	A	A	C	C	C	C	C	C	C	E				
	RPM	691	717	745	772	799	825	850	873	897	920	943	965				
	Turns Open	3.5	2.5	1.5	1	5.5	5	4.5	3.5	3	2	1.5	0				
2596.0	BkW	1.53	1.60	1.68	1.75	1.83	1.90	1.97	2.05	2.12	2.20	2.31	2.42				
	Sheave/Mtr	A	A	A	C	C	C	C	C	C	C	E	E				
	RPM	704	729	756	783	810	836	859	883	907	929	952	972				
	Turns Open	3	2	1.5	6	5.5	5	4	3.5	2.5	1	0.5	0				

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

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Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 168 Blower Performance

All Data is Wet Coil

l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
1510.4	BkW			0.23	0.30	0.26	0.38	0.45	0.48	0.51	0.60	0.63	0.66	0.75	0.78		
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C	C		
	RPM			388	437	482	527	564	599	630	663	690	716	744	767		
	Turns Open			6	4	2.5	5.5	4.5	3.5	2.5	1.5	3.5	2.5	2	1		
1604.8	BkW			0.25	0.32	0.30	0.41	0.48	0.51	0.55	0.63	0.67	0.71	0.80	0.84		
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C	C		
	RPM			392	440	485	529	566	601	633	666	693	720	747	771		
	Turns Open			5.5	4	2.5	5.5	4.5	3.5	2.5	1.5	3	2.5	2	1		
1699.2	BkW			0.27	0.34	0.34	0.44	0.50	0.54	0.59	0.67	0.71	0.76	0.84			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			395	444	488	530	568	603	636	668	697	723	751			
	Turns Open			5.5	4	2.5	5.5	4	3.5	2.5	1	3	2.5	1.5			
1793.6	BkW			0.29	0.37	0.39	0.47	0.53	0.57	0.62	0.70	0.76	0.81	0.89			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			399	447	491	532	571	606	639	671	700	727	754			
	Turns Open			5.5	3.5	2	5	4	3	2	1	3	2	1.5			
1888.0	BkW			0.32	0.39	0.43	0.50	0.56	0.60	0.66	0.74	0.80	0.86	0.94			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			403	450	493	534	573	608	641	673	703	730	757			
	Turns Open			5	3.5	2	5	4	3	2	1	2.5	2	1.5			
1982.4	BkW		0.24	0.36	0.43	0.51	0.55	0.61	0.66	0.73	0.81	0.88	0.96	1.03			
	Sheave/Mtr		B	B	B	B	A	A	A	A	A	C	C	C			
	RPM		362	410	457	499	537	577	612	647	678	710	737	764			
	Turns Open		6	5	3.5	2	5	3.5	3	2	1	2.5	2	1			
2076.8	BkW		0.34	0.42	0.47	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.03	1.11			
	Sheave/Mtr		B	B	B	B	A	A	A	A	C	C	C	C			
	RPM		375	424	467	507	548	584	621	653	684	716	743	772			
	Turns Open		6	4.5	3	1.5	4.5	3.5	2.5	1.5	3.5	2.5	1.5	1			
2171.2	BkW		0.36	0.43	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.03	1.11				
	Sheave/Mtr		B	B	B	B	A	A	A	A	C	C	C				
	RPM		387	435	476	518	555	590	627	659	692	721	751				
	Turns Open		5.5	4	3	1.5	4.5	3.5	2.5	1.5	3	2.5	1.5				
2265.6	BkW		0.43	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.03	1.11	1.18				
	Sheave/Mtr		B	B	B	A	A	A	A	A	C	C	C				
	RPM		403	446	485	527	563	600	633	665	697	726	756				
	Turns Open		5.5	4	2.5	5.5	4.5	3	2.5	1	3	2	1.5				
2360.0	BkW	0.42	0.46	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.11	1.18	1.26				
	Sheave/Mtr	B	B	B	B	A	A	A	A	A	C	C	C				
	RPM	362	411	452	495	532	567	604	636	670	700	729	759				
	Turns Open	6	5	3.5	2	5.5	4	3	2	1	3	2	1				
2454.4	BkW	0.43	0.51	0.64	0.72	0.79	0.87	0.94	1.02	1.09	1.17	1.24	1.32				
	Sheave/Mtr	B	B	B	B	A	A	A	A	C	C	C	C				
	RPM	377	420	460	500	536	570	606	638	671	701	729	759				
	Turns Open	6	4.5	3.5	2	5	4	3	2	4	2.5	2	1				
2548.8	BkW	0.49	0.57	0.64	0.72	0.79	0.88	0.96	1.03	1.11	1.18	1.26	1.33				
	Sheave/Mtr	B	B	B	B	A	A	A	A	C	C	C	C				
	RPM	381	423	463	504	539	576	609	641	674	703	734	762				
	Turns Open	5.5	4.5	3	1.5	5	3.5	2.5	2	3.5	2.5	1.5	1				
2643.2	BkW	0.51	0.58	0.66	0.73	0.81	0.96	1.03	1.11	1.18	1.26	1.33					
	Sheave/Mtr	B	B	B	B	A	A	A	A	C	C	C					
	RPM	390	431	474	510	545	581	613	647	677	706	737					
	Turns Open	5.5	4	3	1.5	5	3.5	2.5	1.5	3.5	2.5	1.5					
2737.6	BkW	0.58	0.66	0.73	0.81	0.88	0.96	1.11	1.18	1.26	1.33	1.41					
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C					
	RPM	399	440	481	517	551	586	618	651	681	710	740					
	Turns Open	5	4	2.5	5.5	4.5	3.5	2.5	1.5	3.5	2	1.5					
2832.0	BkW	0.64	0.73	0.81	0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.56					
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C					
	RPM	412	455	492	526	563	595	628	658	687	718	745					
	Turns Open	5	3.5	2	5.5	4	3	2	1	3	2	1					

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 192 Blower Performance

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
1699.2	BkW			0.27	0.34	0.34	0.44	0.50	0.54	0.59	0.67	0.71	0.76	0.84			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			395	444	488	530	568	603	636	668	697	723	751			
	Turns Open			5.5	4	2.5	5.5	4	3.5	2	1	3	2.5	1.5			
1793.6	BkW			0.29	0.37	0.39	0.47	0.53	0.57	0.62	0.70	0.76	0.81	0.89			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			399	447	491	532	571	606	639	671	700	727	754			
	Turns Open			5.5	4	2.5	5.5	4	3	2	1	3	2	1.5			
1888.0	BkW			0.32	0.39	0.43	0.50	0.56	0.60	0.66	0.74	0.80	0.86	0.94			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			403	450	493	534	573	608	641	673	703	730	757			
	Turns Open			5.5	3.5	2	5	4	3	2	1	2.5	2	1.5			
1982.4	BkW			0.36	0.43	0.51	0.55	0.61	0.66	0.73	0.81	0.88	0.96	1.03			
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C			
	RPM			410	457	499	537	577	612	647	678	710	737	764			
	Turns Open			5	3.5	2	5	3.5	3	1.5	1	2.5	2	1			
2076.8	BkW		0.34	0.42	0.47	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.03	1.11			
	Sheave/Mtr		B	B	B	B	A	A	A	A	C	C	C	C			
	RPM		375	424	467	507	548	584	621	653	684	716	743	772			
	Turns Open		6	4.5	3	1.5	5	3.5	2.5	1.5	3.5	2.5	1.5	1			
2171.2	BkW		0.36	0.43	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.03	1.11				
	Sheave/Mtr		B	B	B	A	A	A	A	A	C	C	C				
	RPM		387	435	476	518	555	590	627	659	692	721	751				
	Turns Open		6	4	3	6	4.5	3.5	2.5	1.5	3	2.5	1.5				
2265.6	BkW		0.43	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.03	1.11	1.18				
	Sheave/Mtr		B	B	B	A	A	A	A	A	C	C	C				
	RPM		403	446	485	527	563	600	633	665	697	726	756				
	Turns Open		5.5	4	2.5	5.5	4.5	3.5	2.5	1	3	2	1.5				
2360.0	BkW	0.42	0.46	0.51	0.58	0.66	0.73	0.81	0.88	0.96	1.11	1.18	1.26				
	Sheave/Mtr	B	B	B	B	A	A	A	A	A	C	C	C				
	RPM	362	411	452	495	532	567	604	636	670	700	729	759				
	Turns Open	6	5	3.5	2	5.5	4	3	2	1	3	2	1				
2454.4	BkW	0.43	0.51	0.64	0.72	0.79	0.87	0.94	1.02	1.09	1.17	1.24	1.32				
	Sheave/Mtr	B	B	B	B	A	A	A	A	C	C	C	C				
	RPM	377	420	460	500	536	570	606	638	671	701	729	759				
	Turns Open	6	4.5	3.5	2	5	4	3	2	3.5	2.5	2	1				
2548.8	BkW	0.49	0.57	0.64	0.72	0.79	0.88	0.96	1.03	1.11	1.18	1.26	1.33				
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C	C				
	RPM	381	423	463	504	539	576	609	641	674	703	734	762				
	Turns Open	6	4.5	3	6	5	3.5	3	2	3.5	2.5	2	1				
2643.2	BkW	0.51	0.58	0.66	0.73	0.81	0.96	1.03	1.11	1.18	1.26	1.33					
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C					
	RPM	390	431	474	510	545	581	613	647	677	706	737					
	Turns Open	5.5	4.5	3	6	4.5	3.5	3	1.5	3.5	2.5	1.5					
2737.6	BkW	0.58	0.66	0.73	0.81	0.88	0.96	1.11	1.18	1.26	1.33	1.41					
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C					
	RPM	399	440	481	517	551	586	618	651	681	710	740					
	Turns Open	5.5	4	2.5	5.5	4.5	3.5	2.5	1.5	3	2.5	1.5					
2832.0	BkW	0.64	0.73	0.81	0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.56					
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C					
	RPM	412	455	492	526	563	595	628	658	687	718	745					
	Turns Open	5	3.5	2	5.5	4	3	2	1	3	2	1.5					
2926.4	BkW	0.66	0.79	0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.48	1.56					
	Sheave/Mtr	B	B	B	A	A	A	A	A	C	C	C					
	RPM	421	459	499	533	569	600	633	663	691	722	749					
	Turns Open	4.5	3.5	2	5	4	3	2	1	2.5	2	1.5					
3020.8	BkW	0.73	0.81	0.96	1.03	1.11	1.26	1.33	1.41	1.48	1.56	1.71					
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C					
	RPM	441	478	513	549	581	614	644	672	703	730	759					
	Turns Open	4	2.5	6	4.5	3.5	3	1.5	3.5	2.5	2	1					
3115.2	BkW	0.81	0.96	1.03	1.11	1.24	1.33	1.41	1.48	1.56	1.71	1.84					
	Sheave/Mtr	B	B	A	A	A	A	A	C	C	C	C					
	RPM	456	495	529	561	595	625	656	685	712	741	767					
	Turns Open	3.5	2	5.5	4	3	2.5	1	3.5	2.5	2	1					
3209.6	BkW	0.94	1.03	1.11	1.18	1.26	1.41	1.48	1.56	1.71	1.78	1.86					
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C					
	RPM	471	506	539	574	604	633	664	692	721	747	773					
	Turns Open	3	6	5	3.5	3	2	1	3	2	2	1					
3304.0	BkW	0.96	1.11	1.18	1.26	1.41	1.48	1.56	1.71	1.84	1.93						
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C						
	RPM	486	520	555	586	615	647	674	704	730	756						
	Turns Open	2.5	5.5	4.5	3	2.5	1.5	1	3	2	1.5						

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

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Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Blower Performance

TLV 240 Blower Performance

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
2171.2	BkW				0.39	0.45	0.54	0.60	0.69	0.75	0.84	0.90	0.96	1.05	1.11	1.20	1.26
	Sheave/Mtr				B	B	B	A	A	A	A	A	A	C	C	C	C
	RPM				423	466	503	543	580	616	649	682	712	742	770	797	822
	Turns Open				6	5	3.5	6	5	4	3	2	1	4.5	4	3	2.5
2265.6	BkW				0.45	0.54	0.60	0.69	0.75	0.84	0.90	1.05	1.05	1.14	1.20	1.35	1.41
	Sheave/Mtr				B	B	B	A	A	A	A	A	A	C	C	C	C
	RPM				439	481	517	555	592	626	659	691	722	751	779	805	831
	Turns Open				6	4.5	3	5.5	4.5	3.5	2.5	1.5	1	4.5	3.5	3	2
2360.0	BkW				0.51	0.60	0.66	0.75	0.81	0.90	0.96	1.11	1.20	1.26	1.35	1.41	1.50
	Sheave/Mtr				B	B	A	A	A	A	A	A	C	C	C	C	C
	RPM				455	496	530	567	603	637	669	701	730	759	787	813	839
	Turns Open				5.5	4	6	5	4	3	2	1.5	5	4	3.5	2.5	1.5
2454.4	BkW		0.51	0.60	0.66	0.75	0.81	0.90	0.96	1.11	1.20	1.26	1.35	1.41	1.50	1.56	1.56
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	A	C	C	C	C	C
	RPM		430	471	506	544	579	614	647	679	710	739	768	795	822	847	847
	Turns Open		6	4.5	3.5	6	5	3.5	3	2	1	5	4	3	2	1.5	1.5
2548.8	BkW		0.60	0.66	0.75	0.81	0.90	0.96	1.11	1.20	1.26	1.35	1.41	1.50	1.56	1.65	1.65
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		446	486	520	556	591	625	657	689	719	748	776	803	830	855	855
	Turns Open		6	4	3	5.5	4.5	3.5	2.5	1.5	5.5	4.5	3.5	3	2	1	1
2643.2	BkW		0.60	0.66	0.75	0.81	0.90	0.96	1.05	1.20	1.26	1.35	1.41	2.00	2.08	2.20	2.40
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		421	462	501	534	569	603	636	668	698	728	757	785	812	838	860
	Turns Open		6	5	3.5	6	5	4	3	2	1.5	5	4	3.5	2.5	1.5	1.0
2737.6	BkW		0.66	0.75	0.81	0.90	0.96	1.05	1.11	1.26	1.35	1.41	1.50	2.08	2.28	2.40	2.48
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		438	478	515	547	582	615	647	678	708	737	765	793	819	845	868
	Turns Open		6	4.5	3	5.5	4.5	3.5	3	2	1	5	4	3.0	2.5	1.5	1.0
2832.0	BkW		0.73	0.81	0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.56	1.63	2.28	2.38	2.48	2.68
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		453	491	529	563	595	626	659	689	717	745	774	801	826	851	877
	Turns Open		5.5	4	2.5	5.5	4.5	3.5	2.5	1.5	1	4.5	3.5	3.0	2.0	1.5	0.5
2926.4	BkW		0.73	0.81	0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.56	1.63	1.71	2.38	2.48	2.68
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		431	469	504	542	575	607	637	670	699	726	754	783	809	834	859
	Turns Open		6	4	3.5	6	5	4	3	2	1.5	5.5	4.5	3.5	2.5	2.0	1.0
3020.8	BkW		0.81	0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.56	1.63	1.71	1.86	2.58	2.68	2.88
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		448	485	520	556	588	619	649	680	708	736	765	791	817	841	868
	Turns Open		5.5	4.5	3	5.5	4.5	3.5	3	2	1	5	4	3	2.5	1.5	1
3115.2	BkW		0.88	0.96	1.03	1.11	1.26	1.33	1.41	1.56	1.63	1.71	1.86	1.93	2.68	2.88	3.08
	Sheave/Mtr		B	B	A	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		464	500	537	570	601	631	662	691	718	745	774	799	824	849	875
	Turns Open		5	4	6	5	4.5	3.5	2.5	1.5	1	4.5	3.5	3	2	1.5	0.5
3209.6	BkW		0.96	1.03	1.11	1.26	1.33	1.41	1.56	1.63	1.71	1.86	1.93	2.00	2.88	2.98	3.08
	Sheave/Mtr		B	B	A	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		480	515	551	583	613	642	674	701	728	754	783	808	833	857	882
	Turns Open		4.5	3	5.5	4.5	4	3	2	1.5	5	4.5	3.5	2.5	2	1	0.5
3304.0	BkW		1.03	1.11	1.26	1.33	1.41	1.56	1.63	1.71	1.86	1.93	2.00	2.15	3.08	3.18	3.28
	Sheave/Mtr		B	B	A	A	A	A	A	A	A	C	C	C	C	C	C
	RPM		496	530	565	596	625	654	684	711	738	766	792	816	841	867	890
	Turns Open		4	2.5	5.5	4	3.5	2.5	1.5	1	5	4	3	2.5	1.5	1	0
3398.4	BkW		1.11	1.26	1.33	1.41	1.56	1.63	1.71	1.86	2.00	2.08	2.15	2.30	3.18	3.28	3.48
	Sheave/Mtr		B	A	A	A	A	A	A	C	C	C	C	C	C	C	C
	RPM		511	544	578	608	637	668	695	722	748	776	800	825	849	874	897
	Turns Open		3.5	6	5	4	3	2	1.5	5.5	4.5	3.5	3	2	1.5	0.5	0
3492.8	BkW		1.26	1.33	1.41	1.56	1.71	1.86	2.00	2.08	2.15	2.30	2.45	3.38	3.48		
	Sheave/Mtr		B	A	A	A	A	A	A	C	C	C	C	C	C		
	RPM		526	561	592	621	649	679	706	732	758	785	809	833	857	882	
	Turns Open		3	5.5	4.5	3.5	3	2	1	5	4	3.5	2.5	2	1	0.5	

