

# INSTALLATION INSTRUCTIONS

## MODELS RXRD-01MCHAM3

### HORIZONTAL AIRFLOW ECONOMIZERS

#### ⚠ WARNING

THIS ACCESSORY IS TO BE INSTALLED BY A QUALIFIED, LICENSED SERVICE PERSON. TO AVOID UNSATISFACTORY OPERATION OR DAMAGE TO THE PRODUCT AND POSSIBLE UNSAFE CONDITIONS, INCLUDING ELECTRICAL SHOCK, REFRIGERANT LEAKAGE AND FIRE, THE INSTALLATION INSTRUCTIONS PROVIDED WITH THIS ACCESSORY MUST BE STRICTLY FOLLOWED AND THE PARTS SUPPLIED USED WITHOUT SUBSTITUTION. DAMAGE TO THE PRODUCT RESULTING FROM NOT FOLLOWING THE INSTRUCTIONS OR USING UNAUTHORIZED PARTS MAY BE EXCLUDED FROM THE MANUFACTURER'S WARRANTY COVERAGE.

#### ⚠ WARNING

DISCONNECT ELECTRICAL POWER TO THE UNIT. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

#### ⚠ WARNING

ADDING POWERED EXHAUST MAY BE REQUIRED IN BUILDINGS WITH EXCESSIVE ENVELOPE AIR LOSSES AND/OR RESTRICTIVE RETURN AIR CONDITIONS TO THE UNIT PREVENTING ADEQUATE RETURN AIR TO THE UNIT WHEN ECONOMIZER IS OPEN TO OUTSIDE AIR.

#### TOOLS REQUIRED FOR INSTALLTION:

3/8" Electric drill with 5/16" socket 2" drive extension

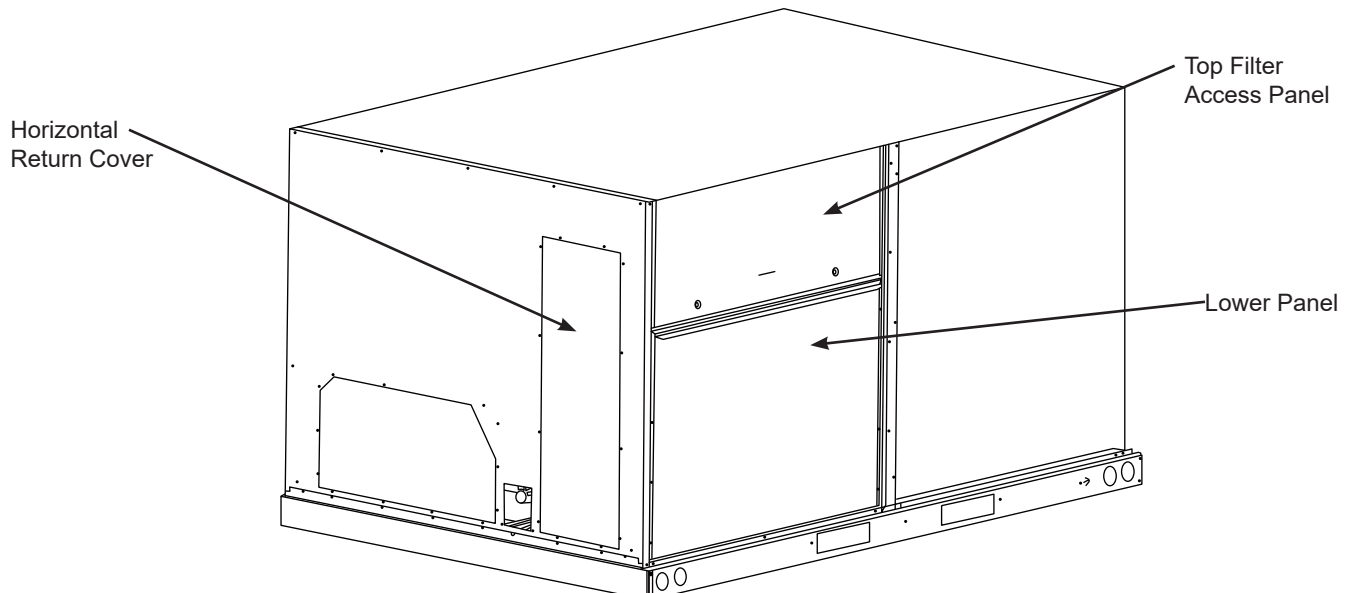
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**TABLE 1**

ITEM	DESCRIPTION	QTY	PART NO.
1	Return Air Damper	1	
2	Return Air Damper Mounting Plate	1	
3	OA Damper w/ Enthalpy sensor	1	
4	Barometric Relief	1	
5	Hood Hardware Bag w/ Screws and Tape	1	
6	Outside Air Hood front support bracket	1	
7	Permanent water entrainment filter	1	
8	Relief Damper / Hood Assembly	1	
-	Hardware bag w/ Instructions	1	

**Note:** This economizer meets state and national codes for leakage. The economizer must be installed square with +/- 1/32" to maintain tight damper seal.

**FIGURE 1**



### STEP 1:

Immediately upon receipt, all cartons and contents should be inspected for transit damage. Units with damaged cartons should be opened immediately. If damage is found, it should be noted on the delivery papers and a damage claim filed with the last carrier. Compare carton(s) contents to the PACKAGE CONTENTS List (Table 1) above to note any missing items.

### STEP 2:

Remove HORIZONTAL RETURN COVER, TOP FILTER ACCESS DOOR, and LOWER PANEL from the unit and retain for reuse (SEE FIGURE 1). The horizontal return cover panel is to be relocated to cover the return opening in the bottom of unit. Retain screws. Note: the lower panel will be used for the top of the economizer hood.

### STEP 3:

Locate the R/A mounting panel (Figure 2A) and attach to R/A opening, on outside of unit, using screws from hardware bag. Install R/A damper inside the Rooftop Unit (Figure 2B) and attach to R/A mounting panel with provided screws.

### STEP 4:

Locate the O/A damper (Figure 3) and install in RTU (as shown). Secure using the bottom 2 screws.

### STEP 5:

Remove the jumper plug (PL36) from economizer harness in HVAC unit. (See Figure 2.) Connect units 12-pin economizer plug (PL34) to economizer mating plug (PL38). If not using a field installed smoke detector kit, reinstall the jumper plug (PL36) into other 12-pin plug from economizer - note this 12-pin plug will have only 3 wires connected to it. If using a field-installed smoke detector, save jumper plug for future use. Secure to economizer harness with zip tie. Install the smoke detector kit using provided instructions.

### STEP 6:

Connect R/A actuator quick connects to O/A wiring harness using quick connects. (Red-Red; Brown-Black; White-White) Run power exhaust wiring to knock-out on top of R/A damper and secure. Run dual enthalpy wiring (if used) to bottom of R/A damper and thru the wire grommet into the return air duct for installation.

FIGURE 2A

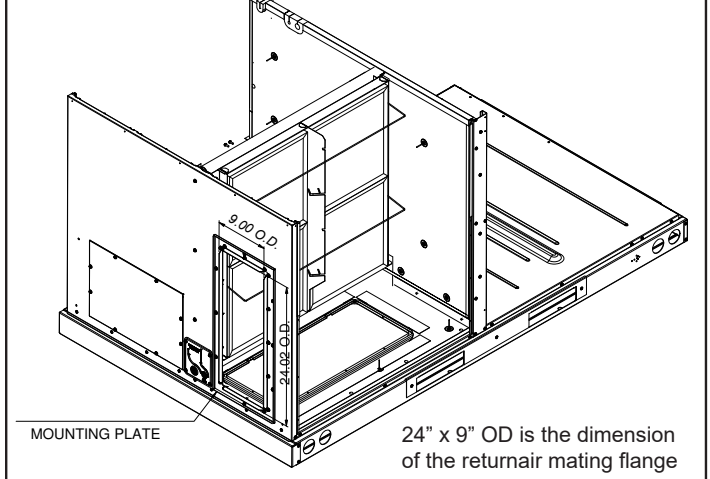


FIGURE 2B

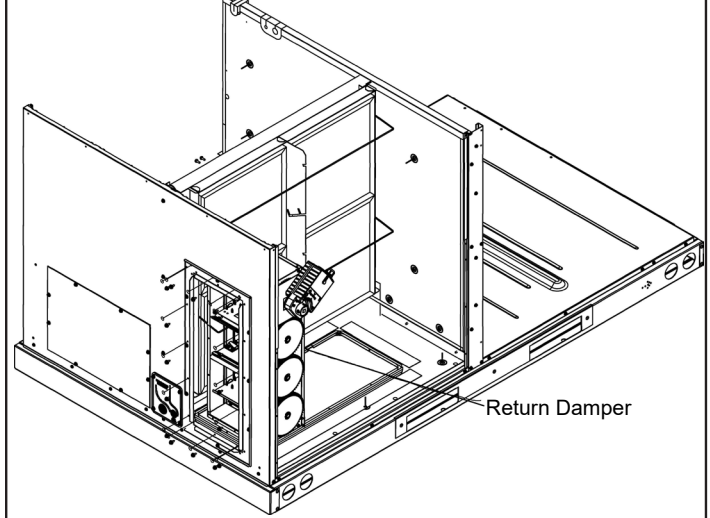
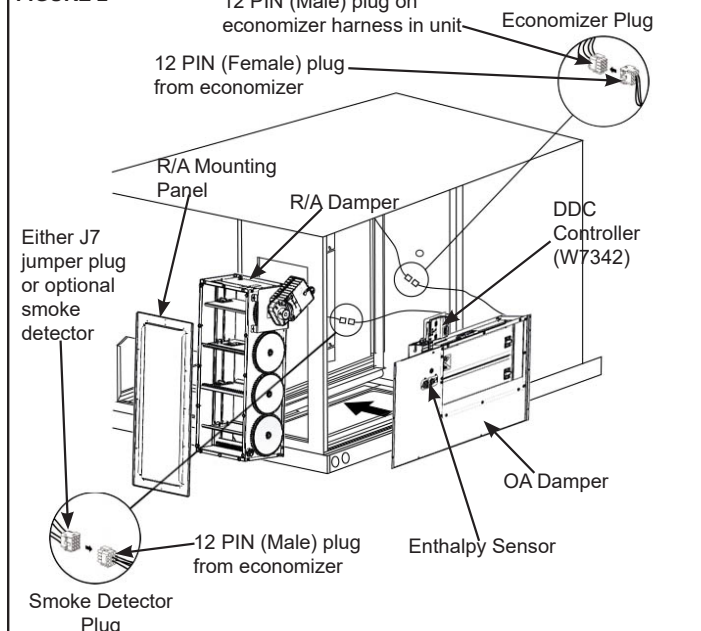
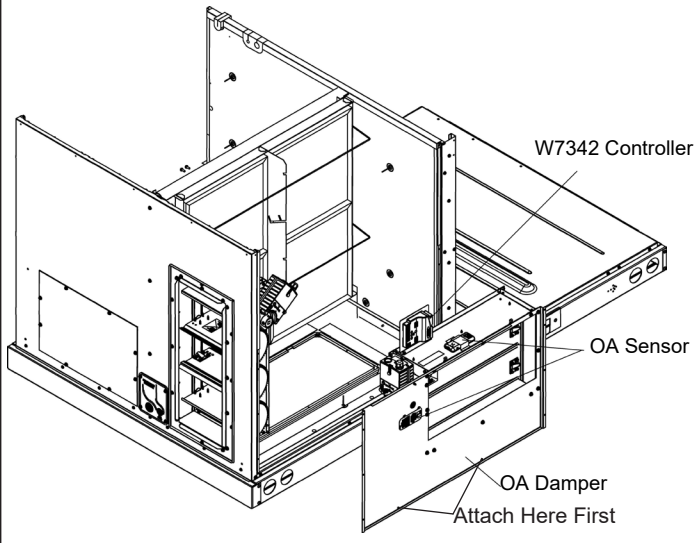


FIGURE 2



**FIGURE 3**



**STEP 7:**

Locate the lower panel removed in Step 2. Attach the left hood side and right hood side to mounting flange on inside of panel. Use supplied screws to screw in place through pre-punched holes in panel. **(SEE HOOD ASSEMBLY PART 1.)**

**STEP 8:**

Locate hood divider from hood package. Then attach divider assembly to Hood sides **(SEE HOOD ASSEMBLY PART 2).**

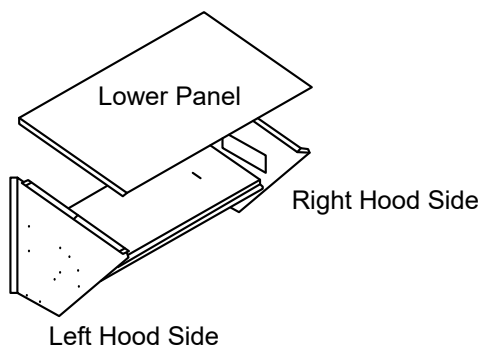
**STEP 9:**

Install Hood Assembly onto unit, at top of economizer (SEE Figure 4).

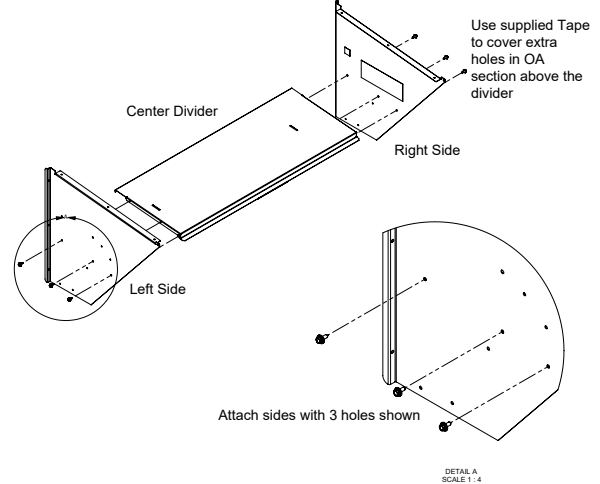
**STEP 10:**

Install barometric relief damper assembly into hole in return duct screw in place. **(See Figure 9.)**

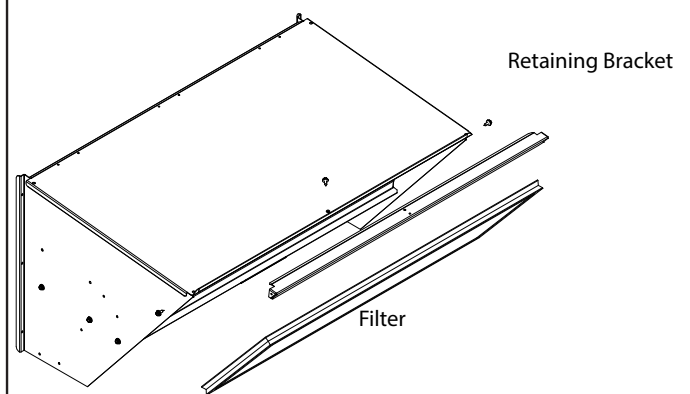
**STEP 1 - HOOD ASSEMBLY**



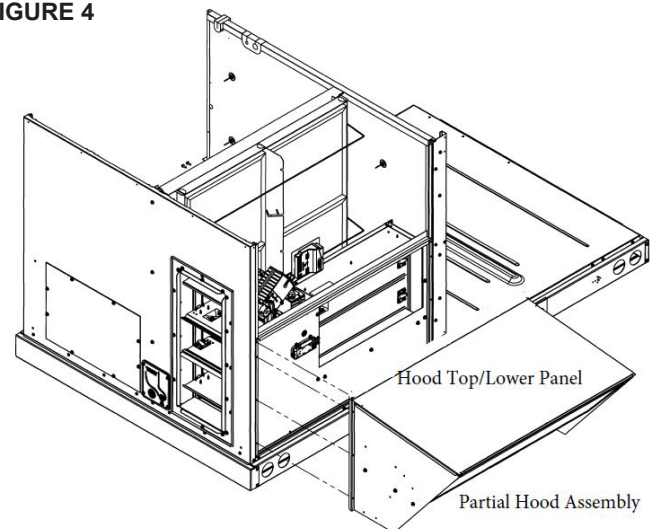
**STEP 2 - HOOD ASSEMBLY**



**STEP 3 - HOOD ASSEMBLY**



**FIGURE 4**



**STEP 11:**

Attach the Top Panel to the hood assembly (**SEE FIGURE 5**). Screw in place on the Hood Top and the Unit Chassis Frame.