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

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Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Blower Performance

TLV 240 Blower Performance

Table Continued from Previous Page

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
3587.2	BkW	1.33	1.41	1.56	1.63	1.71	1.86	2.00	2.08	2.15	2.30	2.45	2.53	2.60	2.75		
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C	C	C	C		
	RPM	544	575	605	633	661	691	717	742	767	794	818	842	867	890		
	Turns Open	6	5	4	3	2.5	1.5	1	4.5	4	3	2.5	1.5	1	0		
3681.6	BkW	1.41	1.56	1.71	1.78	1.86	2.00	2.15	2.23	2.30	2.45	2.60	2.68	2.75	2.90		
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	C	C	C	C		
	RPM	555	589	618	646	676	702	728	753	779	803	827	850	875	898		
	Turns Open	5.5	4.5	3.5	2.5	2	1	5	4.5	3.5	2.5	2	1	0.5	0		
3776.0	BkW	1.56	1.63	1.71	1.86	2.00	2.15	2.23	2.30	2.45	2.60	2.68	2.75	2.90	3.05		
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	C	C	C	C		
	RPM	572	601	630	657	686	712	737	762	789	812	836	859	883	905		
	Turns Open	5	4	3	2.5	1.5	1	4.5	4	3	2.5	1.5	1	0.5	0		
3870.4	BkW	1.71	1.78	1.86	2.00	2.15	2.23	2.30	2.45	2.60	2.75	2.83	2.90	3.05			
	Sheave/Mtr	A	A	A	A	A	C	C	C	C	C	C	C	C	C		
	RPM	589	617	645	672	700	726	751	775	801	824	847	872	894			
	Turns Open	4.5	3.5	3	2	1	5	4.5	3.5	2.5	2	1.5	0.5	0			
3964.8	BkW	1.86	1.93	2.00	2.15	2.30	2.38	2.45	2.60	2.75	2.99	3.05	3.13	3.20			
	Sheave/Mtr	A	A	A	A	A	C	C	C	C	C	C	C	C	C		
	RPM	605	633	660	689	714	739	763	790	813	836	858	882	904			
	Turns Open	4	3	2.5	1.5	1	5	4	3	2.5	1.5	1	0.5	0			
4059.2	BkW	1.93	2.00	2.15	2.30	2.45	2.53	2.60	2.75	2.99	3.05	3.20	3.35				
	Sheave/Mtr	A	A	A	A	C	C	C	C	C	C	C	C	C	C		
	RPM	621	649	675	703	728	752	776	802	827	847	869	893				
	Turns Open	3.5	2.5	2	1	5	4.5	3.5	2.5	2	1.5	1	0				
4153.6	BkW	2.08	2.15	2.30	2.45	2.60	2.75	2.83	2.99	3.05	3.20	3.35	3.50				
	Sheave/Mtr	A	A	A	C	C	C	C	C	C	C	C	C	C	C		
	RPM	637	664	690	717	742	766	791	814	836	858	882	904				
	Turns Open	3	2	1.5	5.5	4.5	4	3	2.5	2	1	0.5	0				
4248.0	BkW	2.23	2.30	2.45	2.60	2.75	2.90	3.05	3.13	3.20	3.35	3.50					
	Sheave/Mtr	A	A	A	C	C	C	C	C	C	C	C	C	C	C		
	RPM	653	679	707	731	755	779	804	826	848	870	893					
	Turns Open	2.5	1.5	1	5	4	3.5	3	2	1.5	1	0					

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Blower Performance

TLV 300 Blower Performance

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
2643.2	BkW						0.69	0.75	0.84	0.99	1.05	1.14	1.29	1.44	1.59	1.74	1.88
	Sheave/Mtr						B	B	B	A	A	A	A	A	A	C	C
	RPM						533	572	606	640	676	712	746	783	821	859	901
	Turns Open						5.5	4	3	6	4.5	3.5	2	1	0	1.5	0.5
2737.6	BkW						0.75	0.84	0.90	1.05	1.14	1.20	1.35	1.50	1.62	1.80	1.94
	Sheave/Mtr						B	B	B	A	A	A	A	A	C	C	C
	RPM						544	582	619	652	686	719	754	789	823	860	902
	Turns Open						5	4	2.5	5.5	4	3	2	0.5	2.5	1.5	0
2832.0	BkW					0.75	0.84	0.90	1.05	1.14	1.20	1.35	1.50	1.59	1.65	1.88	2.03
	Sheave/Mtr						B	B	B	A	A	A	A	A	C	C	C
	RPM						521	558	595	628	663	697	728	762	796	828	863
	Turns Open						6	4.5	3	2	5	4	2.5	1.5	0.5	2	1
2926.4	BkW						0.84	0.90	1.05	1.11	1.20	1.29	1.44	1.56	1.65	1.80	1.94
	Sheave/Mtr						B	B	B	A	A	A	A	A	A	C	C
	RPM						536	572	608	640	674	705	737	769	799	832	866
	Turns Open						5.5	4	3	6	4.5	3.5	2.5	1.5	0	2	1
3020.8	BkW						0.90	0.99	1.11	1.20	1.35	1.41	1.50	1.71	1.80	1.94	2.09
	Sheave/Mtr						B	B	B	A	A	A	A	A	A	C	C
	RPM						548	585	618	652	685	715	747	778	807	836	868
	Turns Open						5	3.5	2.5	5.5	4	3	2	1	0	2	1
3115.2	BkW				0.90	0.96	1.05	1.20	1.29	1.41	1.56	1.65	1.80	2.48	2.68	2.88	
	Sheave/Mtr				B	B	B	A	A	A	A	A	A	C	C	C	
	RPM				522	562	599	631	664	694	725	756	784	815	845	874	
	Turns Open				6	4.5	3	6	5	4	3	1.5	1	2.5	1.5	0.5	
3209.6	BkW				0.96	1.05	1.14	1.26	1.35	1.50	1.65	1.71	1.86	2.68	2.88	3.08	
	Sheave/Mtr				B	B	B	A	A	A	A	A	A	C	C	C	
	RPM				537	576	612	643	676	705	736	763	793	823	850	880	
	Turns Open				5.5	4	2.5	5.5	4.5	3.5	2.5	1.5	0.5	2.5	1.5	0.5	
3304.0	BkW				1.05	1.14	1.20	1.35	1.50	1.56	1.71	1.86	2.00	2.80	3.00	3.20	
	Sheave/Mtr				B	B	B	A	A	A	A	A	A	C	C	C	
	RPM				551	589	622	655	685	716	746	776	802	829	858	886	
	Turns Open				5	3.5	2	5	4	3	2	1	0	2.0	1.0	0.5	
3398.4	BkW			1.05	1.11	1.20	1.35	1.50	1.56	1.71	1.86	1.94	2.09	2.88	3.08	3.28	
	Sheave/Mtr			B	B	B	A	A	A	A	A	A	A	C	C	C	
	RPM			526	565	600	634	665	696	727	754	783	809	837	865	891	
	Turns Open			6	4.5	3	6	5	4	3	2	1	0	2.0	1.0	0	
3492.8	BkW			1.11	1.26	1.35	1.41	1.56	1.71	1.86	1.94	2.00	2.15	3.08	3.28	3.48	
	Sheave/Mtr			B	B	B	A	A	A	A	A	A	C	C	C	C	
	RPM			541	579	613	647	677	707	737	764	793	818	846	871	898	
	Turns Open			5	4	2.5	5.5	4.5	3.5	2.5	1.5	0.5	2.5	1.5	0.5	0	
3587.2	BkW			1.26	1.33	1.41	1.56	1.71	1.86	1.93	2.00	2.15	2.30	3.28	3.48	3.68	
	Sheave/Mtr			B	B	B	A	A	A	A	A	C	C	C	C	C	
	RPM			554	591	626	659	688	718	746	774	802	829	855	879	905	
	Turns Open			5	3.5	2	5	4	3	2	1	0	2	1.5	0.5	0	
3681.6	BkW		1.18	1.26	1.41	1.56	1.71	1.78	1.86	2.00	2.15	2.30	2.45	3.48	3.68		
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	A	C	C	C		
	RPM		531	569	605	639	669	702	729	757	785	811	838	862	887		
	Turns Open		6	4.5	3	6	5	3.5	3	2	1	0	2	1	0.5		
3776.0	BkW		1.26	1.41	1.56	1.71	1.78	1.86	2.00	2.15	2.30	2.45	2.53	3.48	3.68		
	Sheave/Mtr		B	B	B	A	A	A	A	A	A	C	C	C	C		
	RPM		545	582	618	651	683	710	739	767	794	821	845	870	895		
	Turns Open		5	4	2.5	5.5	4.5	3.5	2.5	1.5	0.5	2.5	1.5	1	0		
3870.4	BkW	1.26	1.41	1.56	1.63	1.71	1.86	2.00	2.15	2.30	2.45	2.53	2.60	3.68	3.88		
	Sheave/Mtr	B	B	B	B	A	A	A	A	A	A	C	C	C	C		
	RPM	523	560	596	631	661	692	722	750	778	804	831	854	879	904		
	Turns Open	6	4.5	3.5	2	5	4	3	2	1	0	2	1.5	0.5	0		
3964.8	BkW	1.41	1.48	1.56	1.71	1.86	2.00	2.15	2.30	2.38	2.45	2.60	2.75	3.88	4.08		
	Sheave/Mtr	B	B	B	A	A	A	A	A	A	A	C	C	C	C		
	RPM	538	574	609	640	673	703	733	761	788	812	838	863	888	912		
	Turns Open	5.5	4	3	6	4.5	3.5	2.5	1.5	1	0	2	1	0.5	0		
4059.2	BkW	1.41	1.56	1.71	1.86	2.00	2.15	2.30	2.38	2.45	2.60	2.75	2.90	3.05			
	Sheave/Mtr	B	B	B	A	A	A	A	A	A	C	C	C	C			
	RPM	553	588	620	653	685	715	744	771	796	822	847	872	896			
	Turns Open	5	3.5	2.5	5.5	4	3	2.5	1.5	0.5	2.5	1.5	1	0			

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

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Tranquility® Large (TL) Series

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Blower Performance

TLV 300 Blower Performance

Table Continued from Previous Page

All Data is Wet Coil

Airflow l/s	Pa	Airflow (l/s) at External Static Pressure (Pa)															
		0	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375
4153.6	BkW	1.56	1.71	1.86	2.00	2.15	2.30	2.38	2.45	2.60	2.75	2.90	3.05	3.20			
	Sheave/Mtr	B	B	A	A	A	A	A	A	A	C	C	C	C			
	RPM	568	602	633	666	697	726	755	782	806	832	857	881	904			
	Turns Open	4.5	3	6	5	4	3	2	1	0	2	1.5	0.5	0			
4248.0	BkW	1.71	1.80	1.94	2.09	2.24	2.39	2.54	2.69	2.84	2.99	3.14	3.29				
	Sheave/Mtr	B	B	A	A	A	A	A	A	C	C	C	C				
	RPM	581	613	646	678	706	735	763	791	817	842	867	889				
	Turns Open	4	2.5	5.5	4.5	3.5	2.5	1.5	1	2.5	2	1	0				
4342.4	BkW	1.78	1.86	2.00	2.15	2.30	2.45	2.60	2.75	2.90	3.05	3.20	3.35				
	Sheave/Mtr	B	B	A	A	A	A	A	A	C	C	C	C				
	RPM	598	623	656	687	715	744	772	799	825	850	872	896				
	Turns Open	3.5	2.5	5	4	3	2.5	1	0.5	2	1.5	1	0				
4436.8	BkW	1.86	2.00	2.15	2.30	2.45	2.60	2.75	2.90	3.05	3.20	3.35					
	Sheave/Mtr	B	A	A	A	A	A	A	A	C	C	C					
	RPM	605	637	666	697	727	755	783	809	835	858	882					
	Turns Open	3	6	5	4	3	2	1	0	2	1.5	0.5					
4531.2	BkW	2.00	2.15	2.30	2.45	2.60	2.75	2.90	3.05	3.20	3.35	3.50					
	Sheave/Mtr	B	A	A	A	A	A	A	C	C	C	C					
	RPM	618	647	678	708	738	766	793	819	844	867	891					
	Turns Open	2.5	5.5	4.5	3.5	2.5	1.5	0.5	2.5	1.5	1	0.5					
4625.6	BkW	2.15	2.30	2.45	2.60	2.75	2.90	3.05	3.20	3.35	3.50	3.65					
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C					
	RPM	631	662	690	720	749	777	803	827	852	877	900					
	Turns Open	6	5	4	3	2	1	0	2	1.5	0.5	0					
4720.0	BkW	2.30	2.45	2.60	2.75	2.90	3.05	3.20	3.35	3.50	3.65						
	Sheave/Mtr	A	A	A	A	A	A	A	C	C	C	C					
	RPM	642	672	702	731	760	785	811	837	862	886						
	Turns Open	6	4.5	3.5	2.5	2	1	0	2	1	0.5						
4814.4	BkW	2.45	2.60	2.75	2.90	3.05	3.20	3.35	3.50	3.65	3.80						
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	C	E					
	RPM	655	685	714	743	769	798	822	847	872	896						
	Turns Open	5.5	4	3	2	1.5	0.5	2.5	1.5	0.5	0						
4908.8	BkW	2.60	2.75	2.90	3.05	3.20	3.35	3.50	3.65	3.80							
	Sheave/Mtr	A	A	A	A	A	A	C	C	C	E						
	RPM	668	697	726	752	782	806	832	857	882							
	Turns Open	5	4	2.5	2	1	0	2	1	0.5							
5003.2	BkW	2.75	2.90	3.05	3.20	3.35	3.50	3.65	3.80	3.95							
	Sheave/Mtr	A	A	A	A	A	C	C	E	E							
	RPM	680	709	737	763	790	817	842	867	889							
	Turns Open	4.5	3.5	2.5	1.5	0.5	2.5	1.5	1	0							
5097.6	BkW	2.90	3.05	3.20	3.35	3.50	3.65	3.80	3.95	4.10							
	Sheave/Mtr	A	A	A	A	A	C	E	E	E							
	RPM	691	717	745	772	799	825	850	873	897							
	Turns Open	4	3	2	1	0	2	1.5	0.5	0							
5192.0	BkW	3.05	3.20	3.35	3.50	3.65	3.80	3.95	4.10								
	Sheave/Mtr	A	A	A	A	A	E	E	E								
	RPM	704	729	756	783	810	836	859	883								
	Turns Open	3.5	2.5	1.5	1	0	1.5	1	0.5								

A = Standard Static/Standard Motor, B = Low Static/Standard Motor, C = High Static/Standard Motor, E = High Static/Large Motor.