**STEP 12:**

Install field supplied return duct to HVAC unit. (**See Figure 6.**) Cut 15" x 14 1/2" hole in duct for barometric relief damper.

**STEP 13:**

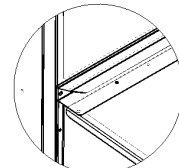
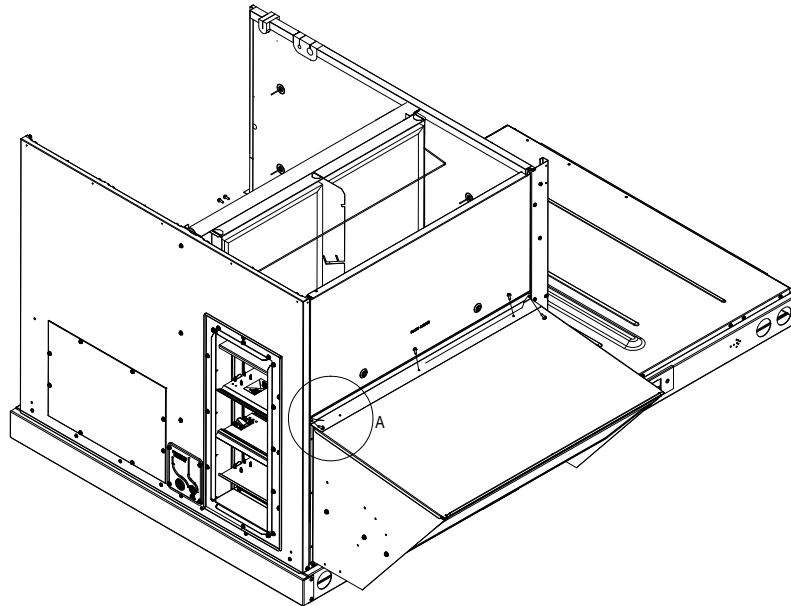
Install barometric relief damper / hood assembly over hole in return duct and screw in place. (**See Figure 7.**)

**Note:** Mixed air / discharge sensor has been factory installed and wired in unit for economizer use.

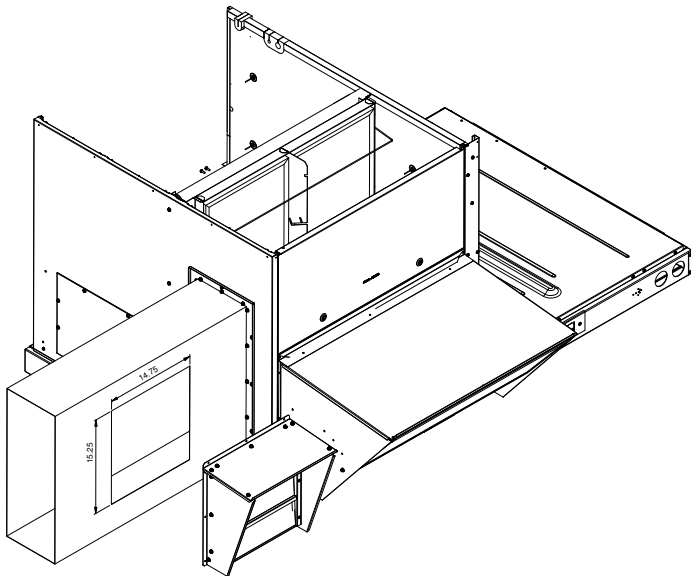
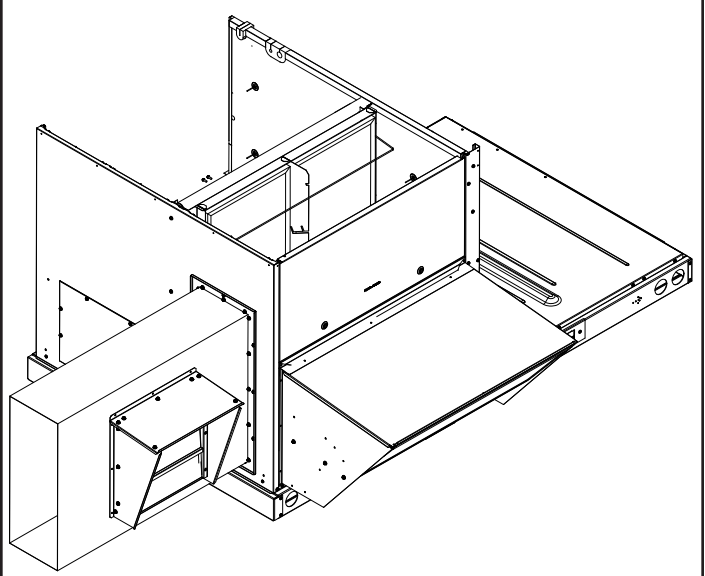
**STEP 14:**

With all line high voltage to unit disconnected, remove the panel on back side of unit covering the unit's electrical control box. The Honeywell JADE W7220 controller is provided with an attached wiring harness installed, and must be field-installed in the control box of the unit as shown in **FIGURE 9**. The mounting holes for the JADE controller are pre-punched to ensure proper location.

The unit's economizer harness factory-mounted in the unit is factory-plugged into the unit control board inside the unit control compartment. The plug on the end of the unit's economizer harness inside the control box has 15-pins (PL3).

**FIGURE 5**

DETAIL A  
SCALE 1 : 4

**FIGURE 6****FIGURE 7**

Unplug the unit's economizer harness with 15-pin plug (PL3) from the unit terminal board, and reconnect it to the female 12-pin plug (PL45) on the JADE W7220 controller harness. Connect the 12-pin male plug (PL46) on the JADE W7220 controller harness onto the unit's terminal board. See wiring diagram in this instruction.

**STEP 15:**

Remove the unit panel covering the indoor blower section. Mount the provided C7250 mixed air / discharge air sensor in the indoor blower section. It can be wire tied to harness bundle. Connect two blacks wires with the 2-pin plug to the sensor. See wiring diagram and Figure 8.

**STEP 16:**

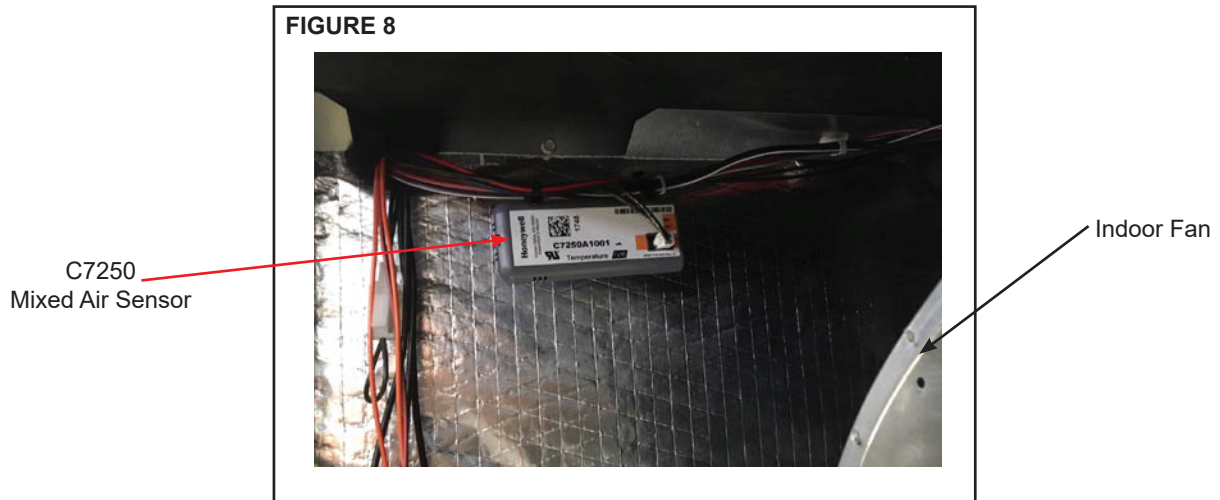
Install all other kits including carbon dioxide sensor, dual enthalpy upgrade kit, etc.

**STEP 17:**

Reinstall the unit's indoor blower section panel and the filter access panel.

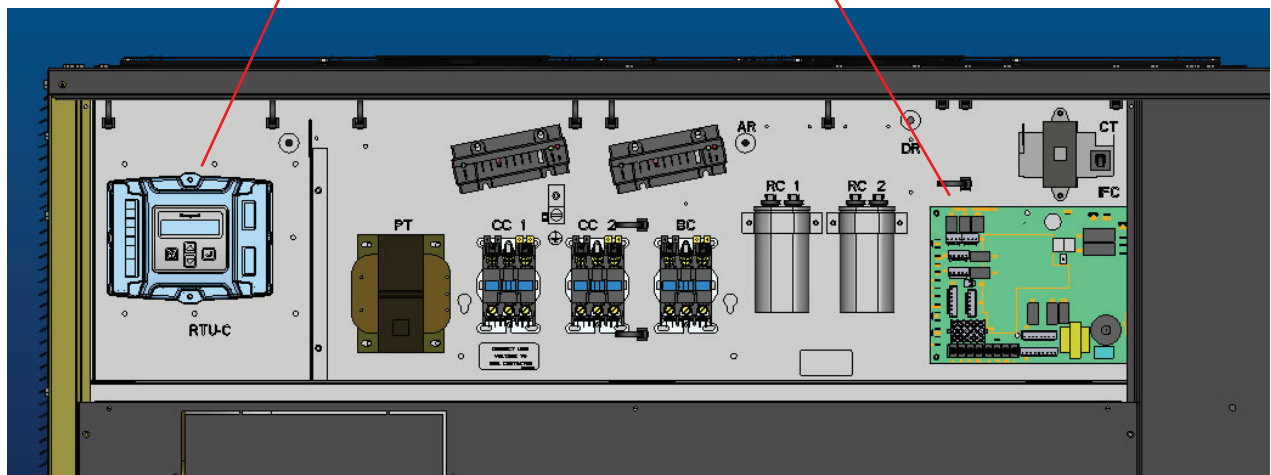
**STEP 18:**

Upon unit startup, follow the JADE W7220 economizer controller setup instructions on the following pages.



**FIGURE 9** W7220 JADE economizer controller field-mounted in control compartment of HVAC unit

Unit control board factory-mounted in control compartment of HVAC unit.





## DIRECT MOUNT ECONOMIZER OPERATION

### GENERAL

This accessory economizer package is designed to save energy costs by using outdoor air for cooling and ventilation in place of mechanical cooling whenever possible. The economizer continuously monitors indoor and outdoor air conditions and compares them to a user-selected setpoint to determine if free cooling is available. The economizer utilizes a fully-modulating damper actuator, which will control the outside air damper and return air damper in order to maintain a factory-set mixed air/discharge air temperature.

### ACCESSORIES

#### (-)XRX-BV01 - Dual Enthalpy Upgrade Kit

For maximum energy savings, this upgrade kit will allow the economizer to compare the outdoor air enthalpy to the return air enthalpy, instead of a user-selected setpoint to determine if "free cooling" is available. This Sylk Bus Sensor is a combination temperature and humidity sensor which is powered by and communicates on the two-wire communication bus of the W7220 economizer logic module. All OA (Outside Air) and RA (Return Air) sensors are the same. Sensor must be set for the type of sensing using the three DIP switches located on the sensor during INSTALLATION.

Dip Switch Setting	C1	C2	C3
Return Air Enthalpy Sensor	ON	OFF	OFF
Outside Air Enthalpy Sensor	OFF	OFF	OFF

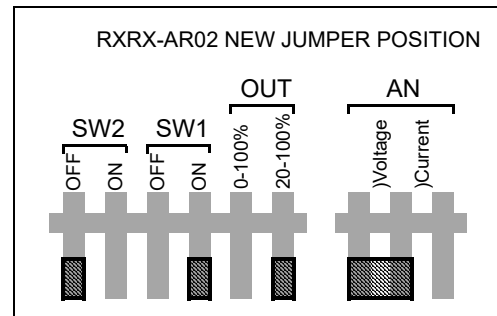
#### (-)XRX-AR02 - Wall-Mounted Carbon Dioxide Sensor

For installations requiring Demand Control Ventilation (DCV) based upon indoor air levels of carbon dioxide (CO<sub>2</sub>). When the unit supply fan is running, the CO<sub>2</sub> sensor modulates the outside air damper to maintain a user-selected CO<sub>2</sub> level inside the occupied space.

Energy savings are achieved by not bringing in excessive amounts of outdoor air when the indoor air conditions are suitable. Energy savings can be substantial on buildings with highly variable occupancy rates.

**NOTE:** The (-)XRX-AR02 has a default setting of a 2-10 Vdc output for a 500-1500 ppm CO<sub>2</sub> input. The W7220 economizer controller requires jumper pins on the sensor to be relocated to provide a 0-2000 ppm input.

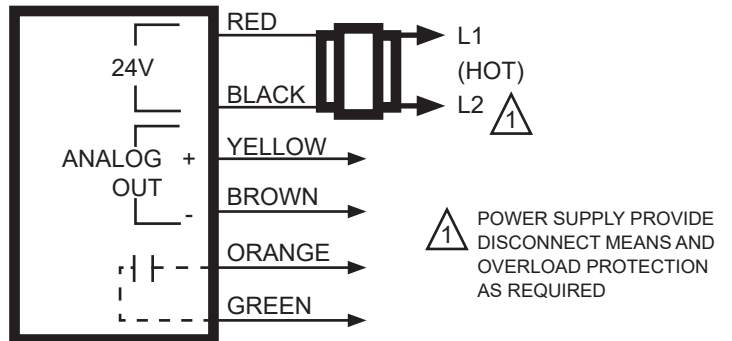
SW1	SW1	AN (ppm)	Relay (ppm)
ON	ON	0 to 1000	1000
OFF	ON	0 to 2000 ←	1200
ON	OFF	500 to 1500	800
OFF	OFF	500 to 2000	1200



#### Wiring Schematic for (-)XRX-AR02

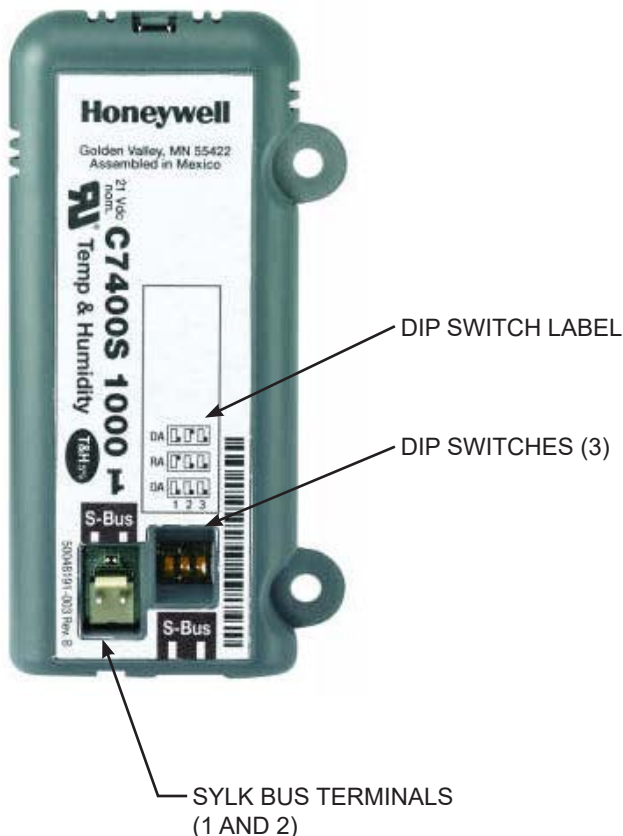
**Note:** Black & brown wire common.

#### C7232



#### Power Exhaust Kit

For installations requiring more space static pressure relief than can be obtained with the standard barometric relief damper included with the economizer, a power exhaust kit can be added.