Unit factory shipped with standard static sheave and drive at 2.5 turns open. Other speeds require field selection.

For applications requiring higher static pressures, contact your local representative. Performance data does not include drive losses and is based on sea level conditions.

Do not operate in black regions. All airflow is rated at lowest Voltage if unit is dual Voltage rated, i.e. 208V for 208-230V units.

Unit Commissioning & Operating Conditions

Environment - This unit is designed for indoor installation only. Do not install in an area subject to freezing or where humidity levels can cause cabinet condensation.

Power Supply - A voltage variation of +/- 10% of nameplate utilization voltage is acceptable.

Operation and performance is primarily dependent upon return air temperature, airflow, water temperature, water flow rate and ambient air temperature. This water to air heat pump is capable of operating over a wide temperature range and with flow rates of between .1 l/s and .19 l/s per 3.5 kW, however usually no more than one of these factors may be at a minimum or maximum level at a time.

The commissioning table indicates air and water temperatures which are suitable for initial unit commissioning in an environment where the flow rate and water temperature is not yet stable and to avoid nuisance shut down of the units freeze and refrigerant pressure safeties.

The operating table indicates the maximum and minimum ranges of the unit.

For more specific unit performance reference the product catalog, the submittal data sheets or contact your supplier for assistance.

Table 6: Building Commissioning

BUILDING COMMISSIONING		
	ALL TLV MODELS	
	Cooling °C	Heating °C
AMBIENT MIN - MAX DB	7-43	4.5-29
RETURN AIR MIN DB/WB	10/7	4.5
RETURN AIR MAX DB/WB	43/28	29
STANDARD UNIT ENTERING WATER MIN* - MAX	4.5-49	16-43
EXTENDED RANGE UNIT** ENTERING WATER MIN* - MAX	-1-49	-6.7-43

*- Requires optional insulation package when operating below the dew point

** - Requires antifreeze, optional insulation package and jumper clipped.

Table 6A: Unit Operating Limits

UNIT OPERATING LIMITS		
	All TLV Models	
	Cooling °C	Heating °C
AMBIENT MIN - MAX DB	10-38	10-29
RETURN AIR MIN DB/WB	18/15.5	16
RETURN AIR MAX DB/WB	35/24	27
STANDARD UNIT ENTERING WATER MIN* - MAX	10-49	16-43
EXTENDED RANGE UNIT** ENTERING WATER MIN* - MAX	-1-49	-6.7-43

*- Requires optional insulation package when operating below the dew point

** - Requires antifreeze, optional insulation package and jumper clipped.

Tranquility® Large (TL) Series

Rev.: 5 February, 2016

Piping System Cleaning & Flushing

⚠ CAUTION! ⚠

CAUTION! To avoid possible damage to a plastic (PVC) piping system, do not allow temperatures to exceed 43°C.

⚠ CAUTION! ⚠

CAUTION! DO NOT use 'stop leak' or any similar chemical agent in this system. Addition of these chemicals to the loop water will foul the system and inhibit unit operation.

Note: ClimateMaster strongly recommends all piping connections, both internal and external to the unit, be pressure tested for leakage by an appropriate method prior to any finishing of the interior space or before access to all connections is limited. ClimateMaster will not be responsible or liable for damages from water leaks due to inadequate or a lack of pressurized leak testing during installation.

Cleaning and flushing of the WLHP piping system is the single most important step to ensure proper start-up and continued efficient operation of the system.

Follow the instructions below to properly clean and flush the system:

1. Verify electrical power to the unit is disconnected.
2. Install the system with the supply hose connected directly to the return riser valve. Use a single length of flexible hose.
3. Open all air vents. Fill the system with the water. DO NOT allow system to overflow. Bleed all air from the system. Pressurize and check the system for leaks and repair appropriately.
4. Verify all strainers are in place. (ClimateMaster recommends a strainer with a #20 stainless steel wire mesh.) Start the pumps, and systematically check each vent to ensure all air is bled from the system.
5. Verify make-up water is available. Adjust make-up water appropriately to replace the air which was bled from the system. Check and adjust the water/air level in the expansion tank.
6. Set the boiler to raise the loop temperature to approximately 29°C. Open the a drain at the lowest point in the system. Adjust the make-up water replacement rate to equal the rate of bleed.
7. Refill the system and add trisodium phosphate in a proportion of approximately 1/2 kg per 750 L of water (or other equivalent approved cleaning agent). Reset the boiler to raise the loop temperature to about 38°C. Circulate the solution for a minimum of 8 to 24 hours. At the end of this period, shut off the circulating pump and drain the solution. Repeat system cleaning if desired.
8. When the cleaning process is complete, remove the short-circuited hoses. Reconnect the hoses to the proper supply, and return the connections to each of the units. Refill the system and bleed off all air.
9. Test the system pH with litmus paper. The system water should be slightly alkaline (pH 7.5-8.5). Add chemicals, as appropriate, to maintain acidity levels.
10. When the system is successfully cleaned, flushed, refilled and bled, check the main system panels, safety cutouts and alarms. Set the controls to properly maintain loop temperatures.

Unit & System Checkout

⚠ WARNING! ⚠

WARNING! Polyolester Oil, commonly known as POE oil, is a synthetic oil used in many refrigeration systems including those with HFC-410A refrigerant. POE oil, if it ever comes in contact with PVC or CPVC piping, may cause failure of the PVC/CPVC. PVC/CPVC piping should never be used as supply or return water piping with water source heat pump products containing HFC-410A as system failures and property damage may result.

BEFORE POWERING SYSTEM, please check the following:

UNIT CHECKOUT

- ❑ Line Voltage and Wiring: Ensure Voltage is within an acceptable range for the unit and wiring and fuses/breakers are properly sized. Low voltage wiring is complete.
- ❑ Unit Control Transformer: Ensure transformer has properly selected control voltage tap. 380-420V units are factory wired for 380V operation unless specified otherwise.
- ❑ Balancing/Shutoff Valves: Ensure all isolation valves are open (after system flushing - see System Checkout) and water control valves wired and open or coax may freeze and burst.
- ❑ Entering Water and Air: Ensure entering water and air temperatures are within operating limits of Table 6.
- ❑ Low Water Temperature Cutout: Verify low water temperature cut-out on CXM/DXM is properly set.
- ❑ Unit Blower Wheel: Manually rotate blower wheel to verify free rotation and ensure that all blower wheels are secured to the blower shaft and centered in housing.
- ❑ Blower Motor: Verify motor bolts are tight. Be sure to remove any shipping supports if needed. DO NOT oil motors upon start-up. Fan motors are pre-oiled at factory.
- ❑ Check shaft pillow blocks, sheave and pulley are tight
- ❑ Verify sheave has been set to turns in design requirement. Record turns on start up log sheet.
- ❑ Verify belt is straight and proper tension
- ❑ Condensate Line: Condensate line is open, trapped, vented, and properly pitched toward drain.
- ❑ Water Flow Balancing: Verify inlet and outlet water temperatures are recorded for each heat pump upon startup. This check can eliminate nuisance trip outs and high velocity water flows that can erode heat exchangers.
- ❑ Unit Air Coil & Filters: Ensure filter is clean and accessible. To obtain maximum performance and avoid possible condensate blow-off the coil should

be cleaned using a 10% solution of dish washing detergent.

- ❑ Unit Controls: Verify CXM or DXM field selection options are proper and complete.
- ❑ ClimaDry® equipped units have a manual air bleed valve at the top of the reheat coil. this valve must be used to bleed the air from the reheat coil after filling the system for ClimaDry® to operate properly.

SYSTEM CHECKOUT

- ❑ System Water Temperature: Check water temperature for proper range and also verify heating and cooling setpoints for proper operation.
- ❑ System pH: System water pH is 7.5 - 8.5. Proper pH promotes longevity of hoses and fittings.
- ❑ System Flushing: Verify all hoses are connected end to end when flushing to ensure debris bypasses unit heat exchanger and water valves etc. Water used in the system must be potable quality initially and clean of dirt, piping slag, and strong chemical cleaning agents. Verify all air is purged from the system. Air in the system can cause poor operation or system corrosion.
- ❑ Cooling Tower/Boiler: Check equipment for proper setpoints and operation.
- ❑ Standby Pumps: Verify the standby pump is properly installed and in operating condition.
- ❑ System Controls: Verify system controls function and operate in the proper sequence.
- ❑ Low Water Temperature Cutout: Verify low water temperature cut-out controls are provided for the outdoor portion of the loop or operating problems will occur.
- ❑ System Control Center: Verify control center and alarm panel for proper setpoints and operation (if used).
- ❑ Miscellaneous: Note any questionable aspects of the installation.
- ❑ Log Data: Record data on startup log sheet in this manual or on web site. keep log for future reference.

⚠ WARNING! ⚠

WARNING! Verify ALL water controls are open and allow water flow prior to engaging the compressor. Freezing of the coax or water lines can permanently damage the heat pump.

⚠ WARNING! ⚠

WARNING! To avoid equipment damage, DO NOT leave system filled in a building without heat during the winter unless antifreeze is added to system water. Condenser coils never fully drain by themselves and will freeze unless winterized with antifreeze.

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Unit Start Up Procedure

⚠ WARNING! ⚠

WARNING! When the disconnect switch is closed, high voltage is present in some areas of the electrical panel. Exercise caution when working with energized equipment.

⚠ CAUTION! ⚠

INSTALLER CAUTION! After making water connections on units equipped with ClimaDry®, ensure the three union nuts on the internal three-way water valve are tight.

1. Turn thermostat fan position to "ON". Blower should start.
2. Balance air flow at registers.
3. Adjust all valves to their full open position. Turn on the line power to all heat pump units.
4. Operate unit in cooling cycle. Room temperature should be approximately 7-38°C DB. For Start-up check, loop water temperature entering the heat pumps should be between 7°C and 43°C.
5. Two factors determine the operating limits of a ClimateMaster TL System— (a) return air temperature, and (b) water temperature. When any one of these factors is at a minimum or maximum level, the other factor must be at normal levels to ensure proper unit operation.
 - a. Adjust the unit thermostat to the warmest position. Slowly reduce thermostat setting until the compressor activates.
 - b. Check for cool air delivery at the unit grille within a few minutes after the unit has begun to operate.

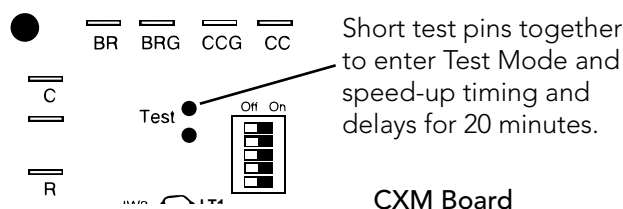
Note: Units have a five minute time delay in the control circuit that can be eliminated on the CXM PCB as shown below in Figure 14. See controls description for detailed features of the control.

- c. Verify that the compressor is on and that the water flow rate is correct by measuring pressure drop through the heat exchanger using the Pete's plugs and comparing to Table 7.
- d. Check the elevation and cleanliness of the condensate lines. Dripping may be a sign of a blocked line. Check that the condensate trap includes a water seal.
- e. Refer to Table 9. Check the temperature of both supply and discharge water. If temperature is within range, proceed with test. If temperature is outside operating range, check cooling refrigerant pressures in Table 8. Verify correct water flow by comparing unit pressure drop across the heat exchanger versus the data in Table 9. Heat of rejection can be calculated and compared to specification catalog.

- f. Check air temperature drop across the coil when compressor is operating. Air temperature should drop between 8°C and 14°C.
- g. Turn thermostat to "OFF" position. A hissing noise indicates proper functioning of the reversing valve.
6. Operate the heat pump in the heating cycle immediately after checking cooling cycle operation. Allow five (5) minutes between tests for pressure to equalize or cycle the reversing valve to equalize.
 - a. Turn thermostat to lowest setting and set thermostat switch to "HEAT" position.
 - b. Slowly turn thermostat to a higher temperature until the compressor activates.
 - c. Check for warm air delivery at the unit grille within a few minutes after the unit has begun to operate.
 - d. Check the temperature of both supply and discharge water. Refer to Table 8. If temperature is within range, proceed with test. If temperature is outside operating range, check heating refrigerant pressures in Table 8.
 - e. Check air temperature rise across the coil when compressor is operating. Air temperature should rise between 11°C and 17°C. Heat of extraction can be calculated and compared to specification catalog.
 - f. Check for vibration, noise, and water leaks.
7. If unit fails to operate, perform troubleshooting analysis (CXM AOM or DXM AOM). If the check described fails to reveal the problem and the unit still does not operate, contact a trained service technician to ensure proper diagnosis and repair of the equipment.
8. When testing is complete, set system to maintain desired comfort level.
9. BE CERTAIN TO FILL OUT AND FORWARD ALL WARRANTY REGISTRATION PAPERS TO CLIMATEMASTER.

Note: If performance during any mode appears abnormal, refer to the troubleshooting section of CXM or DXM AOM. To obtain maximum performance the air coil should be cleaned before start-up. A 10% solution of dishwasher detergent and water is recommended.

Figure 14: Test Mode Pins



Unit Start Up Procedure

Table 7: Coax Water Pressure Drop

Model	l/s	Pressure Drop kPa			
		-1.1	10.0	21.1	32.2
TLV084	0.66	16.5	13.8	8.3	7.6
	1.00	37.9	31.7	23.4	20.7
	1.32	63.4	54.4	42.7	39.3
TLV096	0.76	26.2	21.4	15.8	13.8
	1.13	55.1	46.9	36.5	33.1
	1.51	89.6	77.2	63.4	59.3
TLV120	0.95	14.5	11.7	8.3	6.9
	1.42	36.5	30.3	24.1	22.1
	1.89	64.8	55.8	46.2	42.7
TLV150	1.20	18.6	14.5	10.3	9.0
	1.76	42.7	35.8	28.2	25.5
	2.39	75.8	65.5	53.1	49.6
TLV168	1.32	18.6	15.2	9.6	8.3
	1.98	42.0	35.8	26.2	23.4
	2.65	71.7	61.3	47.5	44.1
TLV192	1.51	28.9	24.1	17.9	15.8
	2.27	62.0	52.4	41.3	37.9
	1.89	100.6	86.8	71.0	66.1
TLV240	2.84	16.5	13.1	9.0	7.6
	3.78	40.7	33.8	26.9	24.8
	2.39	72.3	63.4	51.7	48.2
TLV300	3.53	21.4	16.5	11.7	10.3
	4.79	48.2	40.7	31.7	28.9
	3.78	85.4	73.7	59.9	55.8

CXM/DXM Safety Control Reset - Lockout - In Lockout mode, the Status LED will begin fast flashing. The compressor relay is turned off immediately. Lockout mode can be soft reset via the thermostat "Y" input or can be hard reset via the disconnect. The last fault causing the lockout will be stored in memory and can be viewed by going into test mode.

Fault Retry - In Fault Retry mode, the Status LED begins slow flashing to signal that the control is trying to recover from a fault input. The CXM control will stage off the outputs and then "try again" to satisfy the thermostat "Y" input call. Once the thermostat input calls are satisfied, the control will continue on as if no fault occurred. If 3 consecutive faults occur without satisfying the thermostat "Y" input call, then the control will go to Lockout mode. The last fault causing the lockout will be stored in memory and can be viewed by going into test mode.

Consult the CXM AOM or DXM AOM for complete descriptions.

⚠ CAUTION! ⚠

CAUTION! Do not restart units without inspection and remedy of faulting condition. Equipment damage may occur.

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Start-up Sheet Log

Installer: Complete unit and system checkout and follow unit start-up procedures in the IOM. Use this form to record unit information, temperatures and pressures during start-up. Keep this form for future reference.

Job Name: _____ **Street Address:** _____

Model Number: _____ **Serial Number:** _____

Unit Location in Building: _____

Date: _____ **Sales Order No:** _____

In order to minimize troubleshooting and costly system failures, complete the following checks and data entries before the system is put into full operation.

Externat Static: _____

Sheave Setting: _____ Turns

Temperatures: C

Antifreeze: _____ %

Pressures: kPa

Type: _____

	Cooling Mode		Heating Mode	
Entering Fluid Temperature				
Leaving Fluid Temperature				
Temperature Differential				
Return-Air Temperature	DB	WB	DB	WB
Supply-Air Temperature	DB	WB	DB	WB
Temperature Differential				
Water Coil Heat Exchanger (Water Pressure IN)				
Water Coil Heat Exchanger (Water Pressure OUT)				
Pressure Differential				
Compressor				
Amps				
Volts				
Discharge Line Temperature (After 5 Minutes)				
Motor				
Amps				
Volts				

Allow unit to run 15 minutes in each mode before taking data

Do not connect gage lines

Unit Operating Conditions

Operating Pressure/Temperature tables include the following notes:

- Airflow is at nominal (rated) conditions;
- Entering air is based upon 21°C DB in heating and 27/19°C in cooling;
- Subcooling is based upon head pressure at compressor service port;
- Cooling air and water values can vary greatly with changes in humidity level.

Table 8: Typical Unit Operating Pressures and Temperatures

Entering Water Temp °C	Water Flow l/s	Cooling											
		Suction Pressure kPa		Discharge Pressure kPa		Super-heat °C		Sub-cooling°C		Water Temp Rise °C		Air Temp Drop °C DB	
-1	0.09												
	0.14												
	0.19												
10	0.09	882	1585	1564	1716	5.6	7.8	6.7	11.1	11.7	12.8	11.7	14.4
	0.14	882	896	1468	1612	6.1	9.4	5.6	10.0	8.3	9.4	11.7	14.4
	0.19	854	903	1371	1509	6.7	13.3	4.4	8.9	5.0	6.1	11.7	14.4
21	0.09	903	937	2143	2301	3.9	6.7	6.1	11.1	11.1	12.2	11.1	13.9
	0.14	896	930	2046	2226	4.4	6.1	5.6	8.9	7.8	9.4	11.1	13.9
	0.19	896	951	1950	2191	6.1	7.8	3.9	7.2	5.0	6.7	11.1	13.9
32	0.09	923	965	2673	2949	3.9	5.6	5.6	8.3	10.0	11.7	11.1	13.9
	0.14	916	958	2549	2797	4.4	5.6	5.0	7.2	7.2	9.4	11.1	13.9
	0.19	903	951	2432	2639	4.4	5.6	3.9	6.7	5.0	6.7	10.6	13.9
43	0.09	958	1047	3342	3583	2.8	5.6	5.0	10.6	10.0	11.1	10.6	13.3
	0.14	951	1006	3231	3424	3.3	5.6	3.9	9.4	7.2	8.9	10.6	13.3
	0.19	944	992	3094	3273	3.9	5.6	3.3	7.8	5.0	6.7	10.6	13.3

Entering Water Temp °C	Water Flow l/s	Heating											
		Suction Pressure kPa		Discharge Pressure kPa		Super-heat °C		Sub-cooling °C		Water Temp Drop °C		Air Temp Rise °C DB	
-1	0.09	413	475	2046	2212	5.0	8.3	3.3	7.8	3.9	5.6	10.0	12.8
	0.14	434	496	2074	2239	5.0	8.3	3.3	7.8	2.8	4.4	10.6	12.8
	0.19	462	524	2101	2267	5.0	8.3	3.3	7.8	2.2	3.3	11.7	13.3
10	0.09	606	675	2267	2480	4.4	7.8	2.8	9.4	5.6	7.2	14.4	15.6
	0.14	641	710	2301	2515	4.4	7.8	2.8	9.4	3.9	6.1	15.0	16.7
	0.19	668	744	2336	2556	4.4	7.8	2.8	9.4	2.8	4.4	15.0	17.2
21	0.09	806	889	2474	2715	5.0	7.8	3.9	10.0	7.2	10.6	17.2	18.9
	0.14	868	937	2542	2818	5.0	7.8	3.9	10.0	5.6	8.3	17.8	20.0
	0.19	916	999	2604	2928	5.0	7.8	3.9	10.0	3.9	5.6	18.9	20.6
32	0.09	1089	1164	2735	3039	6.1	9.4	1.7	9.4	9.4	11.1	20.6	22.8
	0.14	1151	1233	2804	3114	6.1	9.4	1.7	9.4	7.2	8.9	21.1	23.3
	0.19	1213	1309	2880	3390	6.1	9.4	1.7	9.4	5.0	6.1	21.7	23.3
43	0.09												
	0.14												
	0.19												

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Preventive Maintenance

Table 9: Water Temperature Change Through Heat Exchanger

Water Flow, l/m	Rise, Cooling °C	Drop, Heating °C
For Closed Loop: Ground Source or Closed Loop Systems at 3.9l/m per kW	5 - 6.7	2.2 - 6.1
For Open Loop: Ground Water Systems at 2.0l/m per kW	10 - 12.8	3.9 - 11.1

Water Coil Maintenance –

(Direct Ground Water Applications Only)

If the installation is performed in an area with a known high mineral content (125 P.P.M. or greater) in the water, it is best to establish with the owner a periodic maintenance schedule so the coil can be checked regularly. Consult the well water applications section of this manual for a more detailed water coil material selection. Should periodic coil cleaning be necessary, use standard coil cleaning procedures which are compatible with either the heat exchanger material or copper water lines. Generally, the more water flowing through the unit the less chance for scaling therefore 2.0 l/m per kW is recommended as a minimum flow.

Water Coil Maintenance –

(All Other Water Loop Applications)

Generally water coil maintenance is not needed however, if the installation is located in a system with a known high dirt or debris content, it is best to establish with the owner a periodic maintenance schedule so the coil can be checked regularly. These dirty installations are a result of the deterioration of iron or galvanized piping or components in the system or open cooling towers requiring heavy chemical treatment and mineral buildup through water use. Should periodic coil cleaning be necessary, use standard coil cleaning procedures which are compatible with both the heat exchanger material and copper water lines. Generally, the more water flowing through the unit, the less chance for scaling, however flow rates over 4.0 l/m per kW can produce water (or debris) velocities that can erode the heat exchanger wall and ultimately produce leaks.

Filters

Filters must be clean to obtain maximum performance. They should be inspected every month under normal operating conditions and be replaced when necessary. Units should never be operated without a filter. Washable high efficiency electrostatic filters, when dirty, can exhibit a very high pressure drop for the fan motor and reduce air flow resulting in poor performance. It

is especially important to provide consistent washing of these filters (in opposite direction of the normal air flow) once per month using a high pressure wash similar to that found at self-serve car washes.

Condensate Drain

In areas where airborne bacteria produce a slime in the drain pan, it may be necessary to treat chemically with an algaecide every three months or so to minimize the problem. The condensate pan may also need to be cleaned periodically to assure indoor air quality. The condensate drain can pick up lint and dirt, especially with dirty filters. Inspect the drain twice a year to avoid the possibility of overflow.

Compressor

Conduct annual amperage checks to ensure amp draw is no more than 10% greater than that indicated by serial plate data.

Fan Motors

All units have lubricated fan motors. Inspection should be performed for proper tension and excessive wear of drive belts every three months.

Air Coil

The air coil must be cleaned to obtain maximum performance. Check once a year under normal operating conditions and, if dirty, brush or vacuum clean. Care must be taken not to damage the aluminum fins while cleaning. **CAUTION: Fin edges are sharp.**

Cabinet

Do not allow water to stay in contact with the cabinet for long periods of time to prevent corrosion of the cabinet sheet metal. Generally vertical cabinets are set up from the floor a few inches for prevention. The cabinet can be cleaned using a mild detergent.

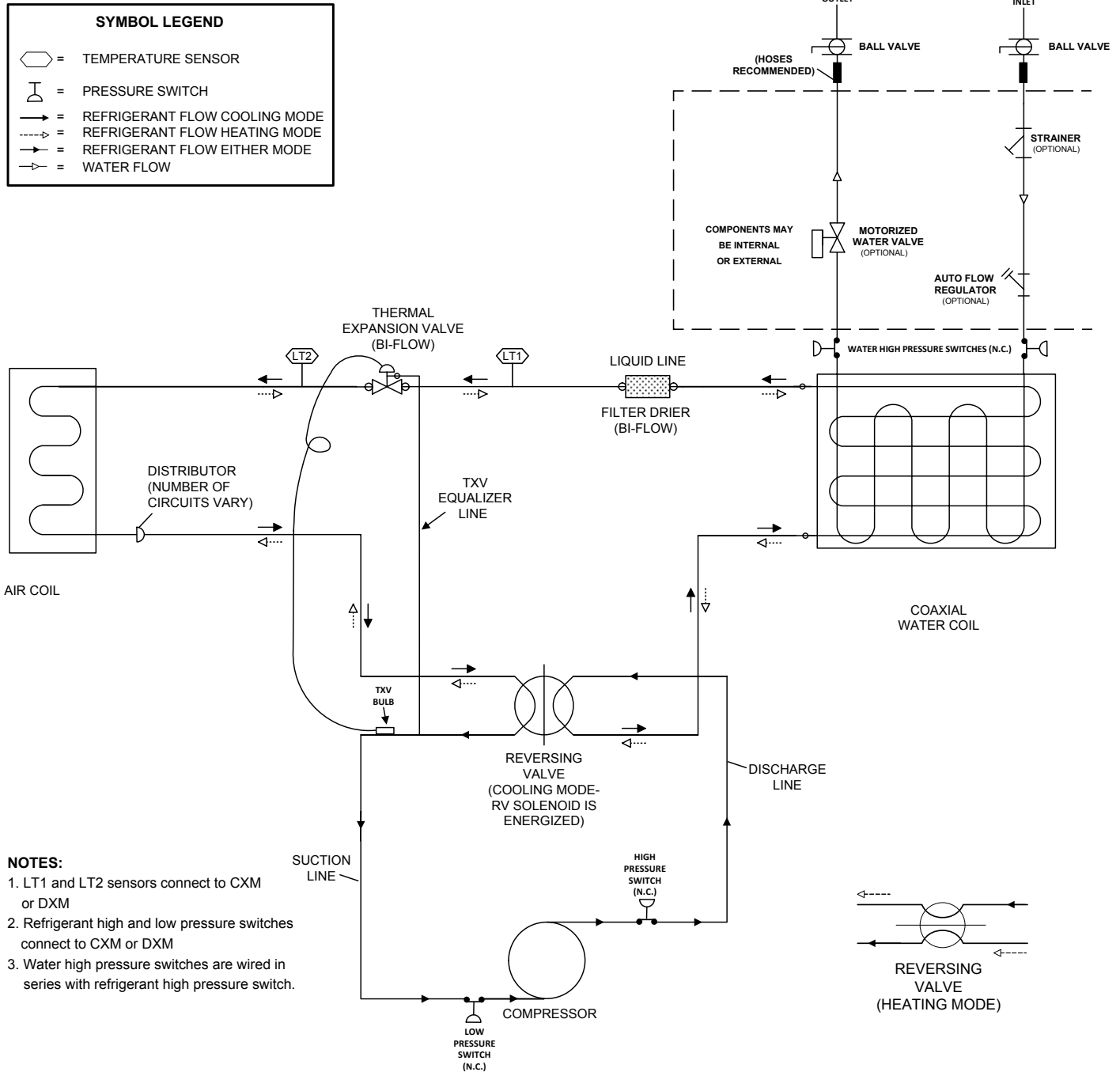
Refrigerant System

To maintain sealed circuit integrity, do not install service gauges unless unit operation appears abnormal. Reference the operating chart for pressure and temperatures. Verify that air and water flow rates and temperatures are at proper levels before servicing the refrigerant circuit.

⚠ WARNING! ⚠

WARNING! To avoid the release of refrigerant into the atmosphere, the refrigerant circuit of this unit must be serviced only by technicians who meet local, state, and federal proficiency requirements.