## STATUS MENU

Parameter	Parameter Default Value	Parameter Range and Increement <sup>a</sup>	Notes
ECON AVAIL	NO	YES/NO	YES = economizing available; the system can use Out door Air for free cooling when required.
ECONOMIZING	NO	YES/NO	YES = Outdoor Air being used for 1st stage cooling.
OCCUPIED	NO	YES/NO	YES = 24 Vac OCC signal received from space thermostat in put. NO = 0 Vac on terminal OCC.
HEAT PUMP	COOL	COO/HEAT	Displays COOL or HEAT when SYSTEM is set to heat pump (nonconventional)
COOL Y1-IN	OFF	ON/OFF	Y1-I signal from space thermostat input for cooling stage 1 or heat pump heating stage 1. ON = 24 Vac on terminal Y1-I OFF = 0 Vac on terminal Y1-I
COOL Y1-OUT	OFF	ON/OFF	Cool Stage 1 Relay Output to stage 1 mechanical cooling (Y1-OUT terminal).
COOL Y2-IN	OFF	ON/OFF	Y2-I signal from space thermostat input for second stage cooling or heat pump heating stage 2. ON = 24 Vac on terminal Y2-I OFF = 0 Vac on terminal Y2-I
COOL Y2-OUT	OFF	ON/OFF	Cool Stage 2 Relay Output to mechanical cooling (Y2-OUT terminal).
MA TEMP	___.°F	-40 to 150°F	Displays value of measured mixed air from MAT sensor. Displays -.- if not connected, short, or out-of-range.
DA TEMP	___.°F	-40 to 150°F	Displays when Discharge Air Sylk Bus sensor is connected and displays measured discharge air temperature. Displays -.-°F if sensor sends in valid value, if not connected, short or out-of-range.
OA TEMP	___.°F	-40 to 140°F	Displays measured value of out door air temperature. Displays -°F if sensor sends in valid value, if not connected, short or out-of-range.
OA HUM	__%	0 to 100%	Displays measured value of out door humidity. Displays -% if not connected, short, or out-of-range.
RA TEMP	___.°F	0 to 140°F	If field installed Dual Enthalpy sensor is connected, displays measured value of return air temperature. Displays -°F if sensor sends in valid value, if not connected, short or out-of-range.
RA HUM	__%	0 to 100%	If field installed Dual Enthalpy sensor is connected, displays measured value of return air humidity. Displays -% if sensor sends in valid value, if not connected, short or out-of-range.
IN CO2	___ppm	"0 to 2000 (3500) ppm"	If field installed CO2 sensor is connected, displays value of measured CO2. In valid if not connected, short or out-of-range. May be adjusted in Advanced menu by Zero off set and Span.
DCV STATUS	n/a	n/a	If field in stalled CO2 sensor is connected, displays ON if above setpoint and OFF if be low setpoint.
DAMPER OUT	__%	0 to 100%	Displays output position to the damper actuator. When used with Honeywell communicating actuator the damper out is in XX.X%
ACT POS.	n/a	0 to 100%	Displays actual position of actuator.
ACT COUNT	n/a	1 to 65,535	Displays number of times actuator has cycled. 1 Cycle equals 180° of movement in any direction.
ACTUATOR	n/a	OK/Alarm	Displays Error on ALARM MENU if voltage or torque is below actuator range.
EXH1 OUT	OFF	ON/OFF	Output of EXH1 terminal. - ON = relay closed; OFF = relay open.
EXH2 OUT	OFF	ON/OFF	Output of AUX1 O terminal; displays only if AUX1 O = EXH2
ERV	OFF	ON/OFF	Output of AUX1 O terminal; displays only if AUX1 O = ERV
"MECH COOL ON HEAT STGS ON"	0	0, 1, or 2	Displays stage of mechanical cooling that is active. Displays the stage of heat pump heating that is active.
FAN SPEED	n/a	LOW/HIGH	Displays speed of fan on a 2-speed fan unit
W (HEAT IN)	n/a	ON/OFF	Displays status of heat on a 2-speed fan unit.



## SETPOINTS MENU

Parameter	Parameter Default Value	Parameter Range and Increment <sup>a</sup>	Notes
MAT SET	53°F	38 to 70°F; incremented by 1	Setpoint determines where the economizer will modulate the OA damper to maintain the mixed air temperature.
LOW T LOCK	32°F	-45 to 80°F; incremented by 1	Setpoint determines outdoor temperature when the mechanical cooling cannot be turned on. Commonly referred to as the Compressor lockout.
DRYBLB SET	63°F	48 to 80°F; incremented by 1	Setpoint determines where the economizer will assume outdoor air temperature is good for free cooling; e.g., at 63°F unit will economize at 62°F and below and not economize at 64°F and above. There is a 2°F deadband.
DRYBLB DIFF	0°F	0° - 6°F increment of 2°	Drybulb Differential will only show if using dual drybulb, i.e. when an outdoor air temperature air sensor C7250 is attached to OAT terminals, and a C7400S sensor is wired to S-BUS and configured for RAT (Return Air). Free cooling will be assumed whenever OA temperature is at or below RAT minus this drybulb differential setting.
ENTH CURVE	ES3	ES1, ES2, ES3, ES3, or ES5	Does not display if a field installed Dual Enthalpy kit is connected. Enthalpy boundary “curves” for economizing using single enthalpy comparison between outdoor air enthalpy and setpoint.
DCV SET	1100 ppm	500 to 2000 ppm increment by 100	Displays ONLY if field installed CO2 sensor is connected. Setpoint for Demand Control Ventilation of space. Above the setpoint, the OA dampers will modulate open to bring in additional OA to maintain a space ppm level below the setpoint.
MIN POS	2.8 V	2 to 10 Vdc	Displays ONLY if a CO2 sensor is NOT connected. <b>With 2-speed fan units MIN POS L (low speed fan) and MIN POS H (high speed fan) settings are required. Default for MIN POS L is 3.2V and MIN POS H is 2.8V</b>
VENTMAX	2.8 V	2 to 10 Vdc	Displays only if a field installed CO2 sensor is connected. Used for Vbz (ventilation max cfm) setpoint. VENTMAX is the same setting as MIN POS would be if you did not have the CO2 sensor.
		100 to 9990 cfm increment by 10	If OA, MA, RA and CO2 sensors are connected and DCV CAL ENABLE is set to AUTO mode, the OA dampers are controlled by CFM and displays from 100 to 9990 cfm.
		<b>2 to 10 Vdc</b>	With 2-speed fan units VENTMAX L (low speed fan) and VENTMAX H (high speed fan) settings are required. Default for VENTMAX L is 3.2V and VENTMAX H is 2.8V.
VENTMIN	2.25 V	2 to 10 Vdc	Displays only if field installed CO2 sensor is connected. Used for Va (ventilation min cfm) setpoint. This is the ventilation requirement for less than maximum occupancy of the space.
		100 to 9990 cfm increment by 10	If OA, MA, RA and CO2 sensors are connected and DCV CAL ENABLE is set to AUTO mode, the OA dampers are controlled by CFM and displays from 100 to 9990 cfm.
		<b>2 to 10 Vdc</b>	With 2-speed fan units VENTMIN L (low speed fan) and VENTMIN H (high speed fan) settings are required. Default for VENTMIN L is 2.5V and VENTMIN H is 2.25V.
ERV OAT SP	32°F	0 to 50°F; increment by 1	Only when AUX1 O = ERV
EXH1 SET	50%	0 to 100%; increment by 1	Setpoint for OA damper position when exhaust fan 1 is powered by the economizer. With 2-speed fan units Exh1 L (low speed fan) and Exh1 H (high speed fan) settings are required. Default for Exh1 L is 65% and Exh1 H is 50%.
EXH2 SET	75%	0 to 100%; increment by 1	Setpoint for OA damper position when exhaust fan 2 is powered by the economizer. Only used when AUX1 O is set to EHX2. With 2-speed fan units Exh2 L (low speed fan) and Exh2 H (high speed fan) settings are required. Default for Exh2 L is 80% and Exh2 H is 75%.