Circuit Diagram with Safety Devices



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Functional Troubleshooting

Fault	Htg	Clg	Possible Cause	Solution
Main power problems	X	X	Green Status LED Off	Check line voltage circuit breaker and disconnect.
				Check for line voltage between L1 and L2 on the contactor.
				Check for 24VAC between R and C on CXM/DXM*
				Check primary/secondary voltage on transformer.
HP Fault Code 2 High Pressure		X	Reduced or no water flow in cooling	Check pump operation or valve operation/setting. Check water flow adjust to proper flow rate.
		X	Water Temperature out of range in cooling	Bring water temp within design parameters.
	X		Reduced or no air flow in heating	Check for dirty air filter and clean or replace.
				Check fan motor operation and airflow restrictions.
				Dirty Air Coil- construction dust etc. Too high of external static. Check static vs blower table.
	X		Air temperature out of range in heating	Bring return air temp within design parameters.
	X	X	Overcharged with refrigerant	Check superheat/subcooling vs typical operating condition table.
LP/LOC Fault Code 3 Low Pressure / Loss of Charge	X	X	Bad HP Switch	Check switch continuity and operation. Replace.
	X	X	Insufficient charge	Check for refrigerant leaks
	X		Compressor pump down at start-up	Check charge and start-up water flow.
LT1 Fault Code 4 Water coil low temperature limit	X		Reduced or no water flow in heating	Check pump operation or water valve operation/setting. Plugged strainer or filter. Clean or replace.. Check water flow adjust to proper flow rate.
		X	Inadequate antifreeze level	Check antifreeze density with hydrometer.
		X	Improper temperature limit setting (30°F vs 10°F [-1°C vs -2°C])	Clip JW3 jumper for antifreeze (10°F [-12°C]) use.
	X		Water Temperature out of range	Bring water temp within design parameters.
	X	X	Bad thermistor	Check temp and impedance correlation per chart
LT2 Fault Code 5 Air coil low temperature limit		X	Reduced or no air flow in cooling	Check for dirty air filter and clean or replace. Check fan motor operation and airflow restrictions. Too high of external static. Check static vs blower table.
		X	Air Temperature out of range	Too much cold vent air? Bring entering air temp within design parameters.
		X	Improper temperature limit setting (30°F vs 10°F [-1°C vs -12°C])	Normal airside applications will require 30°F [-1°C] only.
	X	X	Bad thermistor	Check temp and impedance correlation per chart.
	X	X	Blocked drain	Check for blockage and clean drain.
Condensate Fault Code 6	X	X	Improper trap	Check trap dimensions and location ahead of vent. Check for piping slope away from unit.
		X	Poor drainage	Check slope of unit toward outlet. Poor venting. Check vent location.
		X	Moisture on sensor	Check for moisture shorting to air coil.
	X	X	Plugged air filter	Replace air filter.
	X	X	Restricted Return Air Flow	Find and eliminate restriction. Increase return duct and/or grille size.
Over/Under Voltage Code 7 (Auto resetting)	X	X	Under Voltage	Check power supply and 24VAC voltage before and during operation. Check power supply wire size. Check compressor starting. Need hard start kit? Check 24VAC and unit transformer tap for correct power supply voltage.
				Check power supply voltage and 24VAC before and during operation.
				Check 24VAC and unit transformer tap for correct power supply voltage.
	X	X	Over Voltage	Check 24VAC and unit transformer tap for correct power supply voltage.
Unit Performance Sentinel Code 8	X		Heating mode FP2>125°F [52°C]	Check for poor air flow or overcharged unit.
		X	Cooling Mode FP1>125°F [52°C] OR FP2<40°F [4°C]	Check for poor water flow, or air flow.
No Fault Code Shown	X	X	No compressor operation	See "Only Fan Operates".
	X	X	Compressor overload	Check and replace if necessary.
	X	X	Control board	Reset power and check operation.
Unit Short Cycles	X	X	Dirty air filter	Check and clean air filter.
	X	X	Unit in "test mode"	Reset power or wait 20 minutes for auto exit.
	X	X	Unit selection	Unit may be oversized for space. Check sizing for actual load of space.
	X	X	Compressor overload	Check and replace if necessary
Only Fan Runs	X	X	Thermostat position	Ensure thermostat set for heating or cooling operation.
	X	X	Unit locked out	Check for lockout codes. Reset power.
	X	X	Compressor Overload	Check compressor overload. Replace if necessary.
	X	X	Thermostat wiring	Check thermostat wiring at heat pump. Jumper Y and R for compressor operation in test mode.
Only Compressor Runs	X	X	Thermostat wiring	Check G wiring at heat pump. Jumper G and R for fan operation
	X	X	Fan motor relay	Jumper G and R for fan operation. Check for Line voltage across BR contacts.
	X	X	Fan motor	Check fan power enable relay operation (if present). Check for line voltage at motor. Check capacitor.
	X	X	Thermostat wiring	Check thermostat wiring at heat pump. Jumper Y and R for compressor operation in test mode
Unit Doesn't Operate in Cooling		X	Reversing valve	Set for cooling demand and check 24VAC on RV coil and at CXM/DXM board. If RV is stuck, run high pressure up by reducing water flow and while operating engage and disengage RV coil voltage to push valve.
		X	Thermostat setup	Check for 'O' RV setup not 'B'.
		X	Thermostat wiring	Check O wiring at heat pump. Jumper O and R for RV coil 'click'.
		X	Thermostat wiring	Put thermostat in cooling mode. Check 24 VAC on O (check between C and O); check for 24 VAC on W (check between W and C). There should be voltage on O, but not on W. If voltage is present on W, thermostat may be bad or wired incorrectly.

Performance Troubleshooting

Performance Troubleshooting	Htg	Clg	Possible Cause	Solution
Insufficient capacity/ Not cooling or heating	X	X	Dirty filter	Replace or clean.
	X		Reduced or no air flow in heating	Check for dirty air filter and clean or replace.
				Check fan motor operation and airflow restrictions.
				Too high of external static. Check static vs. blower table.
		X	Reduced or no air flow in cooling	Check for dirty air filter and clean or replace.
				Check fan motor operation and airflow restrictions.
				Too high of external static. Check static vs. blower table.
	X	X	Leaky duct work	Check supply and return air temperatures at the unit and at distant duct registers if significantly different, duct leaks are present.
	X	X	Low refrigerant charge	Check superheat and subcooling per chart.
	X	X	Restricted metering device	Check superheat and subcooling per chart. Replace.
		X	Defective reversing valve	Perform RV touch test.
	X	X	Thermostat improperly located	Check location and for air drafts behind stat.
High Head Pressure	X		Reduced or no air flow in heating	Check for dirty air filter and clean or replace.
				Check fan motor operation and air flow restrictions.
				Too high of external static. Check static vs. blower table.
		X	Reduced or no water flow in cooling	Check pump operation or valve operation/setting.
				Check water flow. Adjust to proper flow rate.
		X	Inlet water too hot	Check load, loop sizing, loop backfill, ground moisture.
	X		Air temperature out of range in heating	Bring return air temperature within design parameters.
		X	Scaling in water heat exchanger	Perform scaling check and clean if necessary.
	X	X	Unit overcharged	Check superheat and subcooling. Re-weigh in charge.
	X	X	Non-condensables in system	Vacuum system and re-weigh in charge.
	X	X	Restricted metering device.	Check superheat and subcooling per chart. Replace.
Low Suction Pressure	X		Reduced water flow in heating.	Check pump operation or water valve operation/setting.
				Plugged strainer or filter. Clean or replace.
				Check water flow. Adjust to proper flow rate.
	X		Water temperature out of range.	Bring water temperature within design parameters.
		X	Reduced air flow in cooling.	Check for dirty air filter and clean or replace.
				Check fan motor operation and air flow restrictions.
				Too high of external static. Check static vs. blower table.
Low Discharge Air Temperature in Heating		X	Air temperature out of range	Too much cold vent air? Bring entering air temperature within design parameters.
	X	X	Insufficient charge	Check for refrigerant leaks.
High humidity	X		Too high of air flow	Check fan motor speed selection and air flow chart.
		X	Unit oversized	Recheck loads & sizing. Check sensible clg load and heat pump capacity.

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Troubleshooting Form

Model Number: _____

Serial Number: _____

Date: _____

Packaged Unit Refrigeration Schematic

Date: _____

Customer: _____ Antifreeze: _____

Model#: _____ Serial#: _____ Loop type: _____

Complaint: _____

HEATING CYCLE ANALYSIS -

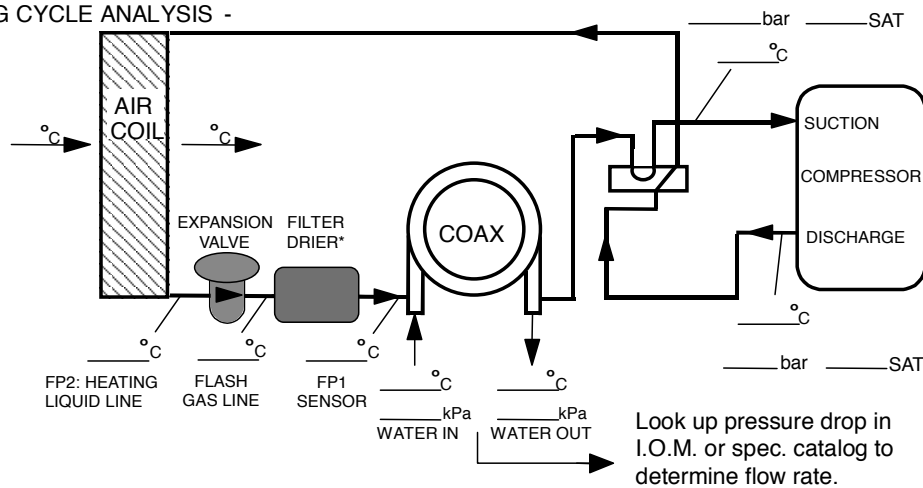
Refrigerant Type:

HFC-410A

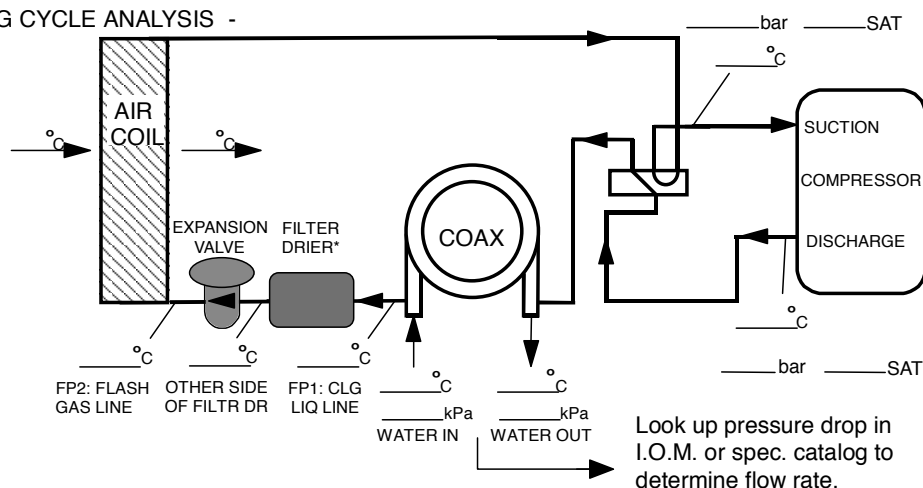
Voltage: _____

Comp Amps: _____

Total Amps: _____



COOLING CYCLE ANALYSIS -



Heat of Extraction (Absorption) or Heat of Rejection =

$$\text{_____ flow rate (l/s) x _____ temp. diff. (deg. C) x _____ fluid factor}^\dagger = \text{_____ (kW)}$$

Superheat = Suction temperature - suction saturation temp. = _____ (deg C)

Subcooling = Discharge saturation temp. - liquid line temp. = _____ (deg C)

[†] Use 4.18 for water, 4.05 for antifreeze

Note: Never connect refrigerant gauges during startup procedures. Conduct water-side analysis using P/T ports to determine water flow and temperature difference. If water-side analysis shows poor performance, refrigerant troubleshooting may be required. Connect refrigerant gauges as a last resort.

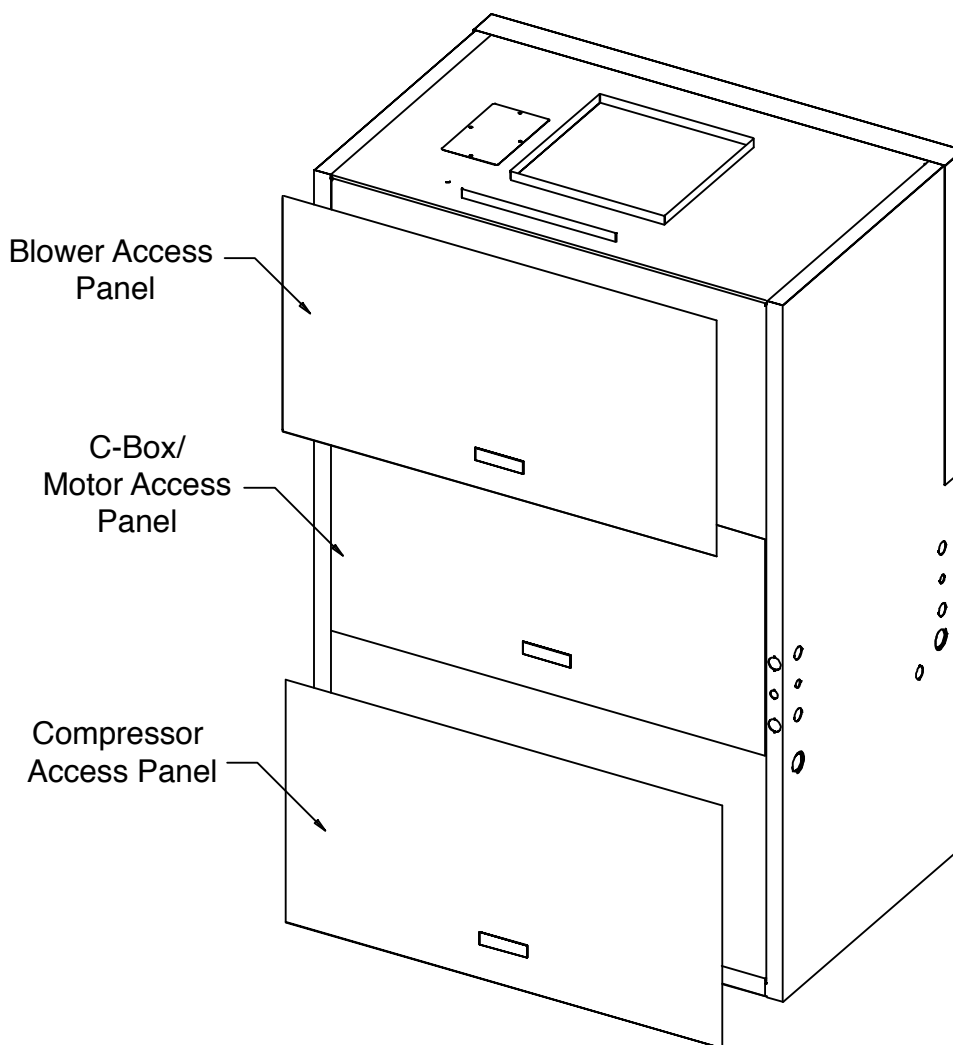
What's New

**Follow All Warnings and Cautions in
This Manual Before Attempting Conversion.**

Top Discharge to Straight Discharge Convertible

No More Ordering New Panels From the Vendor
No More Buying a Different Size Belt
No More Heavy Lifting (Blower/Motor ASM)