## SYSTEM SETUP MENU

Parameter	Parameter Default Value	Parameter Range and Incremeent <sup>a</sup>	Notes
INSTALL	01/01/2017		Display order = MM/DD/YY. Setting order = DD, MM, then YY.
UNITS DEG	°F	°F or °C	Sets economizer controller in degrees Fahrenheit or Celsius.
EQUIPMENT	HP O/B	CONV HP O/B	HP O/B = Enables Heat Pump mode. Use AUX2 I for Heat Pump ("B" – signal) input from thermostat.  CONV = conventional.
AUX2 IN	W1	Shutdown (SD) Heat (W1) HP(O) HP(B)	In HP O/B mode: HP(O) = energize heat pump on Cool; HP(B) = energize heat pump on Heat.  In CONV mode: SD = Enables configuration of shutdown; W = Informs controller that system is in heating mode. NOTE: If using 2-speed fan mode, you must program CONV mode for W. Shutdown is not available in the two speed fan mode.
FAN TYPE	2 speed	1 speed/ 2 speed	Sets economizer controller for operation of 1 speed or 2 speed supply fan NOTE: 2-speed fan option also needs Heat (W1) programmed in AUX 2 In.
FAN CFM	5000cfm	100 to 15000 cfm; increment by 100	This is the airflow capacity of the rooftop unit or air handler. The value is found in the unit I&O manual or specification sheet. The cfm of the indoor fan is only used with the DCVCAL ENA parameter set in the AUTO mode.
AUX1 OUT	EXH2	NONE ERV EXH2 SYS	<ul style="list-style-type: none"> <li>NONE = not configured (output is not used)</li> <li>ERV= Energy Recovery Ventilator</li> <li>EXH2 = second damper position relay closure for second exhaust fan.</li> <li>SYS = use output as an alarm signal</li> </ul>
OCC	INPUT	INPUT or ALWAYS	The indoor fan "G" or "ON" Signal. Can also be used with a setback thermostat with occupancy out (24 Vac), where the 24 Vac is input "INPUT" to the OCC terminal. If no occupancy output from the thermostat then change program to "ALWAYS".
FACTORY DEFAULT	NO	NO or YES	Resets all set points to factory defaults when set to YES. LCD will briefly flash YES and change to NO but all parameters will change to factory default values.

## ADVANCE SETUP MENU

Parameter	Parameter Default Value	Parameter Range and Incremeent <sup>a</sup>	Notes
MA LO SET	45°F	35 to 55°F increment by 1°	Temp to activate Freeze Protection (close damper and alarm if temp falls below setup value)
FREEZE POS	CLO	CLO MIN	Damper position when freeze protection is active (closed or MIN POS).
CO2 ZERO	0 ppm	0 to 500 ppm increment by 10	Displays only if field installed CO2 sensor is connected. CO2 ppm level to match CO2 sensor start level.
CO2 SPAN	2000 ppm	1000 to 3000 ppm; increment by 50	Displays only if field installed CO2 sensor is connected. CO2 ppm span to match CO2 sensor.
STG3 DLY	2.0h	0 min, 5 min, 15 min, then 15 min intervals. Up to 4h or OFF	Delay after stage 2 for cool has been active. Turns on 2nd stage of cooling when economizer is 1st stage and mechanical cooling is 2nd stage. Allows three stages of cooling, 1 economizer and 2 mechanical. OFF = no Stage 3 cooling.
SD DMPR POS	CLO	CLO OPN	Indicates shutdown signal from space thermostat. When controller receives 24 Vac input on the SD terminal in conventional mode, the OA damper will open if programmed for OPN and OA damper will close if programmed for CLO. All other controls, e.g., Y1-O, Y2-O, EXH1, etc. will shut off.
DCVCAL ENA	MAN	MAN (manual) AUTO	Displays only if all sensors (RA, OA, MA and CO2) are connected. Turns on the DCV automatic control of the dampers. Resets ventilation based on the RA, OA and MA sensor conditions. This operation is not operable with a 2-speed fan unit.
MAT T CAL	0.0 F°	+/-2.5F°	Allows for the operator to adjust for an out of calibration mixed air temperature sensor.
OAS T CAL	0.0F°	+/-2.5F°	Allows for the operator to adjust for an out of calibration outdoor air temperature sensor.
OAS H CAL	0% RH	+/-10% RH	Allows for the operator to adjust for an out of calibration outdoor air humidity sensor.
RA T CAL	0.0F°	+/-2.5F°	If field installed Dual Enthalpy sensor is connected, allows for the operator to adjust for an out of calibration temperature sensor.
RA H CAL	0% RH	+/-10% RH	If field installed Dual Enthalpy sensor is connected, allows for the operator to adjust for an out of calibration humidity sensor.
DA T CAL	0.0F°	+/-2.5F°	Allows for the operator to adjust for an out of calibration Discharge Air Sylk Bus temperature sensor.
2SP FAN DELAY	5 Minutes	0 to 20 minutes in 1 minute increments.	When in economizing mode this is the delay for the high speed fan to try to satisfy the call for second stage cooling before the first stage mechanical cooling is enabled.

## CHECKOUT MENU

Parameter	Parameter Default Value	Parameter Range and Incremeent <sup>a</sup>	Notes
DAMPER VMIN-HS	n/a	n/a	Positions damper to VMIN position
DAMPER VMAX-HS	n/a	n/a	Positions damper to VMAX position.
DAMPER VMAX-LS			<b>With 2-speed fan units the damper will position to VMAX low speed fan.</b>
DAMPER OPEN	n/a	n/a	Positions outside air damper to the full open position.
DAMPER CLOSE	n/a	n/a	Positions outside air damper to the fully closed position.
CONNECT Y1-O	n/a	n/a	Closes the Y1-O relay (Y1-O); energizes 1st stage compressor.
CONNECT Y2-O	n/a	n/a	Closes the Y2-O relay (Y2-O); energizes 2nd stage compressor.
CONNECT EXH1	n/a	n/a	Closes the power exhaust fan 1 relay (EXH1)
CONNECT EXH2	n/a	n/a	Energizes the EXH2 output. The EXH2-O can be replaced by: <ul style="list-style-type: none"> <li>• ERV</li> <li>• EXH2</li> <li>• SYS</li> <li>• AUX1 O</li> </ul> Based on AUX1 O switch settings or is not available if AUX1 O is set to NONE

### Check out Tests

Use the Checkout menu to test the damper operation and any configured outputs. Only items that are configured are shown in the Checkout menu.

To perform a Checkout test:

1. Scroll to the desired test in the Checkout menu using the ▲ and ▼ buttons.
2. Press the ← button to select the item.
3. RUN? appears on the display.
4. Press the ← button to start the test.
5. The unit pauses and then displays **TEST RUNNING**.
6. Press the button ↑ (Menu up) to end the test (e.g. turn off the relay). Test stops automatically after 10 minutes without a command or mode change, and will resume normal operation.

The checkout tests can all be performed at the time of installation or any time during the operation of the system as a test that the system is operable.

**NOTE: Be sure to allow for enough time for compressor startup and shutdown between checkout tests so that you do not short-cycle the compressors and damage them from extreme short-cycling.**

## ALARM MENU

Parameter	Parameter Default Value	Parameter Range and Incremeent <sup>a</sup>	Notes
MA T SENS ERR	n/a	n/a	Alarms display only when they are active. The menu title "ALARMS (_)"includes the number of active alarms in parenthesis ().
CO2 SENS ERR	n/a	n/a	
OA T SENS ERR	n/a	n/a	
DA ENTHL ERR	n/a	n/a	
SYS ALARM	n/a	n/a	When AUX1 O is set to SYS and there is any alarm (e.g., failed sensors, etc.), the AUX1 O terminal has 24 Vac out.
ACT UNDER V	n/a	n/a	Voltage received by Actuator is above expected range
ACT OVER V	n/a	n/a	Voltage received by Actuator is below expected range
ACT STALLED	n/a	n/a	Actuator stopped before achieving commanded position

### Alarms

The Economizer module provides alarm messages that display on the 2-line LCD.

**NOTE: Upon power up, the module waits 60 minutes before checking for alarms. This allows time for all the configured devices (e.g. sensors, actuator) to become operational. The exception is the MA sensor which will alarm immediately.**

If one or more alarms are present and there has been no keypad activity for at least 5 minutes, the Alarms menu displays and cycles through the active alarms. You can also navigate to the Alarms menu at any time.

### Clearing Alarms

Once the alarm has been identified and the cause has been removed (e.g. replaced faulty sensor), the alarm can be cleared from the display. To clear an alarm, perform the following:

1. Navigate to the desired alarm.
2. Press the  $\leftarrow$  button.
3. **ERASE?** displays.
4. Press the  $\leftarrow$  button.
5. **ALARM ERASED** displays.
6. Press the button  $\uparrow$  (MenuUp/Exit) to complete the action and return to the previous menu.