What may have taken a day can now be a 15-minute job



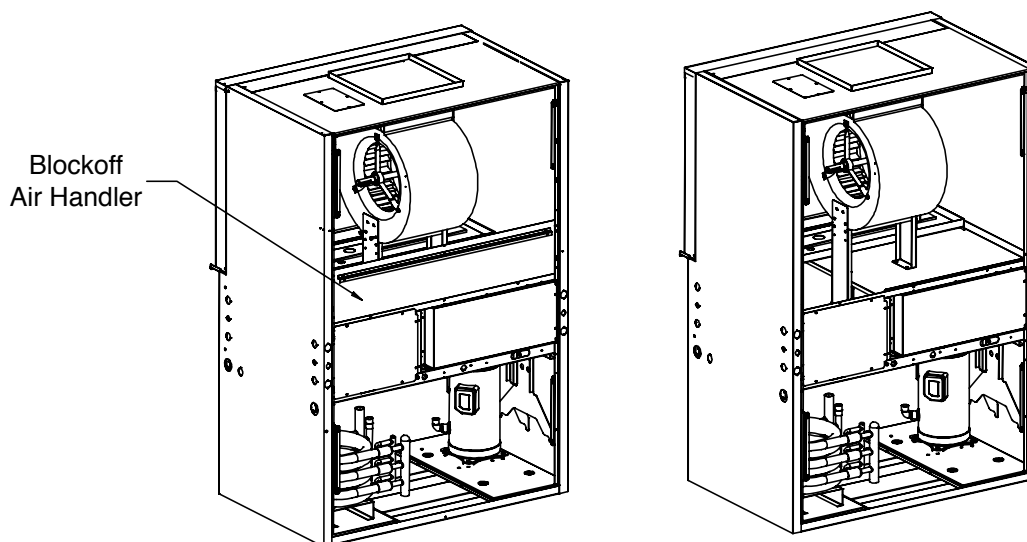
Step 1: Remove the three panels, as shown.

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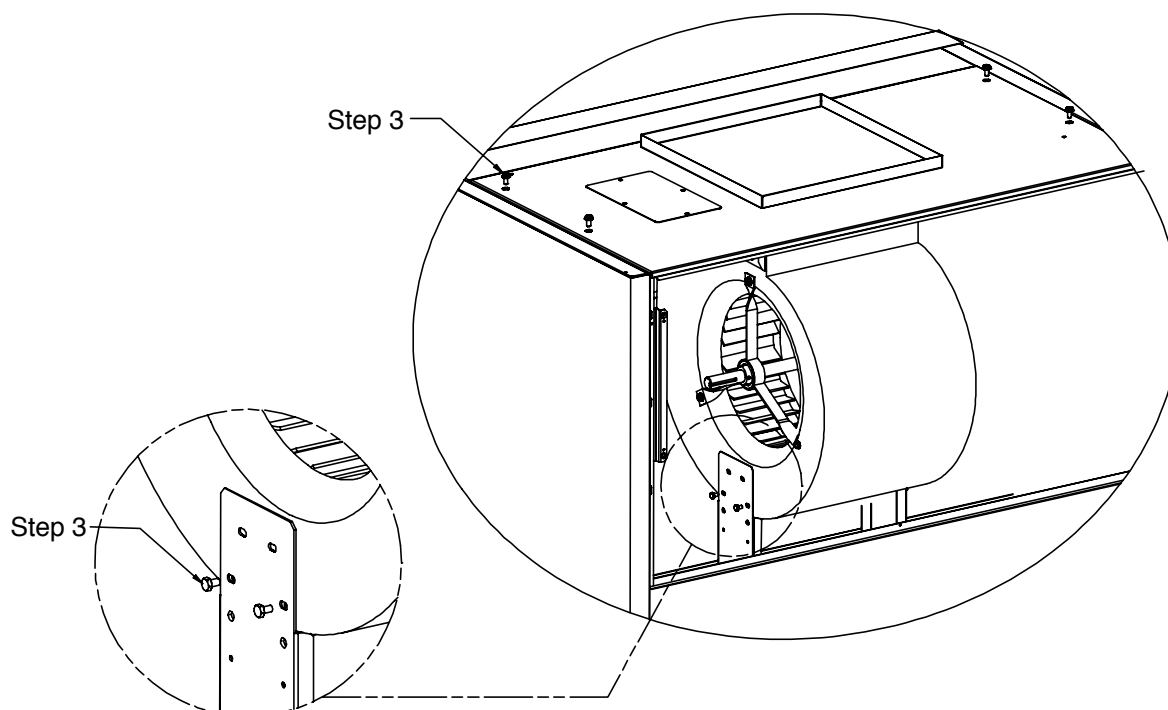
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What's New

Step 2: Remove Blockoff Air Handler as shown.
Loosen belt and remove.

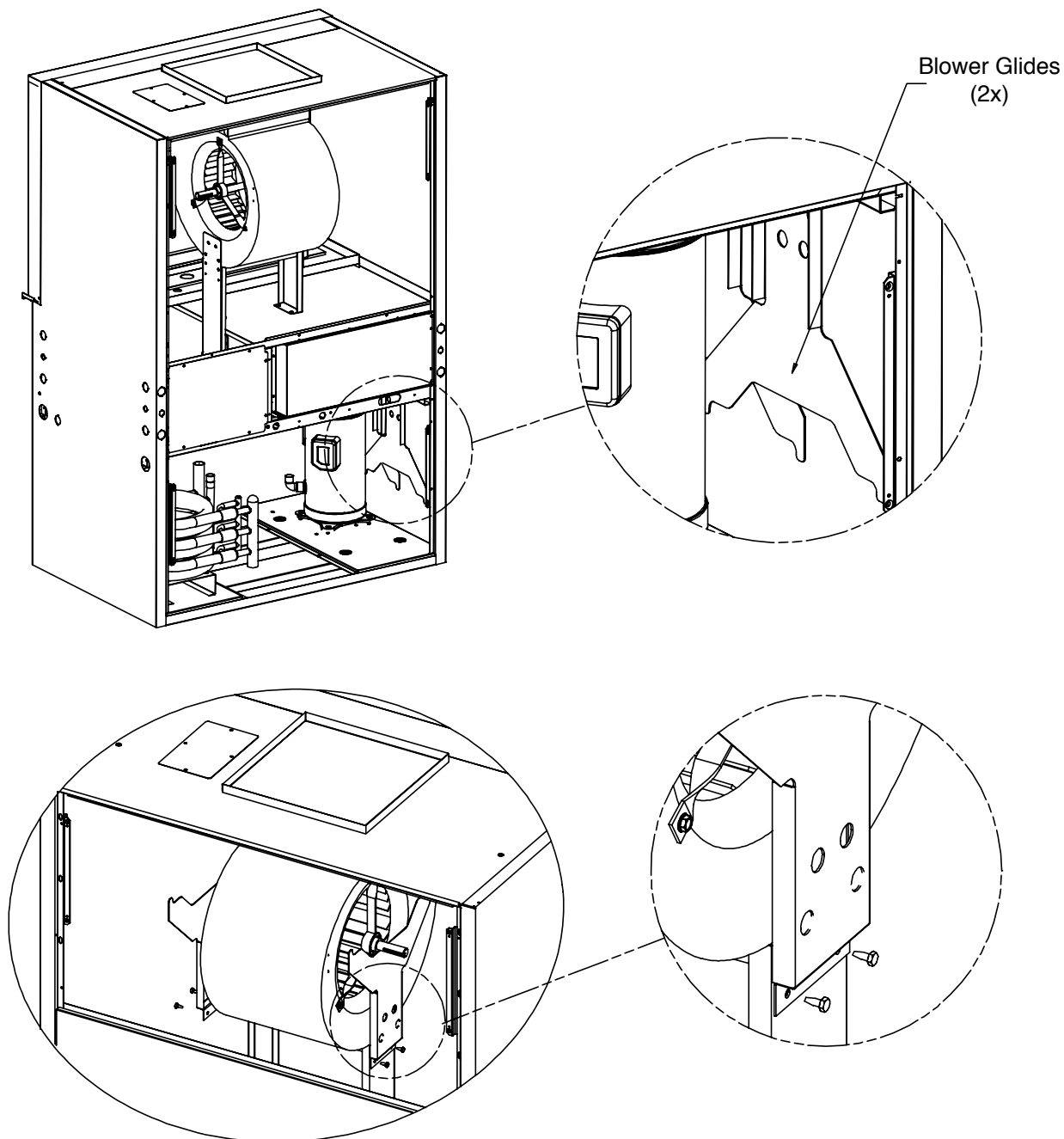


Step 3: Remove bolts (4x) off blower panel.
Remove bolts (4x) (2x ea. side) from blower sides.



What's New

Step 4: Remove bolts (4x) and take blower glides out.



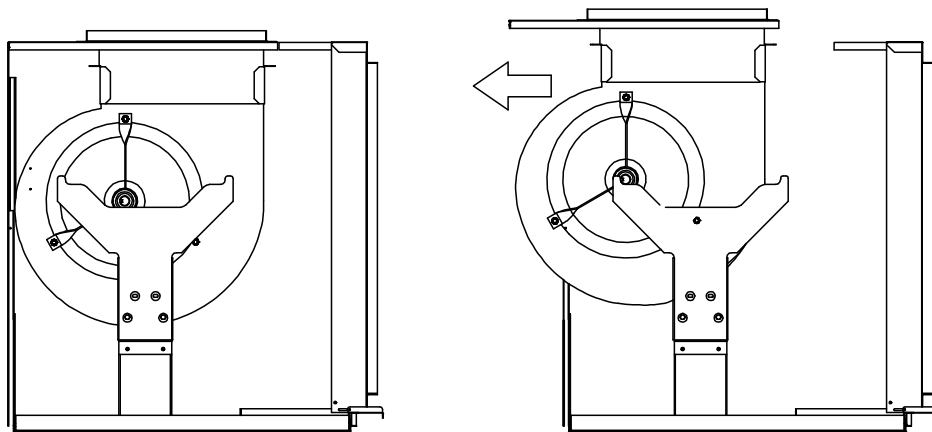
Step 5: Attach Blower Glides to Blower BTM Load Brackets as shown.
Use bottom set of holes (5.2 mm Dia.) on Blower BTM Load Brackets.
Blower Shaft should be sitting right on top of the Blower Glides.

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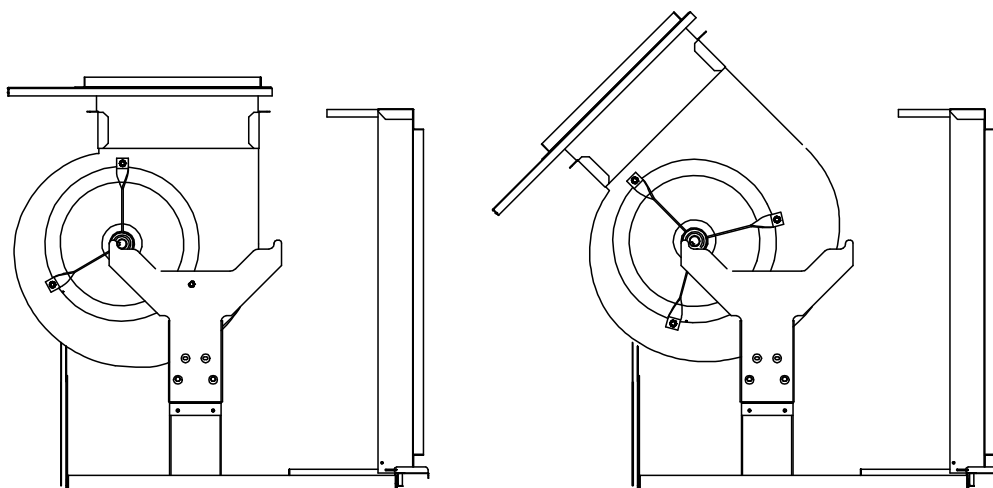
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What's New

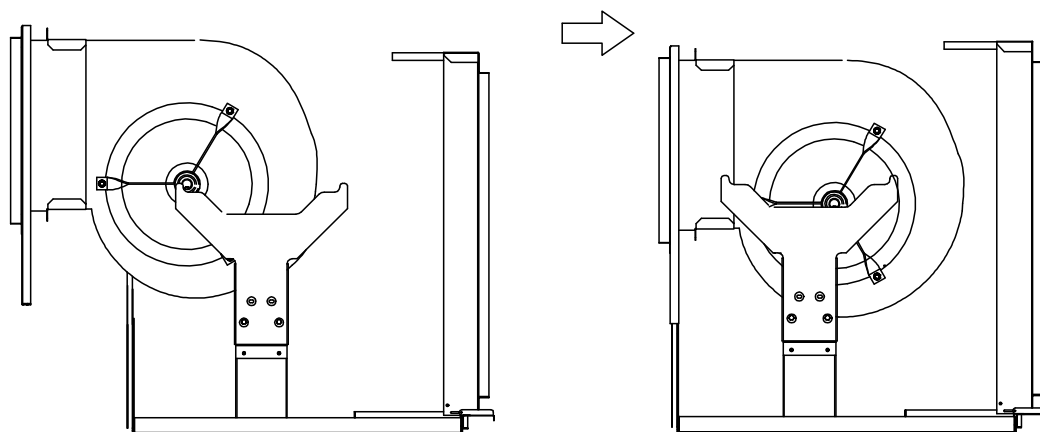
Step 6: Stand in front and pull Blower ASM on to the ridge of the Blower Glides.



Step 7: Rotate Blower ASM using Blower Glides as a guiding track.