**NOTE: If an alarm still exists after you clear it, it redisplay within 5 seconds.**



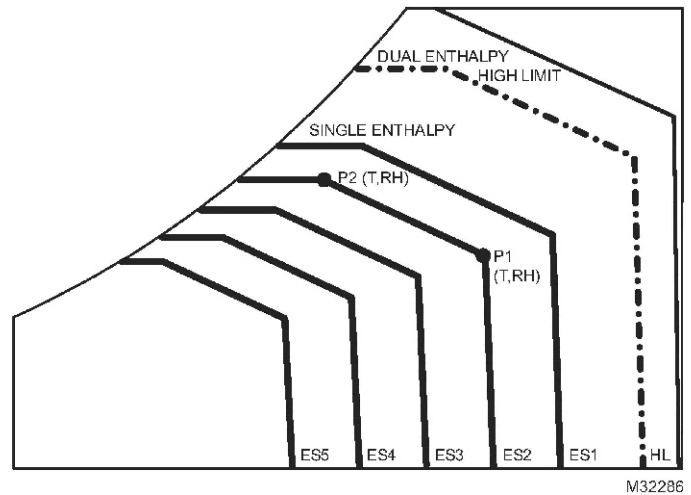
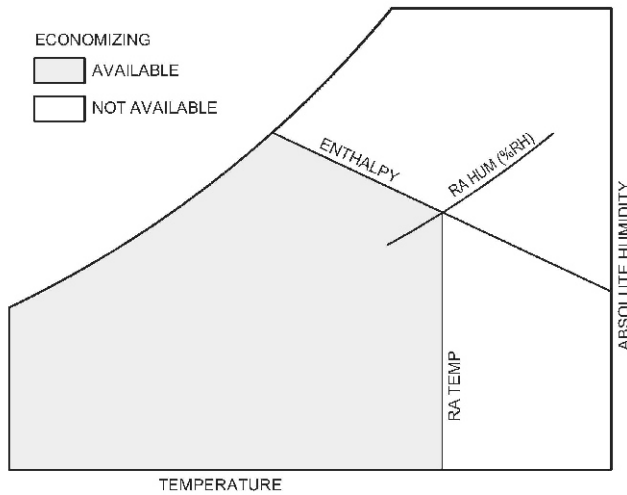
## TYPICAL ADJUSTMENTS

### 1. Economizer ENTH CURVE Setpoint

- Only the coolest, driest outside air is used for economizer operation when parameter "ES5" is selected on the SETPOINT MENU. Select parameter "ES1" on the SETPOINT MENU for the greatest energy savings.
- Adjustments are ES1, ES2, ES3, ES4, ES5.
- "ES3" is the default setting.
- Economizer ENTH CURVE Setpoint can be adjusted at any time and may need adjustment for jobsite conditions.

- Single enthalpy strategy: If outdoor air enthalpy is lower than the ENTH CURVE setpoint, then free cooling is available.
- Dual enthalpy strategy: ENTH CURVE Setpoint is not used. If outdoor air enthalpy is lower than return air enthalpy, then free cooling is available. There is also a high limit boundary for dual enthalpy. The high limit boundary is "ES1" when there are no stages of mechanical cooling energized and "HL" when a compressor stage is energized.

## JADE™ ECONOMIZER MODULE



Single Enthalpy and Dual Enthalpy High Limit Curves							
Enthalpy Curve	Temp. Dry-Bulb (°F)	Temp. Dewpoint (°F)	Enthalpy (btu/lb/da)	Point P1		Point P2	
				Temp. °F	Humidity %RH	Temp. °F	Humidity %RH
ES1	80.0	60.0	28.0	80.0	36.8	66.3	80.1
ES2	75.0	57.0	26.0	75.0	39.6	63.3	80.0
ES3	70.0	54.0	24.0	70.0	42.3	59.7	81.4
ES4	65.0	51.0	22.0	65.0	44.8	55.7	84.2
ES5	60.0	48.0	20.0	60.0	46.9	51.3	88.5
HL	86.0	66.0	32.4	86.0	38.9	72.4	80.3

### 2. EXH1 SET - Adjustments for (optional) power exhaust.

- The outside air damper position at which the power exhaust fan(s) will engage.
- With 2-speed indoor fan units EXH1 L (low speed fan) and EXH1 H (high speed fan) settings are required.
- Default for EXH1 L is 65% and EXH1 H is 50%.
- After the outside air damper output command DAMPER OUT (not ACT POS.) reaches the power exhaust setpoint, the power exhaust output EXH1 is energized after a 45 second delay.
- Range of adjustment is from 0-100% outside air.

### 3. EXH2 SET - Adjustments for (optional) 2 speed power exhaust.

- The outside air damper position at which the 2nd speed of the power exhaust fan(s) will engage.
- With 2-speed indoor fan units EXH2 L (low speed fan) and EXH2 H (high speed fan) settings are required.
- Default for EXH2 L is 80% and EXH2 H is 75%.
- After the outside air damper output command DAMPER OUT (not ACT POS.) reaches the power exhaust setpoint, the power exhaust output EXH2 is energized after a 45 second delay to allow the damper to reach the appropriate position.
- Range of adjustment is from 0-100% outside air.

4. **MIN POS** - Outside Air Damper minimum position
  - a. Displays ONLY if a CO2 sensor is NOT connected. With 2-speed fan units MIN POS L (low speed fan) and MIN POS H (high speed fan) settings are required. Default for MIN POS L is 3.2V and MIN POS H is 2.8V.
  - b. Adjust MIN POS to allow the minimum amount of outdoor air, as required by local codes, to enter the building.
  - c. Range of adjustment is from 0-100% (2-10V); in most applications MIN POS is adjusted to allow 10% to 25% outside air to enter the system.
  - d. MIN POS can be adjusted at any time.
  - e. Whenever the "G" (supply fan) signal is present, the damper will open to this minimum position unless the mixed air sensor falls below the MA LO SET (Freeze Protect Mode Setpoint).
5. **VENTMAX** - Demand Control Ventilation (DCV) Maximum Setpoint
  - a. Displays only if a CO2 sensor is connected.
  - b. VENTMAX allows the installer to limit the amount of outdoor airflow into the building when DCV overrides the mixed air temperature sensor setpoint. It is normally equal to the minimum amount of outdoor air under maximum occupancy, as required by local codes, to enter the building.
  - c. VENTMAX can be adjusted at any time.
6. **VENTMIN** - Demand Control Ventilation (DCV) Setpoint
  - a. Displays only if a CO2 sensor is connected.
  - b. Is the ventilation requirement for less than maximum occupancy of the space.
  - c. Compatible CO2 sensors will have a 2-10Vdc output for a 0-2000 ppm CO2 input.
  - d. DCV modulates the outdoor damper between the VENTMIN and VENTMAX settings to provide ventilation based on occupancy. The carbon dioxide (CO2) sensor is used to indirectly monitor occupancy level.
  - e. No cooling signal (e.g.Y1, Y2) is required for DCV to override the outdoor air damper when ventilation requires outdoor air.
  - f. The controller must receive a "G" (supply fan) signal to open the damper.
  - g. Range of adjustment is from 2 Volts to 10 Volts.
  - h. VENTMIN can be adjusted at any time.
  - i. The controller compares the CO2 sensor input to VENT MIN to determine the damper minimum position.
    - i. If the actual CO2 level is below the setpoint, then the damper minimum position is determined by the damper minimum position (VENTMIN) setting.
    - ii. If the actual CO2 level rises above the setpoint, then the damper minimum position is overridden proportionally more open up to the VENTMAX setting.
    - iii. If the mixed air temperature drops below 45°F (MA LO SET - Freeze Protect Mode Setpoint), the DCV input will be overridden and the damper may not open.
  - j. Ensure proper polarity of the sensor wires when connecting to the economizer controller. Incorrect polarity negates the sensor signal.

## NORMAL OPERATION

1. **Fan Only (G)**
  - a. Damper will go to minimum position (in 90 seconds or less) whenever the "G" (supply fan) signal is present.
  - b. When "G" signal is removed, the outside air damper closes against blade seals for tight shutoff of outside air.
  - c. If the mixed air temperature drops below 45°F (MA LO SET Setpoint), then the control will override the minimum position setting and will modulate the outside air damper closed.
2. **Call for First Stage of Cooling (Y1)**
  - a. Economizer Unavailable (warm outdoor air): Closes the Y1-O relay (Y1-O) which energizes 1st stage compressor.
  - b. Economizer Available (free cooling): The controller tries to maintain a mixed air temperature of 53°F ± 5 (MAT SET Setpoint) by modulating the outside air damper position.
3. **Call for Second Stage of Cooling (Y2)**
  - a. Economizer Unavailable (warm outdoor air): Closes the Y2-O relay (Y2-O) which energizes 2nd stage compressor.
  - b. Economizer Available (free cooling): Closes the Y1-O relay (Y1-O) which energizes 1st stage compressor. The controller tries to maintain a mixed air temperature of 53°F ± 5 (MAT SET Setpoint) by modulating the outside air damper position. After a time period of 2 hours of simultaneous economizer operation and first stage compressor operation, the economizer closes the Y2-O relay (Y2-O) which energizes 2nd stage compressor.
4. **Call for Heat**
  - a. Standard Air Conditioner with electric or gas heat.(W1 & W2)
    - i. The Thermostat controls the stages of heating directly.
    - ii. If the control detects that the supply fan is on (through its "G" input), then the control will open the damper to minimum position.
    - iii. If the mixed air temperature drops below 45°F (MA LO SET Setpoint), then the control will override the minimum position setting and will modulate the outdoor damper closed.
  - b. Heat Pump Operation (B)
    - i. The "B" signal from the Thermostat allows operation of the compressors to provide heating without delay.
    - ii. If the control detects that the supply fan is on (through its "G" input), then the control can open the damper to minimum position.
    - iii. If the mixed air temperature drops below 45°F (MA LO SET Setpoint), then the control will override the minimum position setting and will modulate the outdoor damper closed.

## NOTES

1. This economizer requires a two-stage thermostat.
2. When diagnosing the system, the best results are obtained by first putting the fan setting on the Thermostat to the "Continuous Fan" mode.
3. Operation of the optional power exhaust only depends upon the supply fan running and the damper position (it is possible to set the minimum position high enough to engage the power exhaust in the heating mode).
4. Upon loss of power to the unit or economizer, the outside air damper will spring close shut in about 5 seconds.
5. Compressor Time Delays, Compressor Interstage Delays are not provided by the economizer controller.

Table of Inputs and Output Response with and without a CO2 Sensor (DCV)								
Inputs to Controller						Outputs from Controller		
DCV	Free Cooling Available?	Y1-I	Y2-I	AUX2-I	FAN	Y1-O	Y2-O	OA Damper Position
None	NO	OFF	OFF	OFF	OFF	OFF	OFF	CLOSED
		OFF	OFF	OFF	ON	OFF	OFF	MIN POS
		ON	OFF	OFF	ON	ON	OFF	MIN POS
		ON	ON	OFF	ON	ON	ON	MIN POS
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	MIN POS
		ON	ON	ON <sup>d</sup>	ON	ON	ON	MIN POS
	YES	OFF	OFF	OFF	ON	OFF	OFF	MIN POS
		ON	OFF	OFF	ON	OFF	OFF	MIN POS to 100%
		ON	ON	OFF	ON	ON	OFF <sup>b</sup>	MIN POS to 100%
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	MIN POS
		ON	ON	ON <sup>d</sup>	ON	ON	ON	MIN POS
Below Setpoint	NO	OFF	OFF	OFF	ON	OFF	OFF	VENTMIN
		ON	OFF	OFF	ON	ON	OFF	VENTMIN
		ON	ON	OFF	ON	ON	ON	VENTMIN
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	VENTMIN
		ON	ON	ON <sup>d</sup>	ON	ON	ON	VENTMIN
	YES	OFF	OFF	OFF	ON	OFF	OFF	VENTMIN
		ON	OFF	OFF	ON	OFF	OFF	VENTMIN to 100%
		ON	ON	OFF	ON	ON	OFF <sup>b</sup>	VENTMIN to 100%
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	VENTMIN
		ON	ON	ON <sup>d</sup>	ON	ON	ON	VENTMIN
Above Setpoint	NO	OFF	OFF	OFF	ON <sup>c</sup>	OFF	OFF	VENTMIN to VENTMAX
		ON	OFF	OFF	ON	ON	OFF	VENTMIN to VENTMAX
		ON	ON	OFF	ON	ON	ON	VENTMIN to VENTMAX
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	VENTMIN to VENTMAX
		ON	ON	ON <sup>d</sup>	ON	ON	ON	VENTMIN to VENTMAX
	YES	OFF	OFF	OFF	ON <sup>c</sup>	OFF	OFF	VENTMIN to VENTMAX
		ON	OFF	OFF	ON	OFF	OFF	VENTMIN to 100%
		ON	ON	OFF	ON	ON	OFF <sup>b</sup>	VENTMIN to 100%
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	VENTMIN to VENTMAX
		ON	ON	ON <sup>d</sup>	ON	ON	ON	VENTMIN to VENTMAX

<sup>B</sup> With STG3 DLY in ADVANCED SETUP MENU at 2.0 hours, the 2nd stage of mechanical cooling Y2-O can be energized after a 2 hour delay if the call for Y1-I and Y2-I have not been satisfied.

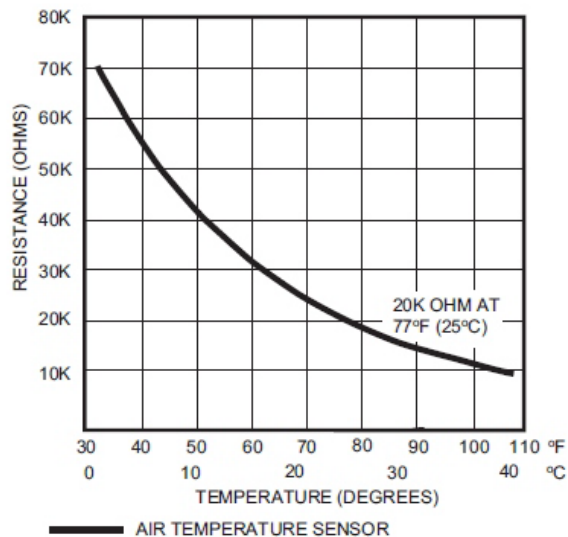
<sup>C</sup> The CO2 sensor has a relay output that is active when the CO2 level is above 1200ppm that can be used to energize the indoor fan through the "G" thermostat input of the unit even if there is not a call for fan, cooling or heating by the room thermostat. Additional field wiring is required to enable this option.

<sup>D</sup> AUX2-I is used only on heat pump models to indicate unit is in heat pump (heating) mode.

Table of Inputs and Output Response with and without a CO2 Sensor (DCV) for Unoccupied Mode								
Inputs to Controller						Outputs from Controller		
DCV	Free Cooling Available?	Y1-I	Y2-I	AUX2-I	FAN	Y1-O	Y2-O	OA Damper Position (Unoccupied)*
None	NO	OFF	OFF	OFF	OFF	OFF	OFF	CLOSED
		OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	ON	OFF	CLOSED
		ON	ON	OFF	ON	ON	ON	CLOSED
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	CLOSED
		ON	ON	ON <sup>d</sup>	ON	ON	ON	CLOSED
	YES	OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	OFF	OFF	CLOSED to 100%
		ON	ON	OFF	ON	ON	OFF <sup>b</sup>	CLOSED to 100%
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	CLOSED
Below Setpoint	NO	OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	ON	OFF	CLOSED
		ON	ON	OFF	ON	ON	ON	CLOSED
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	CLOSED
		ON	ON	ON <sup>d</sup>	ON	ON	ON	CLOSED
	YES	OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	OFF	OFF	CLOSED to 100%
		ON	ON	OFF	ON	ON	OFF <sup>b</sup>	CLOSED to 100%
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	CLOSED
		ON	ON	ON <sup>d</sup>	ON	ON	ON	CLOSED
Above Setpoint	NO	OFF	OFF	OFF	ON <sup>c</sup>	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	ON	OFF	CLOSED
		ON	ON	OFF	ON	ON	ON	CLOSED
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	CLOSED
		ON	ON	ON <sup>d</sup>	ON	ON	ON	CLOSED
	YES	OFF	OFF	OFF	ON <sup>c</sup>	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	OFF	OFF	CLOSED to 100%
		ON	ON	OFF	ON	ON	OFF <sup>b</sup>	CLOSED to 100%
		ON	OFF	ON <sup>d</sup>	ON	ON	OFF	CLOSED
		ON	ON	ON <sup>d</sup>	ON	ON	ON	CLOSED

\* Unoccupied Mode is only available by field wiring a normally open (NO) relay in the "G" signal wiring between the unit and economizer. A thermostat with an occupied output is required which energizes the relay when the space is occupied. The relay interrupts the 24 volt "G" signal from the unit indoor fan when the space is unoccupied.

#### Mixed Air / Discharge Air Temperature vs. Resistance



M11620