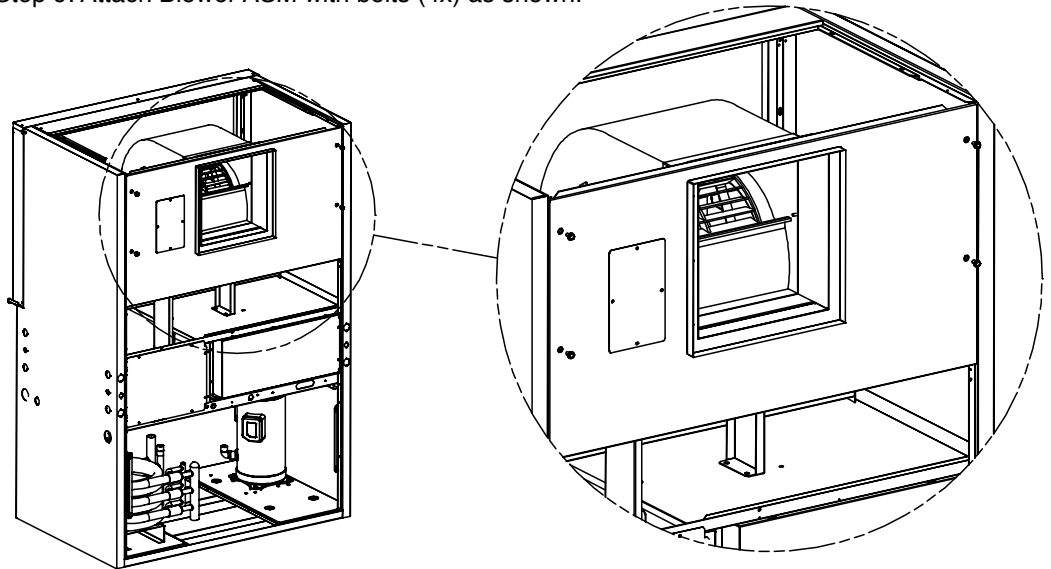


Step 8: When the Blower ASM is parallel to the floor, push the Blower ASM back so that the Blower Panel is flush with the unit.

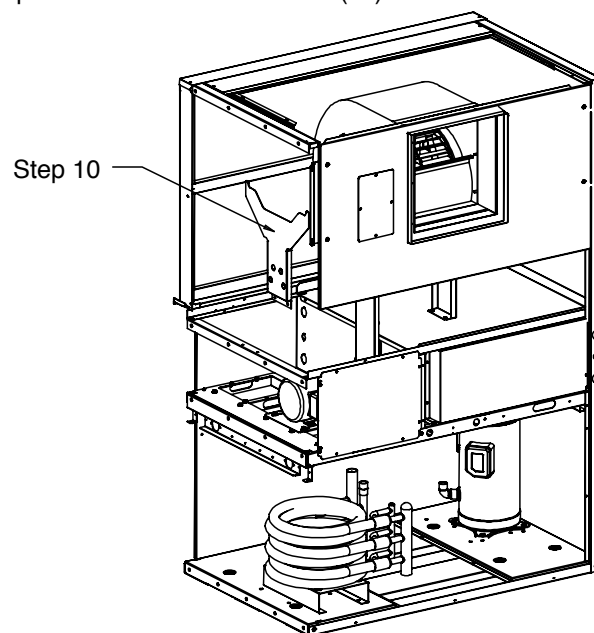


What's New

Step 9: Attach Blower ASM with bolts (4x) as shown.



Step 10: Remove Bower Glides (2x) and re-attach back in compressor section.



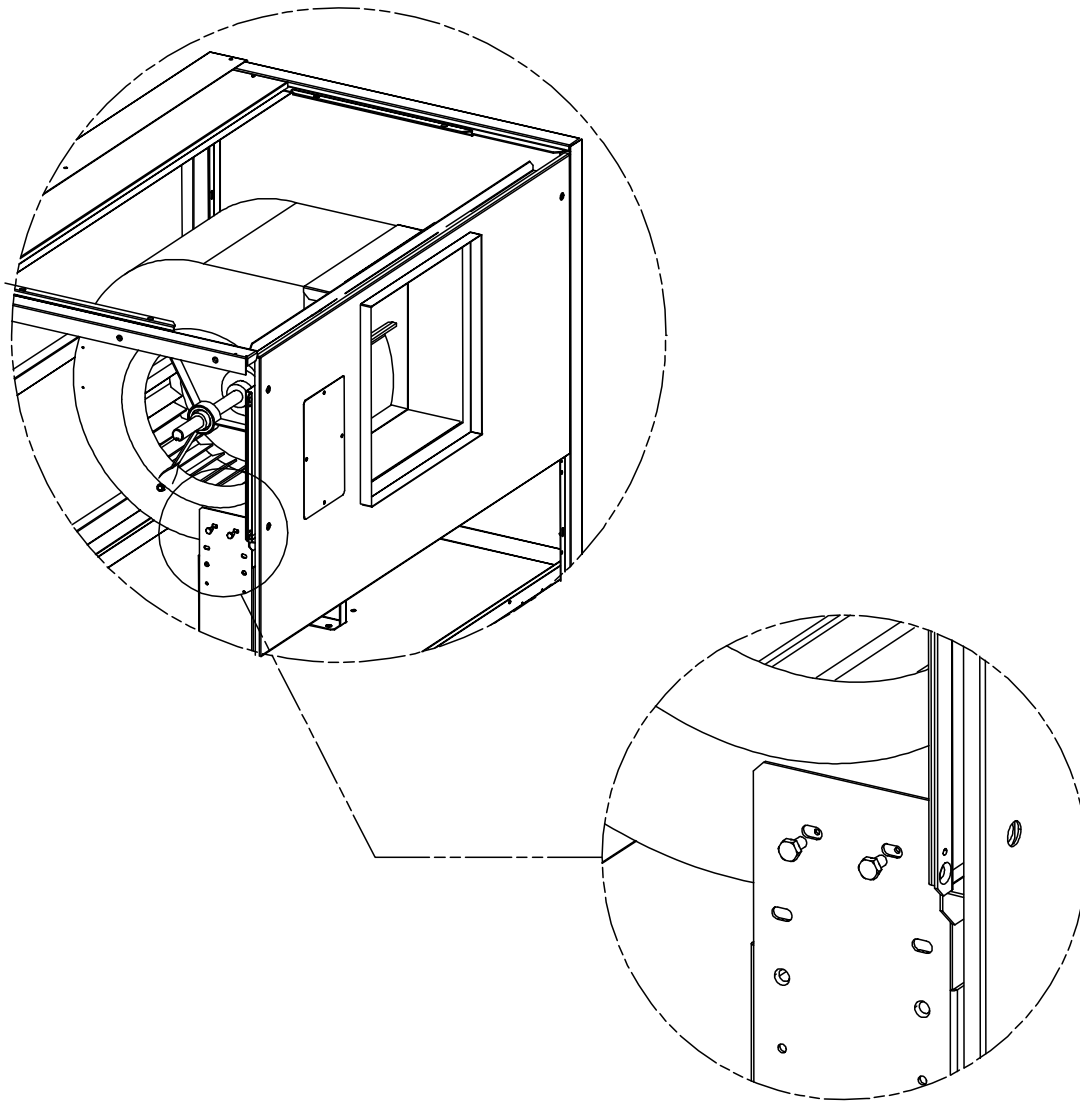
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What's New

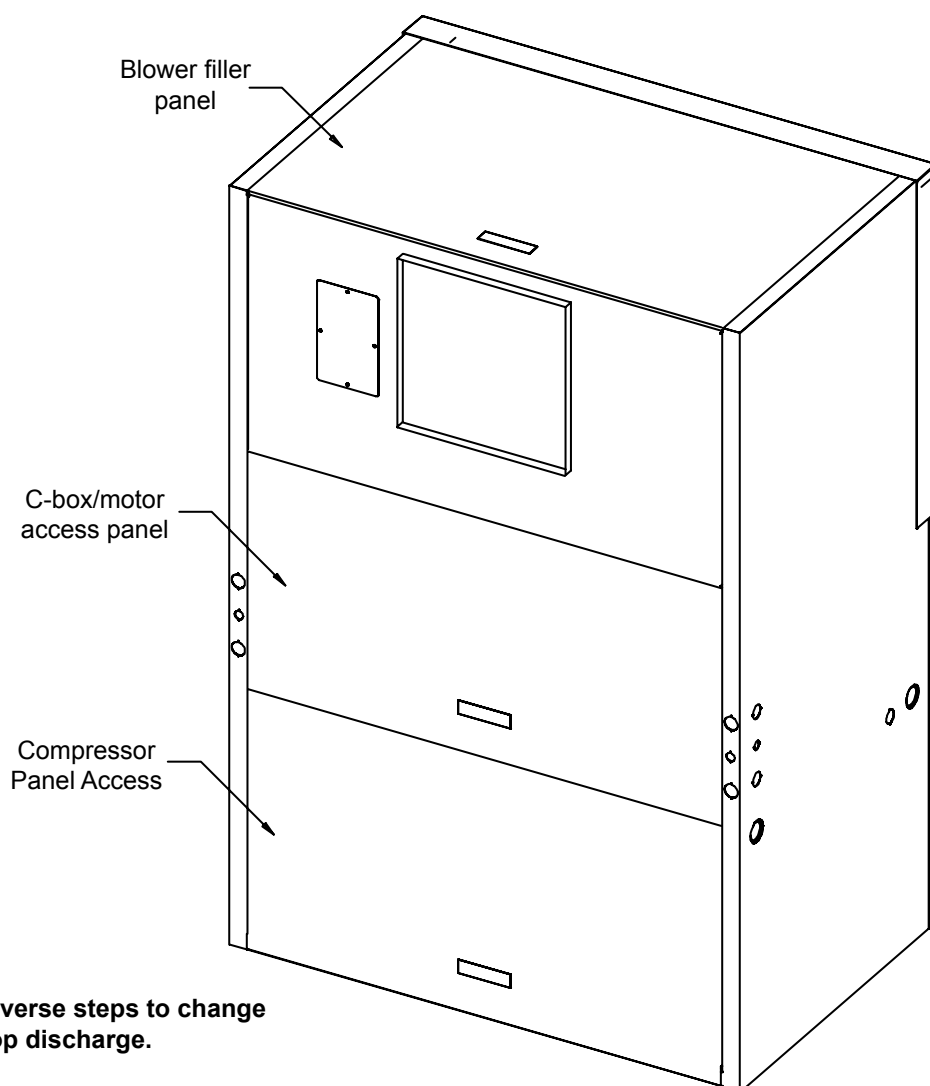
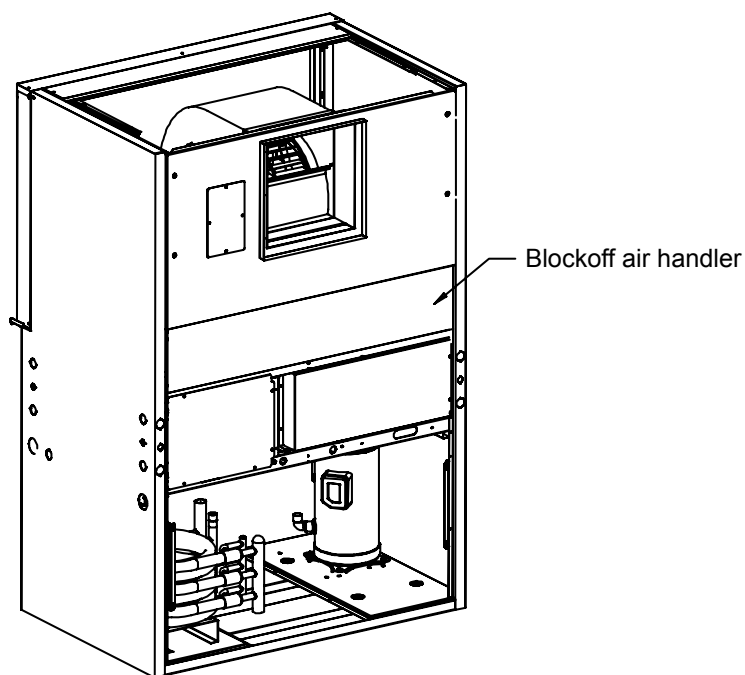
Important!

Step 11: Re-bolt Blower ASM to Blower BTM load brackets
(4) 1/4 -20 UNC bolts, (2x) each side
Re-attach belt and tighten.



What's New

Step 12: Re-attach blockoff air handler as shown.



Step 13: Put (3x) panels back on. Reverse steps to change a straight discharge to a top discharge.

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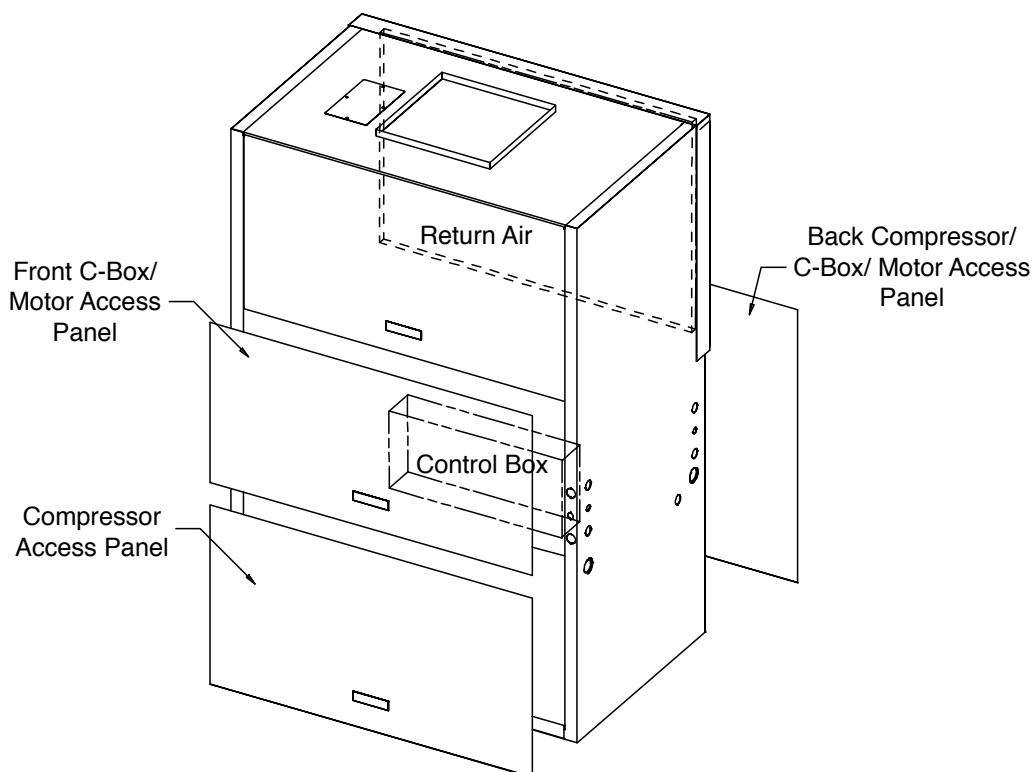
What's New

Front Control Box/ Motor Access to Back Access Convertible

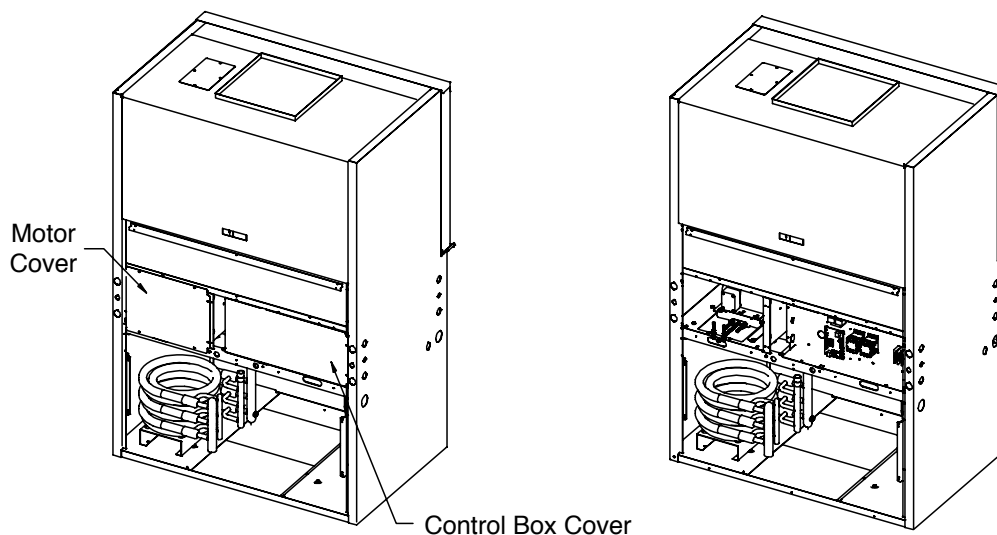
- No More Dumping Charge/ Adding Charge
 - No More Unbrazing/ Brazing Copper
- No More Heavy Lifting (Blower/ Motor ASM)
 - No More Flipping Coil Over

What may have taken a day can now be a 15-minute job

Step 1: Remove the three panels as shown.

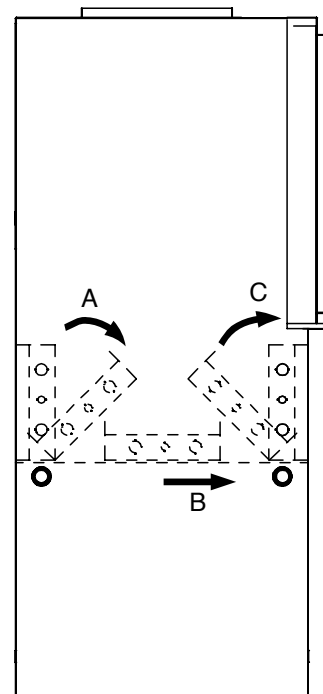
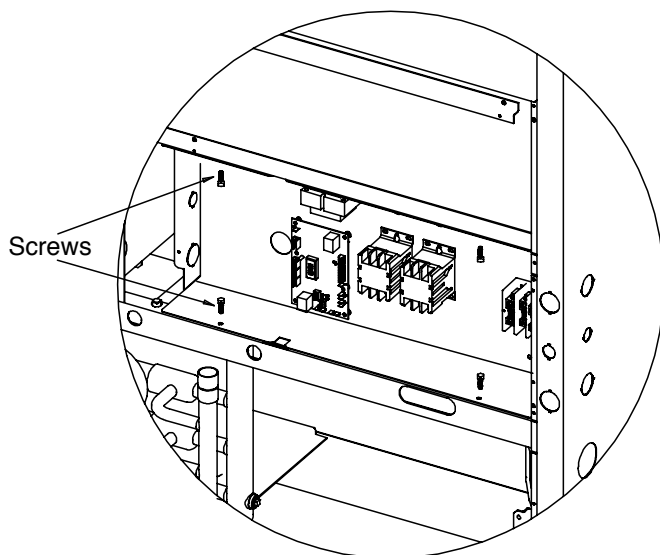


Step 2: Remove Motor Cover and Control Box Cover as shown.



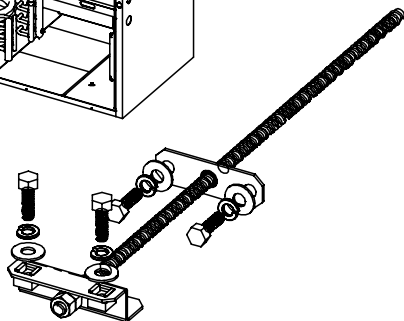
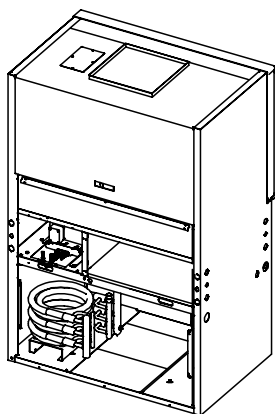
What's New

Step 3: Remove screws from Control Box (Qty 4x) and A) flip down, B) slide across and C) flip up as shown using the guide rails inside as a guide. Re-attach control box with screws.

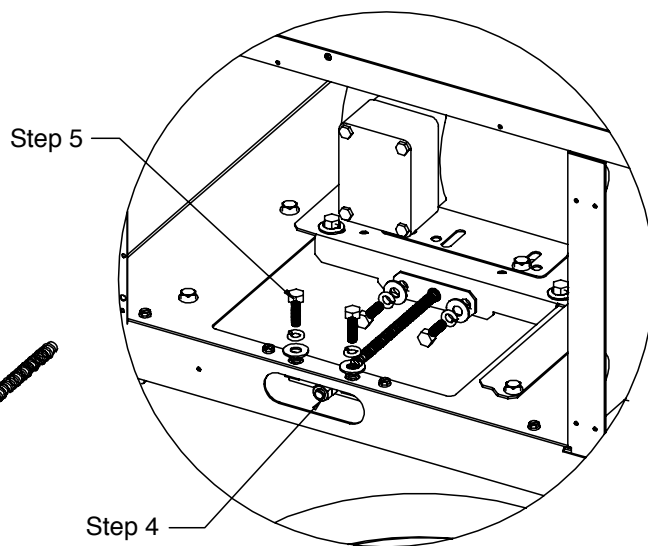


Right Side View

Step 4: Loosen Belt tension and take Belt off.
Step 5: Remove Bolt-Belt Adjustment ASM as shown.



Bolt-Belt Adjustment ASM

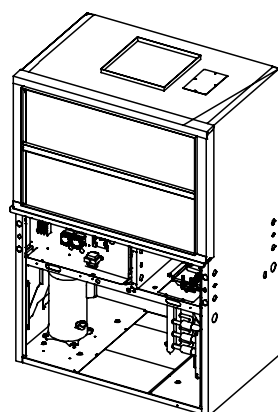


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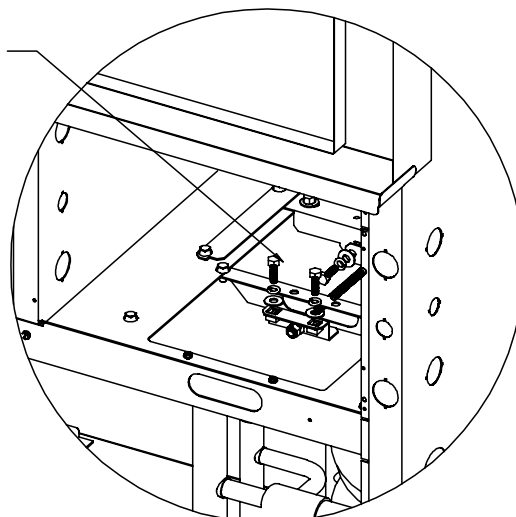
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What's New

Step 6: Move Bolt-Belt Adjustment ASM to opposite side and re-attach.



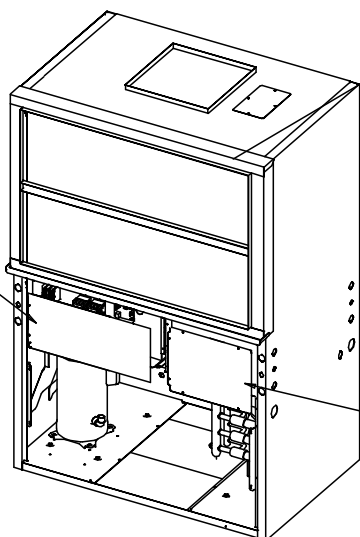
Step 6



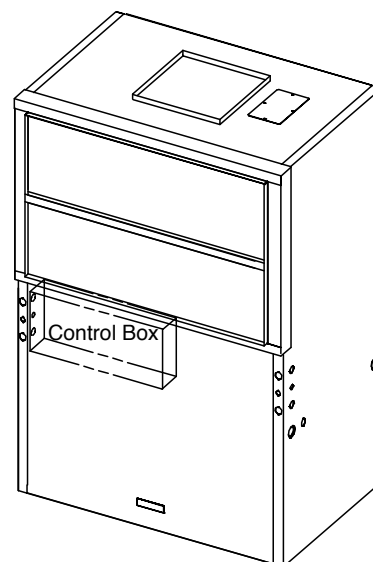
Step 7: Put Belt back on and tighten.
Put Control Box Cover and
Motor Cover on return side.

Step 8: Place panels back on unit.
Reverse steps to go from
a front return to a back return.

Control Box Cover



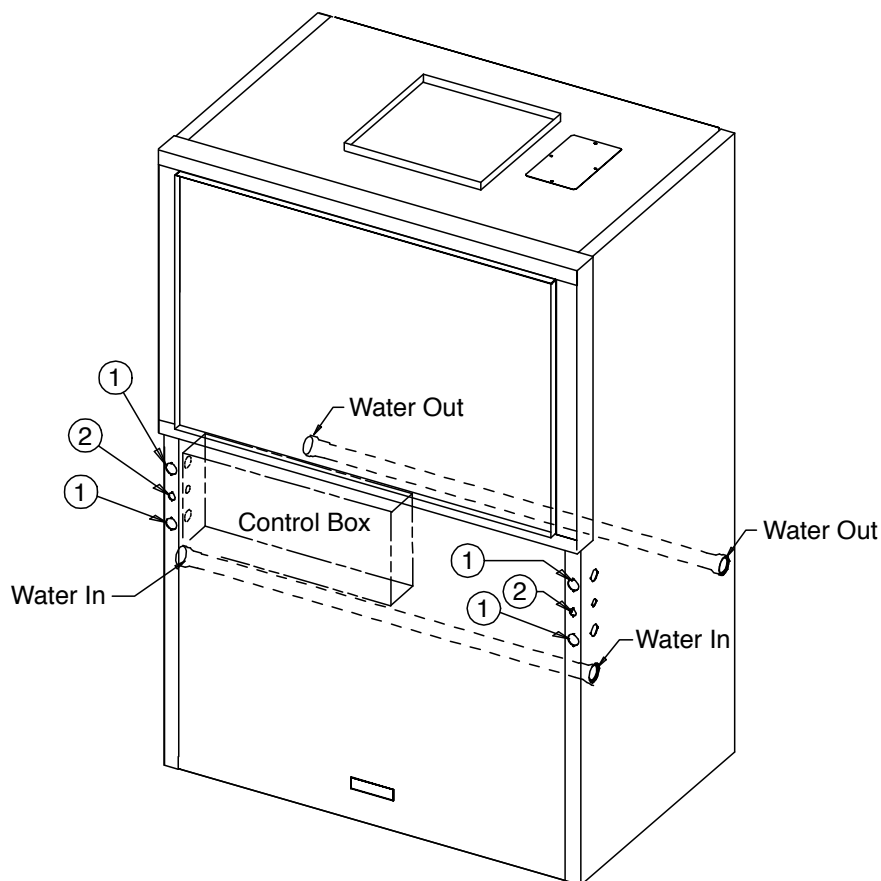
Motor Cover



Front Return Top Discharge

What's New

- Water In-Out Available on Either Side
- Hi-Low Voltage Access on Any Side
- Full Filter Frame - Bottom Access - 25, 50, 100mm
- Filters - 25 or 50mm Fiberglass and 100mm Merv 8



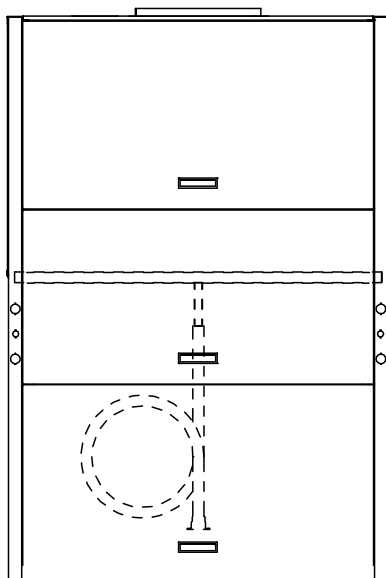
Front Return Top Discharge

1. Water inlet and outlet connections are available on either side (left or right) of the unit. MPT Plugs (Qty 2x) are shipped loose in plastic bag tied to water leg in front of the unit. Installer must plug up water inlet/outlet side that is not being connected.
2. Electrical access is available on either side (left or right) of unit and is also available (left or right) in the front of the unit.
3. 25mm Filter rack can be field converted to 50mm.

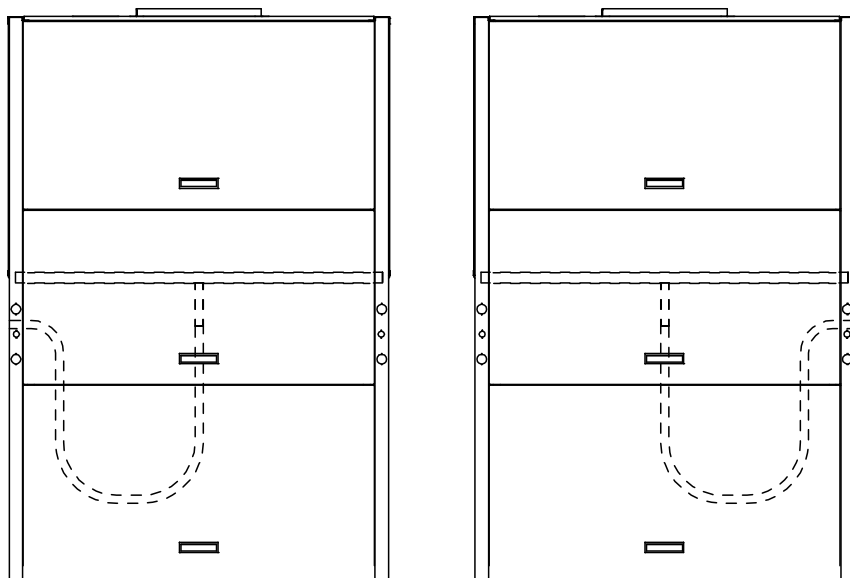
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What's New

Condensate Drain Can Connect to Either Side of Unit

TLV Units come with flex hose and 1" FPT condensate connection tied inside (shown above)



Installer will untie flex hose and make an internal trap on either the left side (shown above) or on the right side. Internally attach mounting plate with FPT fitting.

**CLIMATE MASTER, INC.
LIMITED EXPRESS WARRANTY /LIMITATION OF REMEDIES AND LIABILITY
(FOR INTERNATIONAL CLASS PRODUCTS)**

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Tranquility® Large (TL) Series

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Revision History

Date:	Item:	Action:
14 August, 2015	Decoder Wiring Diagrams	Removed CE Text
21 July, 2015	Wiring Diagram Matrix	Updated
17 December, 2012	POE Oil Warning	Added
	Wiring Diagram Matrix Unit & System Checkout	Updated
09 August, 2011	Unit Maximum Working Water Pressure	Updated to Reflect New Safeties
01 June, 2011	Model Nomenclature Max. Water Pressure Table TLV084-150 & TLV168-300 Dimensional Data	Updated
27 August, 2010	First Published	



97B0067N02



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